

1 **A Study of **Stability Indicating** Development and**
2 **Validation of a Method for Simultaneous**
3 **Estimation of Brigatinib and Alectinib Using**
4 **Reverse Phase Ultra Performance Liquid**
5 **Chromatography in Active Pharmaceutical**
6 **Ingredient form**

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13 **ABSTRACT**
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Aims: New validated method for the simultaneous estimation of Brigatinib and Alectinib using UPLC and study of its degradation

Place and Duration of Study: Department of Chemistry, RVR & JC College of Engineering, Chowdavaram, Guntur, Andhra Pradesh, between March 2021 and April 2021.

Methodology: Using Luna C₁₈ 100 x 2.6 mm, 1.6 µm column, acetonitrile, and 0.1 percent Tri ethyl amine (TEA) (80:20 v/v) as a mobile phase, the proposed method successfully achieved effective chromatographic separation with a flow rate of 1 mL/min and a wave length of 260 nm. The Bragininb and Alectinib peaks were resolved within 5 minutes of elution time, with the Brigatinib peak eluting at 3.208 minutes and the Alectinib peak eluting at 1.757 minutes.

Results: The proposed method displays excellent linearity in the concentration ranges of 1.0 µg/ml to 15 µg/ml for Brigatinib and 5.0 µg/ml to 75 µg/ml for Alectinib. The RSD of robustness levels has a maximum of just 2 percent.

Conclusion: The accuracy, specificity, and sensitivity of the method were all found to be in line with ICH guidelines, when the procedure was developed and tested.

15
16 *Keywords: ICH Guide lines, RP-UPLC, Brigatinib, Alectinib, Validation.*
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18 **1. INTRODUCTION (ARIAL, BOLD, 11 FONT, LEFT ALIGNED, CAPS)**

19 Brigatinib, sold under the brand name Alunbrig among others, is a small-molecule targeted
20 cancer therapy being developed by ARIAD Pharmaceuticals, Inc [1]. Brigatinib acts as both
21 an anaplastic lymphoma kinase (ALK) [2, 3] and epidermal growth factor receptor (EGFR) [4,
22 5] inhibitor. Brigatinib could overcome resistance to osimertinib conferred by the EGFR
23 C797S mutation if it is combined with an anti-EGFR antibody such
24 as cetuximab or panitumumab [6]. Brigatinib is an inhibitor of ALK and mutated EGFR [7].
25 ALK was first identified as a chromosomal rearrangement in anaplastic large cell
26 lymphoma (ALCL) [8, 9]. Genetic studies indicate that abnormal expression of ALK is a key
27 driver of certain types of non-small cell lung cancer (NSCLC) [10, 11] and neuroblastomas
28 [12, 13], as well as ALCL. Since ALK is generally not expressed in normal adult tissues, it
29 represents a highly promising molecular target for cancer therapy. Epidermal growth factor
30 receptor (EGFR) is another validated target in NSCLC. Additionally, the T790M "gatekeeper"
31 mutation is linked in approximately 50 percent of patients who grow resistant to first-
32 generation EGFR inhibitors. While second-generation EGFR inhibitors are in development,
33 clinical efficacy has been limited due to toxicity thought to be associated with inhibiting the

34 native (endogenous or unmutated) EGFR. A therapy designed to target EGFR, the T790M
35 mutation but avoiding inhibition of native EGFR is another promising molecular target for
36 cancer therapy [14].

