

Original Research Article

Bio-analytical approach for stability studies of Bendroflumethiazide materials

Abstract

In this paper a comprehensive study of stability related, and evidence based best practices of Bio-analytical stability studies on Bendroflumethiazide drug samples are studied. The proposed approach is very significant and essential for the drug development process to address the specificity, acceptancy, purity, efficacy, prediction of strength and quality of the drugs. The stability study constitutes several methods like Bench-Top, Auto-sampler, Freeze-Thaw, Dry-extract, Wet-extract, Short-term, long-Term stability studies at relative intervals results in complete stability information about the drug under the proposed and validated method. The reported outcomes of this method show that this drug has good stability according to ICH guidelines.

Key words: Bio-analytical/ Bendroflumethiazide/ Auto-sampler/ Short term/ Wet-extract

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1. INTRODUCTION

Bendroflumethiazide formerly, bendrofluazide, brand name Naturetin may be a thiamine diuretic won't treat hypertension. Bendroflumethiazide may be a thiamine diuretic [1-2] that acts at the start of the distal convoluted tubule (DCT) by inhibiting sodium reabsorption. As a consequence of more sodium hitting the supply ducts, water is lost. Bendroflumethiazide may have a role to play in the treatment of minor coronary artery disease, but the diuretic loop could be safer for overload reduction. The best use of bendroflumethiazide in hypertension [3] at present. Its structure is shown in Figure 1. The mechanism of action of this drug as a diuretic [4] is that it inhibits reabsorption of active chloride, which increases the excretion of NaCl and H₂O. This results in an exchange mechanism of sodium-potassium. In the hypertensive mechanism with carbonic anhydrase leads to form very smooth muscles due to conductance between activated calcium-potassium.

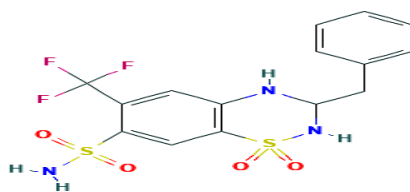


Figure 1: Structure of Bendroflumethiazide's

2. MATERIALS AND METHODS

Chemical and reagents:

Chromatographic graded LCMS Acetonitrile, Orthophosphoric acid were procured Merck Ltd. Worli, in Bombay, India and aqueous Water with marked HPLC grade was used. From Glenmark Pharmaceuticals, APIs of Bendroflumethiazide as reference standards were produced.

Instrumentation:

Sciex software enabled Liquid Chromatographic Mass Spectrometry (LCMS) SCIEX QTRAP 5500 was used for chromatographic analysis.

Standard solution preparation:

Standard and quality control samples preparation

Comment [a2]: Naturetin may

Comment [a3]: Diuretic won't

Comment [a4]: Add references for structure

Comment [a5]: Add number and subnumber to Paragraphs

Comment [a6]: LC-MS Acetonitrile

Comment [a7]: Write the concentration of acid used

Comment [a8]: Liquid Chromatographic -Mass Spectrometry (LC-MS)

Comment [a9]: Removed because the title enough to indicated what the next paragraphs content
Or
Make this tile the main tile to indicated the next paragraph and remove (Standard solution preparation:) title

Preparation of Bendroflumethiazide parent stock

10 mg of Bendroflumethiazide standard was exactly measured and dissolved in 100 ml of diluent. The concentration of the solution is 100 µg/ml. 1 ml of this is further saturated up to 10 ml with solvents. This is called the parent stock solution of Bendroflumethiazide and the concentration is 0.1 µg/ml.

Preparation standard of Bendroflumethiazide solutions

The parent stock solutions of Bendroflumethiazide parent stock liquid of 0.4 ml saturated into 10 ml vacuum bottles up to the mark with solvents have concentrations 320 ng/ml & 40 ng/ml respectively. In the same way internal standard stock solution was prepared.