37 Alectinib (INN, marketed as Alecensa) is an oral drug that blocks the activity of anaplastic
38 lymphoma kinase (ALK) [15] and is used to treat non-small-cell lung cancer (NSCLC).
39 Alectinib has a low potential for interactions. While it is metabolised by the liver
40 enzyme CYP3A4 [16, 17], and blockers of this enzyme accordingly increase its
41 concentrations in the body, they also *decrease* concentrations of the active metabolite M4,
42 resulting in only a small overall effect. Conversely, CYP3A4 inducers decrease alectinib
43 concentrations and increase M4 concentrations. Interactions via other CYP enzymes
44 and transporter proteins cannot be excluded but are unlikely to be of clinical significance.
45 There are no contraindications under the US approval. The European approval only has the
46 default remark about hypersensitivity [18] being a contraindication. Apart from
47 unspecific gastrointestinal effects [19] such as constipation (in 34% of patients)
48 and nausea (22%), common adverse effects in studies included oedema [20] (swelling;
49 34%), myalgia [21] (muscle pain; 31%), anaemia [22] (low red blood cell count), sight
50 disorders, light sensitivity and rashes (all below 20%). Serious side effects occurred in 19%
51 of patients; fatal ones in 2.8%. Chemical structures of Brigatinib and Alectinib were shown in
52 figure 1.

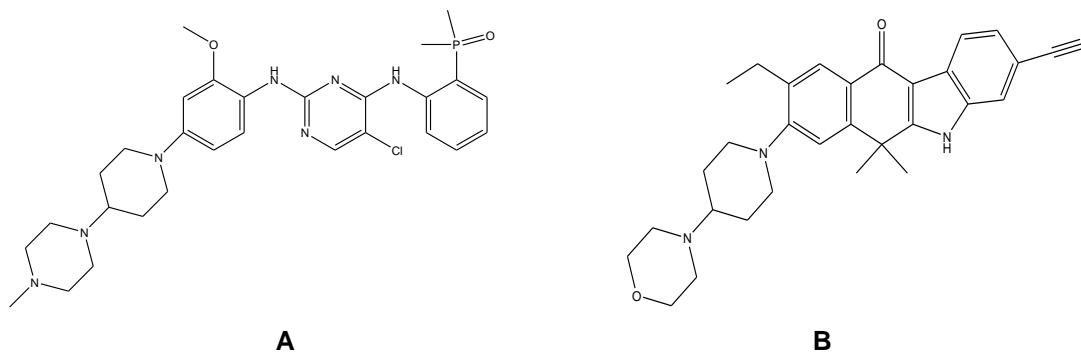


Fig. 1: Chemical structures of (A) Brigatinib and (B) Alectinib

56 To date, there have been no HPLC methods for Brigatinib and Alectinib estimation. Thus,
57 the goal of the study is to predict Brigatinib and Alectinib, which is a pharmaceutical
58 component, using **RP-UPLC**.

59 60 **2. MATERIAL AND METHODS**

61 62 **2.1 Chemicals and Reagents**

63 Merck (India) Ltd. provided acetonitrile, triethyl amine, and water in Worli, Mumbai, India.
64 Glenmark Pharmaceuticals in Mumbai provided the APIs that served as reference standards
65 for both Brigatinib and Alectinib.

66 **2.2 Equipment**

67 UPLC makes: The chromatographic device used was the Waters acquity, which included a
68 quaternary pump, a PDA (**photo diode array**) detector, and the chromatographic programme
69 Empower-2.0.

70 **2.3 Chromatographic Conditions**

71 UPLC system instrumentation was used to develop and validate the technique (Waters
72 Acquity UPLC). Empower 2.0 software was used to process the data. Luna C₁₈ column (100