Preparation of standard solution

Typical solution was prepared by taking 0.5 ml, 0.2 ml, 0.3 ml and 0.5 ml of parent liquid, internal standard stock solution, plasma, acetonitrile and diluent in a centrifuged tube and centrifuged for about 15 min to mixing the contents at 5000 rpm excessive managed solution was isolated and filtered by 0.45 µ filtered then inoculated to HPLC system.

Preparation of sample solution

Sample stock preparation

One pill (5 mg of Bendroflumethiazide) was weighed, note the average weight of the tablet. The pill was taken into a mortar and crushed into fine powder. 13.4 mg of tablet powder was weighed accurately and dissolved in 100 ml of diluent. From this take 0.8 ml and diluted to 100 ml with diluents. This is the sample stock with Bendroflumethiazide concentration 40 ng/ml.

Sample solution preparation

For sample preparation take 0.2 ml of plasma, 0.5 ml of sample stock, 0.3 ml of acetonitrile and 0.5 ml of IS, 0.5 ml of diluent were taken into a centrifuge tube and centrifuged about 15 min to precipitate all the proteins with 5000 rpm and collect the excessive solution into a vial and inject it into HPLC system.

Method Developed and Validation

A method was developed and validated [5-8] by LCMS with isocratic approach have waters symmetry C₁₈ column with dimensions 150x4.6 mm with pore size 3.5 microns for chromatographic analysis. The solvent Orthophosphoric acid and acetonitrile are taken in 60:40 proportions are administered into chromatogram for positive electron spray ionization method.

Comment [a10]: The best change the paragraph procedure as the following
(To prepare the parent stock solution of Bendroflumethiazide in concentration is 0.1 µg/ml, first step prepare solution of Bendroflumethiazide in concentration 100 µg/ml by weight 10 mg of Bendroflumethiazide standard and dissolved it in 100 ml of diluent. Second step take 1 ml of first solution prepared (100 µg/ml) and dissolved it with 10 ml of solvents to finally prepare the parent stock solution in concentration is 0.1 µg/ml.)

Comment [a11]: The best change the paragraph procedure as the following
To Preparation standard of Bendroflumethiazide solutions used the same way to internal standard stock solution was prepared. Two concentrations 320 ng/ml and 40 ng/ml (Standardization of units of concentration with µg/ml not in ng/ml) are prepared by take 0.4 ml of parent stock liquid saturated into 10 ml solvents at vacuum bottles.
(Write the amount for second concentration prepared)

Comment [a12]: This sentence mean taking 0.5 ml parent liquid, 0.2 ml internal standard stock solution, 0.3 ml plasma and 0.5 ml acetonitrile then diluent in a centrifuged tube
If you used the above size of each solution, I suggested write it as I write.

Comment [a13]: Must write what's mean 0.45 µ if its pore size
Write as the following (Filtered by filter paper (pore size 0.45micron))

Comment [a14]: Best Change the concentration to microgram/ml

Comment [a15]: LC-MS

Comment [a16]: Please indicate the concentration used for the acid

Stability Studies of the Proposed method

In-order to check the feasibility and stability of the proposed validated method by studying various Bio-analytical stability related studies like Bench-Top, Auto-sampler, Freeze-Thaw, Dry-extract, Wet-extract, Short-term, long-Term stability studies at various intervals gave the complete stability information about these drugs. As per the US FDA guidelines the LQC and HQC strengths & their plasma stability studies on six different copies are injected for each dose. In auto sampler stability the spiked rat plasma was placed at temperature 2-8° C for about twenty-four hours.

3. RESULTS AND DISCUSSIONS

3.1 Bench Top Stability: In Bench-Top method the sample solutions are placed on bench-top during the experiment for about six to twenty-four hours of the procedure of extraction after remove from the fridge took six replications have low and high strengths then inoculate to chromatogram the results are shown in Table 1 and it allows the Bench top stability.