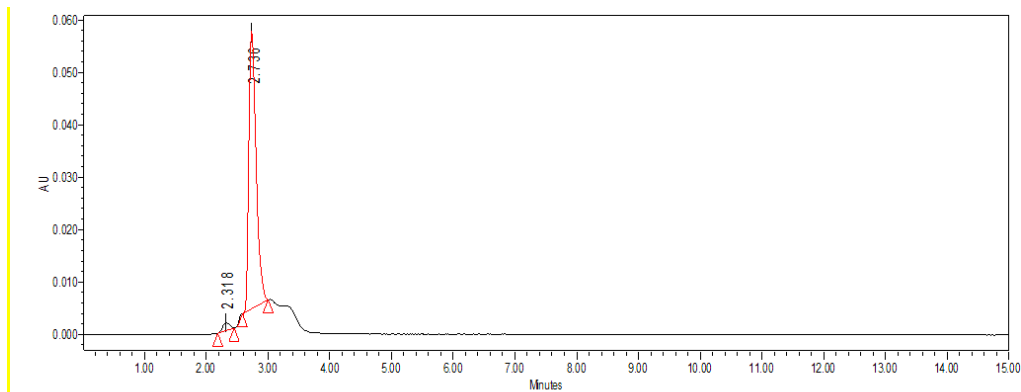
73 x 2.6mm, 1.6 μ m) was selected for use in the experiment. The compound was purified by
74 isocratic elution using a mobile phase of 0.1% triethylamine buffer solution and acetonitrile in
75 a 20:80 ratio. The pump was adjusted to pump 1.0 ml/min. UV detection was conducted at a
76 wavelength of 260nm. The injection volume was 10 microliters, and the diluent was the
77 same as the mobile process.

78 2.4 Preparation of standard solution

79 To get 10 mg of Brigatinib and 50 mg of Alectinib working requirements, put the contents of
80 a 100ml volumetric flask in a sonicator for 15 minutes to break up the solids. Dilute volume
81 with 70ml of diluents. Dilute 5 mL to 50 mL by using diluents.

83 3. RESULTS AND DISCUSSION

84 The purpose of this study was to develop a simple, accurate, and rapid RP-UPLC method for
85 simultaneous Brigatinib and Alectinib estimation. To optimize the chromatographic
86 conditions, different ratios of buffers (phosphate buffer, 0.1% Ortho phosphoric acid, 0.1%
87 formic acid and 0.1% tri ethyl amine) and the acetonitrile in the mobile phase with isocratic
88 and gradient mode was tested. By using Acetonitrile and 0.1% formic acid (70:30) as mobile
89 phase, the trial gave USP tailing of 1.02, 1.05 and USP resolution of 1.94 and USP plate
90 count of 1763, 2442. The trial chromatogram was shown in figure 2.



91
92 **Fig. 2. Chromatogram of trial-1**
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94 Finally 0.1% tri ethyl amine buffer and acetonitrile with isocratic elution was selected
95 because it results in a greater response of active pharmacy ingredients. During the
96 optimization of the method various stationary phases such as C₈, C₁₈ and amino, phenyl
97 columns were tested. From these trials the peak shapes were relatively good with Luna C₁₈
98 column of 100 x 2.6 mm, 1.6 μ m with a PDA detector. A buffer and acetonitrile mixture is part
99 of the mobile process (20:80), the flow rate is 1.0ml/min and the column temperature is room
100 temperature. Recovery data and peak sharpness are calculated based on finalization of
101 diluent and standard solution concentrations, as well as injection volumes that are greater
102 than the quantification maximum (LOQ). An isocratic concentration was used to achieve
103 better resolution. Finally by using Luna C₁₈ (100 x 2.6mm, 1.6 μ m) column, 0.1% Tri ethyl
104 amine : ACN 20:80 as mobile phase we got the optimized chromatogram by satisfying all the
105 suitability conditions.

107 3.1 Method validation

108 The optimized RP-HPLC method was validated as per the ICH
109 guidelines [23-25] with respect to system suitability, linearity and range, precision, accuracy,

110 and robustness. As seen in Table 1, the optimized conditions for the defined and validated
 111 UPLC process are listed.

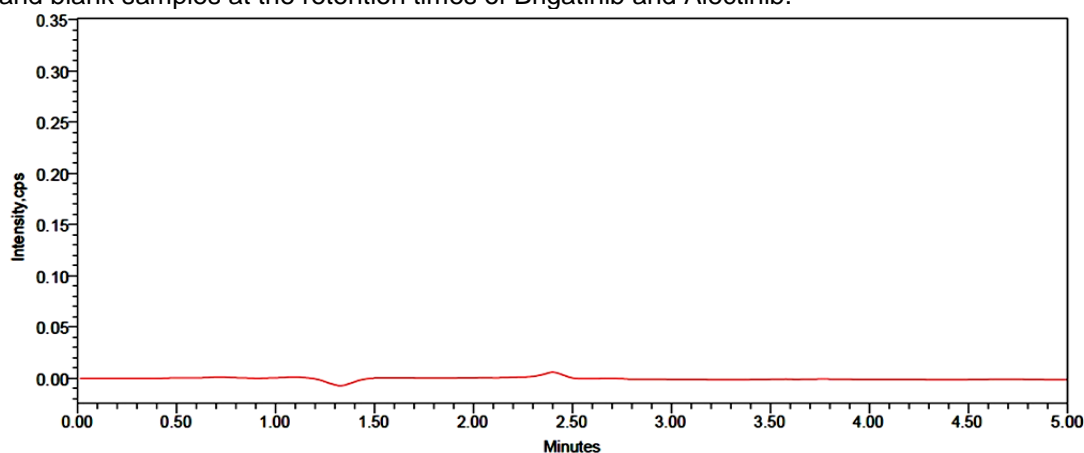
112 **Table 1. Optimized chromatographic conditions**

S. No.	Parameter	Method Conditions
1	Column	Luna C ₁₈ 100 x 2.6mm, 1.6 μm
2	Flow rate	1 ml/min
3	Wave length	260nm
4	Injection Volume	10μl
5	Run time	5 min
6	Mobile phase	0.1% Tri ethyl amine : ACN 20:80

113

114 **3.1.1 Specificity**

115 Figure 3 is completely blank. No chromatographic interference was observed for placebo
 116 and blank samples at the retention times of Brigatinib and Alectinib.



117
118

Fig. 3. Chromatogram of blank

119 **3.1.2 System suitability**

120 To run the UPLC, the standard solution was added to the system, and it was found that the
 121 system suitability parameters were in an acceptable range. The RSD percentage was
 122 determined using the average RSD (relative standard deviation) peak areas. The percentage
 123 of identical injections from the RSD fell within the recommended range. Table 2 and figure 4
 124 show the obtained results.

125

Table 2: Results of system suitability

S. No	System suitability parameter	Acceptance criteria	Drug Name	
			Brigatinib	Alectinib
1	% RSD	Not more than 2.0	1.41	0.61
2	USP Tailing	Not more than 2.0	1.02	1.01
3	USP Plate count	Not less than 3000	3674	5692

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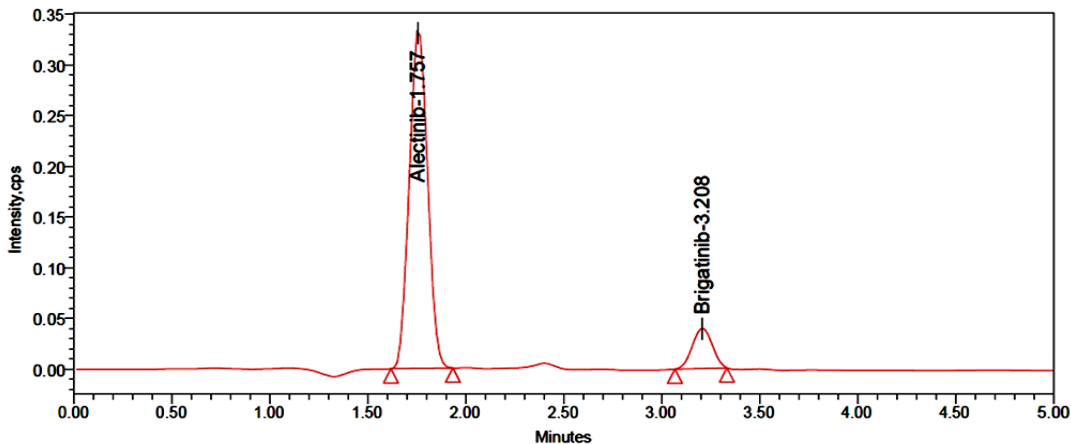