Table no: 1 Bendroflumethiazide stability results of Bench-Top method

Replicate No.	HQC	LQC	MQC
	Ostensible strength in ng/ml		
	15.755	5.257	10.125
	Ostensible strength range in ng/ml		
(15.751-15.759)	(5.252-5.259)	(10.017-10.232)	
Area of analyte-peak			
1	1.041x10 ⁵	0.361x10 ⁵	0.788x10 ⁵
2	1.022x10 ⁵	0.378x10 ⁵	0.775x10 ⁵
3	1.036x10 ⁵	0.385x10 ⁵	0.779x10 ⁵
4	1.018x10 ⁵	0.381x10 ⁵	0.785x10 ⁵
5	1.027x10 ⁵	0.393x10 ⁵	0.782x10 ⁵
6	1.034x10 ⁵	0.367x10 ⁵	0.794x10 ⁵
n	6	6	6
Mean	1.030x10 ⁵	0.378x10 ⁵	0.784x10 ⁵
SD	0.00882	0.01176	0.00674
%CV	0.86	3.12	0.86
% Mean Accuracy	98.8%	98.5%	99.7%

Comment [a17]: Removed the no: from just write table 1: This notes for all next tables

Acceptance criteria: The Percent average exactness is in between 85-115 for eight specimens out of twelve samples. The minimum requirement of 80% of the matrix lot should meet the acceptance criteria. The reverse calculated strengths of LQC and HQC is less than or equal to 15 %.

3.2 Auto Sampler Stability: In Auto-sampler stability method the pooled solutions are placed in to auto-sampler inoculated to injector. The reports are placed in Table 2 and it acceptancy was passed the Auto Sampler Stability.

Table no: 2 Auto Sampler Stability of Bendroflumethiazide

Replicate No.	HQC	MQC	LQC
	Ostensible strength in ng/ml		
	15.756	10.526	5.257
	Ostensible strength range in ng/ml		
	(15.751-15.759)	(10.522-10.528)	(5.253-5.259)
Analyte peak region			
1	1.061x10 ⁵	0.748x10 ⁵	0.342x10 ⁵
2	1.066x10 ⁵	0.756x10 ⁵	0.333x10 ⁵
3	1.064x10 ⁵	0.749x10 ⁵	0.330x10 ⁵
4	1.069x10 ⁵	0.732x10 ⁵	0.364x10 ⁵
5	1.073x10 ⁵	0.726x10 ⁵	0.351x10 ⁵
6	1.075x10 ⁵	0.738x10 ⁵	0.335x10 ⁵
7	1.061x10 ⁵	0.349x10 ⁵	0.349x10 ⁵
8	1.074x10 ⁵	0.755x10 ⁵	0.351x10 ⁵
9	1.082x10 ⁵	0.764x10 ⁵	0.355x10 ⁵
10	1.056x10 ⁵	0.761x10 ⁵	0.342x10 ⁵
11	1.047x10 ⁵	0.774x10 ⁵	0.363x10 ⁵
12	1.055x10 ⁵	0.753x10 ⁵	0.347x10 ⁵
13	1.061x10 ⁵	0.742x10 ⁵	0.338x10 ⁵
14	1.062x10 ⁵	0.749x10 ⁵	0.326x10 ⁵
15	1.078x10 ⁵	0.736x10 ⁵	0.339x10 ⁵
16	1.069x10 ⁵	0.738x10 ⁵	0.341x10 ⁵
17	1.057x10 ⁵	0.769x10 ⁵	0.374x10 ⁵
18	1.042x10 ⁵	0.772x10 ⁵	0.371x10 ⁵
19	1.066x10 ⁵	0.774x10 ⁵	0.369x10 ⁵
20	1.053x10 ⁵	0.758x10 ⁵	0.364x10 ⁵
21	1.072x10 ⁵	0.743x10 ⁵	0.350x10 ⁵
22	1.081x10 ⁵	0.750x10 ⁵	0.355x10 ⁵
23	1.049x10 ⁵	0.749x10 ⁵	0.362x10 ⁵
24	1.063x10 ⁵	0.764x10 ⁵	0.361x10 ⁵
n	24	24	24
Average	1.064x10 ⁵	0.757x10 ⁵	0.351x10 ⁵
SD	0.01059	0.01277	0.01355

%CV	0.99	1.69	3.87
% Average Accuracy	98.8%	98.6%	98.4%

Acceptance criteria: The reports of LQC, MQC and HQC samples shows less than or equal to 15 % and LL QC reports less than or equal to 20 %. The Percent average exactness is in between 80-115 for sixteen specimens out of twenty-four samples. At least 80% of the matrix lot should meet the acceptance requirements. The back measured concentration accuracy percent LQC, MQC & HQC is in the above boundaries and LL QC is in between 80-120 percent.

3.3 Freeze-Thaw stability: For six different concentrations of this drug samples the Freeze-Thaw stability study was carried and the results are placed in Table 3 for Bendroflumethiazide. It passed the freeze thaw stability.

Table no: 3 Bendroflumethiazide Freeze Thaw Stability

Trial No.	HQC	LQC	MQC
	Ostensible strength in ng/ml		
	15.755	5.257	10.425
	Ostensible strength range in ng/ml		
	(15.751-15.759)	(5.252-5.259)	(10.321-10.581)
	Area of analyte signal		
1	1.026x10 ⁵	0.314x10 ⁵	0.727x10 ⁵
2	1.021x10 ⁵	0.308x10 ⁵	0.741x10 ⁵
3	1.032x10 ⁵	0.314x10 ⁵	0.732x10 ⁵
4	1.037x10 ⁵	0.301x10 ⁵	0.749x10 ⁵
5	1.041x10 ⁵	0.322x10 ⁵	0.725x10 ⁵
6	1.045x10 ⁵	0.335x10 ⁵	0.718x10 ⁵
n	6	6	6
Average	1.034x10 ⁵	0.316x10 ⁵	0.732x10 ⁵
SD	0.00911	0.01178	0.01131
%CV	0.88	3.73	1.55
Average percent of accuracy	98.8%	98.5%	99.5%

Acceptance criteria: The criteria to accept this method have strength in between 85-115 % of LQC, HQC and the % CV is less than or equal to 15 %.

3.4 Wet method of Extract:At different time intervals of 12 hours, 18 hours Wet-Extract stability was studied on these drugs reported the results are shown in Table 4 & Table 5. It was passed.

Table no: 4 Bendroflumethiazide stability in Wet extract at 12 Hr

Trial No.	HQC	LQC	MQC
	Ostensible strength in ng/ml		
	15.755	5.257	10.111
	Ostensible strength range in ng/ml		
	(15.751-15.759)	(5.252-5.259)	(10.079-10.222)
Area of analyte signal			
1	1.074x10 ⁵	0.332x10 ⁵	0.779x10 ⁵
2	1.073x10 ⁵	0.338x10 ⁵	0.785x10 ⁵
3	1.068x10 ⁵	0.342x10 ⁵	0.782x10 ⁵
4	1.085x10 ⁵	0.347x10 ⁵	0.774x10 ⁵
5	1.079x10 ⁵	0.355x10 ⁵	0.762x10 ⁵
6	1.081x10 ⁵	0.363x10 ⁵	0.775x10 ⁵
n	6	6	6
Mean	1.077x10 ⁵	0.346x10 ⁵	0.776x10 ⁵
SD	0.00615	0.01137	0.00808
%CV	0.57	3.29	1.04
% Mean Accuracy	99.8%	98.5%	98.1%