Fig. 4. Chromatogram of standard

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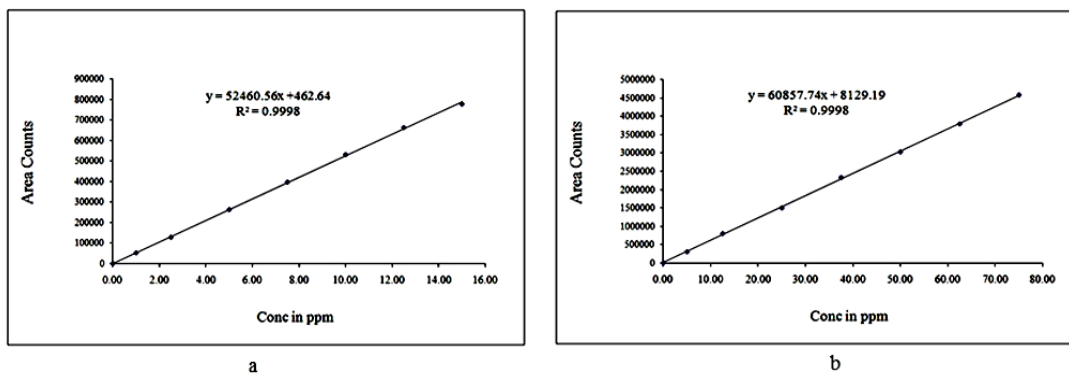
3.1.3 Linearity

For Brigatinib, linearity concentrations of 1.0 µg/ml to 15 µg/ml were prepared, while for Alectinib, ranged from 5.0 µg/ml to 75 µg/ml. The regression equations for Brigatinib (CC-0.9998) and Alectinib (CC-0.9998) were $Y=52460.56x+462.64$ and $Y=60857.74x+8129.19$, respectively. Table 3 showed the results, and Figure 5 depicted the linearity map.

Table 3: Results of linearity

S. No.	Brigatinib		Alectinib	
	Conc. (µg/ml)	Area	Conc. (µg/ml)	Area
Linearity-1	1.00	51812	5.00	303157
Linearity-2	2.50	127837	12.50	798487
Linearity-3	5.00	262790	25.00	1501250
Linearity-4	7.50	396985	37.50	2331664
Linearity-5	10.00	531081	50.00	3030781
Linearity-6	12.50	662775	62.50	3793848
Linearity-7	15.00	777061	75.00	4585293
Slope	52460.56		60857.74	
Intercept	462.64		8129.19	
CC	0.9998		0.9998	

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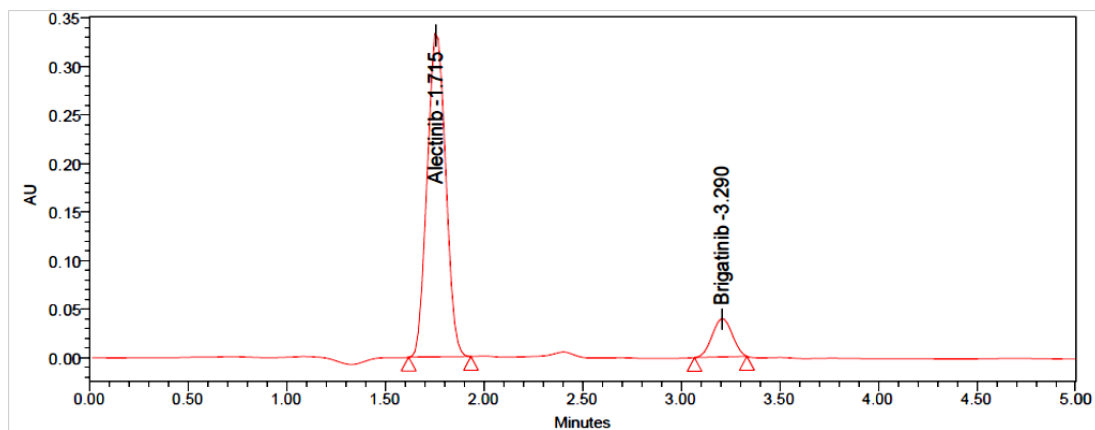
Fig. 5 Calibration plots of (a) Brigatinib and (b) Alectinib

139 **3.1.4 Limit of detection and quantification**
 140 LOD and LOQ were calculated with the calibration curve method. A known RP-UPLC
 141 procedure was used to calculate the compound's LOD and LOQ by injecting standard
 142 solutions in increasing concentrations. In order to determine LOD and LOQ, the slope
 143 approach was employed, with LOQ being calculated as $10x/S$ and LOD as $3.3x/S$, where S
 144 is the calibration curve slope and is the response standard deviation. Brigatinib's LOD and
 145 LOQ concentrations were 0.013 $\mu\text{g/ml}$ and 0.043 $\mu\text{g/ml}$ and Alectinib's were 0.063 $\mu\text{g/ml}$ and
 146 0.208 $\mu\text{g/ml}$ respectively.

147 **3.1.5 Precision**
 148 To pinpoint the accuracy of the procedure, the entire analytical process was put to the test
 149 by evaluating standard solution preparation and the end results. At least six different
 150 determinations were employed to establish repeatability, and the relative standard deviation
 151 was established using this information. Based on the data found in Table 4 the following
 152 points are made, sample chromatogram was shown in figure 6.

153 **Table 4: Results of method precision**

Analyte	Std Conc.	%RSD
Brigatinib	10	1.27
Alectinib	50	0.62



154
 155 **Fig. 6. Chromatogram of sample**

156 **3.1.6 Accuracy**
 157 The method's accuracy was confirmed through the recovery experiments on three different
 158 levels (50 percent, 100 percent and 150 percent). Preparations containing Brigatinib
 159 concentrations of 5, 10, and 15 micrograms per millilitre and Alectinib concentrations of 25,
 160 50, and 75 micrograms per millilitre were created. The 98 to 102 percent recovery
 161 percentages were found. The accuracy findings for Brigatinib and Alectinib were presented
 162 in table 5.

163 **Table 5: Results of accuracy**

Accuracy	% Recovery	
	Brigatinib	Alectinib
50*	100.0	99.1
100*	99.4	99.4
150*	99.0	100.5

164 * Results are mean recovery of three sample preparations

165

166 **3.1.7 Ruggedness**

167 Six duplicates of a standard solution were sampled on a separate day, using a different
168 analyst and device. Means and % RSD values were obtained for locations of maximum
169 peaks. Findings found in Table 6 are shown in the chart below.

170

Table 6: Results of intermediate precision

Analyte	Std. Conc.	%RSD
Brigatinib	10	0.88
Alectinib	50	1.41

171 **3.1.8 Robustness**

172 Despite a small flow rate variance (0.2ml) and organic solvent (10 percent) in its
173 chromatographic condition, no significant difference in RSD is made in robustness. Findings
174 are shown in Table 7.

175

Table 7: Results of robustness

S.No	Parameter name	% RSD for purity	
		Brigatinib	Alectinib
1	Flow (0.8ml/min)	1.32	0.99
2	Flow (1.2ml/min)	0.84	0.63
3	Organic solvent (+10%) (88:12)	0.57	0.82
4	Organic solvent (-10%) (72:28)	0.71	1.35

176 **3.1.9 Forced degradation**

177 This proposed method is effective for both release and stability studies, and as such, can be
178 seen as a better technique for stability. Acid, base, oxidation, reduction, and thermal
179 degradation are all part of the forced degradation study required by the ICH requirements.
180 Dependent on the type of chromatography used, it is apparent that the drugs under
181 consideration were stable during the stress testing even though degraded peaks were
182 observed (Table 9). Acid degradation and Peroxide degradation chromatograms were shown
183 in figure 7 and 8.

184 **3.1.9.1 Acid degradation**

185 The acid degradation method involves introducing 1ml of 1N HCl to a 50ml volumetric flask,
186 heating the flask for 30 minutes at 60°C, then marking the flask with diluent before adding
187 1ml of 1N NaOH. The final product is obtained after filtering the solution using a 0.45 nylon
188 syringe filter.

189 **3.1.9.2 Alkali degradation**

190 The alkali degradation process begins with the measurement of 50ml of standard solution,
191 followed by the addition of 1ml of 1N NaOH, which is then heated at 60°C for 30 minutes.
192 This is followed by the addition of 1ml of 1N HCl, and the process is ended by diluting the
193 mixture. The final product is obtained after filtering the solution using a 0.45 nylon syringe
194 filter.

195 **3.1.9.3 Peroxide degradation**

196 The following procedure was used to decompose the materials: The solutions, 5 mL of
197 normal solution and 1 mL of 30% H₂O₂, are placed in volumetric flasks, then warmed for 30
198 minutes at 60°C and allowed to cool before combining with diluent. The solution can be
199 filtered using a 0.45 nylon syringe filter.

200 **3.9.4 Reduction degradation**

201 The degrading protocol was as follows: In a 50 mL volumetric flask, 5 mL of normal solution
202 is put in, followed by 1 mL of 30% sodium bicarbonate solution. The entire contents are then

203 heated to 60°C for 15 minutes, and then cooled down to 40°C. To filter the solution, use a
204 0.45-micron nylon syringe filter.

205 **3.1.9.5 Thermal degradation**

206 The test product was put in an oven heated to 105°C for six hours and then refluxed for 30
207 min at 60°C. The solution was injected into the UPLC system as a result.

208 **3.1.9.6 Hydrolysis degradation**

209 Standard solution of 5 ml is placed in to a 50 ml volumetric flask, and 2 ml of UPLC water is
210 added. The flask is then heated to 60°C for 15 minutes before chilling with diluent. To filter
211 the solution, use a 0.45-micron nylon syringe filter.

212 **3.1.9.6 Photo degradation**

213 A technique was performed where the standard solution was exposed to the sun for 12
214 hours, and then 60°C refluxed for 30 minutes. The UPLC technique requires normal water
215 injection.
216

Table 9: Results of forced degradation

Degradation Condition	% Degradation of Brigatinib	% Degradation of Alectinib
Acid Degradation	14.2	11.8
Alkali Degradation	13.5	12.5
Peroxide Degradation	13.2	15.4
Reduction Degradation	14.9	13.8
Thermal Degradation	1.5	1.9
Photolytic Degradation	0.7	1.1
Hydrolysis Degradation	0.9	1.5

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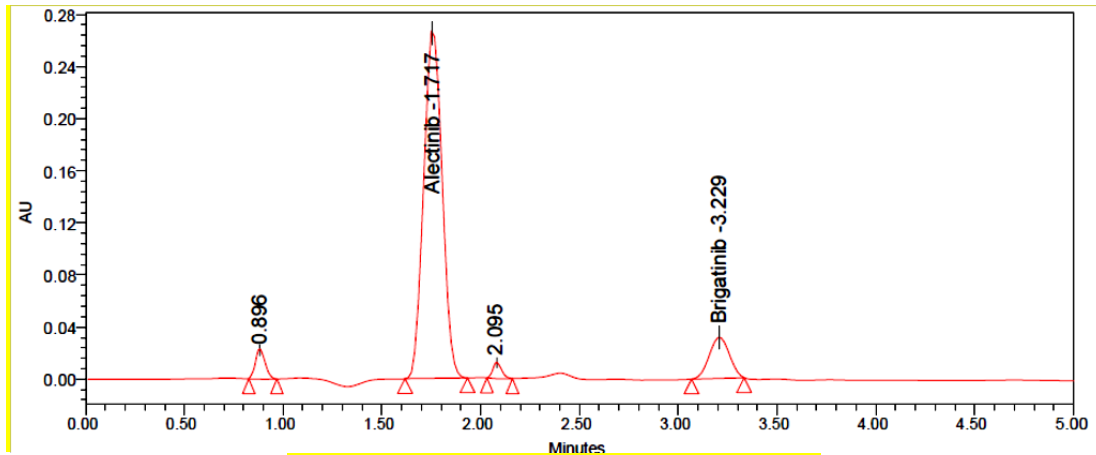


Fig. 7. Chromatogram of Acid degradation

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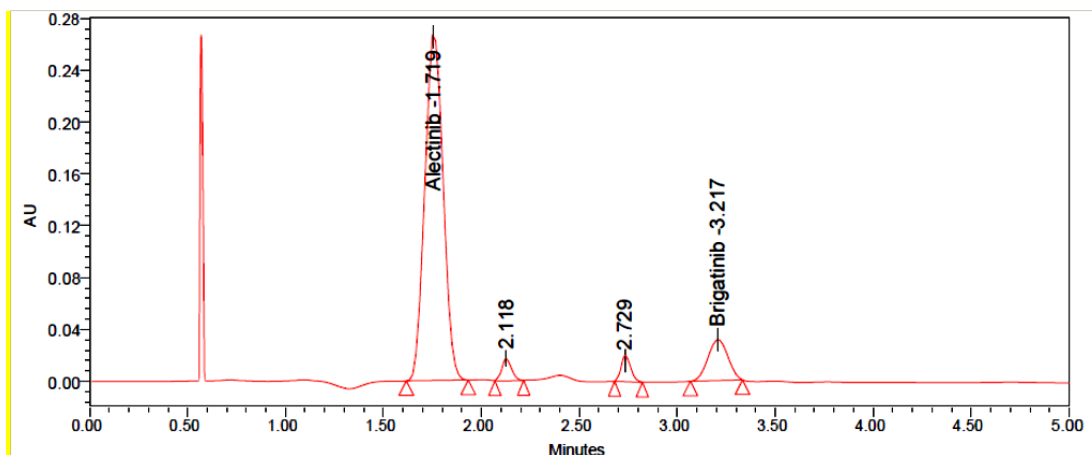


Fig. 8. Chromatogram of Peroxide degradation

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223 4. CONCLUSION

224 In this article we present a simple, selective, validated and well defined stability that shows
225 isocratic RP-UPLC methodology for the quantitative determination of Capecitabine and
226 Docetaxel. All degradation products produced during stress conditions and the peaks were
227 well separated and well resolved with an adequate retention time, indicating that the
228 proposed method is quick, simple, feasible and affordable. Therefore the evolved
229 chromatographic method can be effectively applied for regular investigation in drug research.

230

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232

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236

237 **COMPETING INTERESTS**

238

239 **No financial conflicts of interest.**

240

241 **AUTHORS' CONTRIBUTIONS**

242

243 Dr Kantipudi Rambabu designed the study, performed the statistical analysis, wrote the
244 protocol, and wrote the first draft of the manuscript. Gunturu Raviteja managed the analyses
245 of the study, managed the literature searches. All authors read and approved the final
246 manuscript.

247

248 **CONSENT**

249 This manuscript not published at any other journals.

250

251 **ETHICAL APPROVAL**

252

253 We are not performing any clinical trials in this study.

254

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