Table no: 5 Bendroflumethiazide stability in Wet extract at 18 Hr

Trial No.	HQC	LQC	MQC
	Ostensible strength in ng/ml		
	15.623	5.236	10.235
	Ostensible strength range in ng/ml		
	(15.521-15.759)	(5.212-5.259)	(10.104-10.368)
Area of analyte signal			
1	1.041x10 ⁵	0.387x10 ⁵	0.789x10 ⁵
2	1.045x10 ⁵	0.376x10 ⁵	0.781x10 ⁵
3	1.052x10 ⁵	0.383x10 ⁵	0.774x10 ⁵
4	1.038x10 ⁵	0.377x10 ⁵	0.777x10 ⁵
5	1.044x10 ⁵	0.359x10 ⁵	0.750x10 ⁵
6	1.059x10 ⁵	0.368x10 ⁵	0.763x10 ⁵

n	6	6	6
Average	1.047x10 ⁵	0.375x10 ⁵	0.772x10 ⁵
SD	0.00771	0.01018	0.01388
%CV	0.74	2.71	1.80
% Average Accuracy	99.1%	98.2%	98.8%

Acceptance criteria: The criteria to accept this method have strength in between 85-115 % of LQC, HQC and the % CV is less than or equal to 15 %.

3.5 Dry Extract: Dry Extract stability was performed at two different time intervals of 12 hours and 18 hours for this drug shows the reported results are accepted. The results are shown in Table 6 & Table 7.

Table no: 6 Bendroflumethiazide stability in Dry extract at 12 Hr

Trial no.	HQC	LQC	MQC
	Ostensible strength in ng/ml		
	15.418	5.528	10.329
	Ostensible strength range in ng/ml		
	(15.328-15.629)	(5.310-5.759)	(10.215-10.426)
	Area of analyte signal		
1	1.023x10 ⁵	0.359x10 ⁵	0.736x10 ⁵
2	1.027x10 ⁵	0.362x10 ⁵	0.724x10 ⁵
3	1.032x10 ⁵	0.366x10 ⁵	0.728x10 ⁵
4	1.038x10 ⁵	0.374x10 ⁵	0.739x10 ⁵
5	1.029x10 ⁵	0.373x10 ⁵	0.741x10 ⁵
6	1.044x10 ⁵	0.358x10 ⁵	0.753x10 ⁵
n	6	6	6
Average	1.032x10 ⁵	0.365x10 ⁵	0.737x10 ⁵
SD	0.00768	0.00692	0.01026
%CV	0.74	1.89	1.39
% Average Accuracy	99.5%	98.3%	98.7%

Table no: 7 Bendroflumethiazide stability in Dry extract at 18 Hr

Replicate No.	HQC	LQC	MQC
	Ostensible strength in ng/ml		
	15.529	5.341	10.255
	Ostensible strength range in ng/ml		
	(15.478-15.759)	(5.242-5.413)	(10.174-10.316)
	Area of analyte signal		

1	1.027x10 ⁵	0.341x10 ⁵	0.741x10 ⁵
2	1.022x10 ⁵	0.358x10 ⁵	0.732x10 ⁵
3	1.036x10 ⁵	0.363x10 ⁵	0.747x10 ⁵
4	1.029x10 ⁵	0.372x10 ⁵	0.758x10 ⁵
5	1.034x10 ⁵	0.355x10 ⁵	0.712x10 ⁵
6	1.040x10 ⁵	0.348x10 ⁵	0.726x10 ⁵
n	6	6	6
Average	1.031x10 ⁵	0.356x10 ⁵	0.736x10 ⁵
SD	0.00656	0.01094	0.01626
%CV	0.64	3.07	2.21
Mean-accuracy	99.2%	98.4%	98.5%

Acceptance criteria: The criteria to accept this method have strength in between 85-115 % of LQC, HQC and the % CV is less than or equal to 15 %.

3.6 Short-Term Stability: The Short-Term study on these drugs for different strengths were studied and It was allowed. The results are shown in Table 8.

Table no: 8 Bendroflumethiazide Short-Term Stability

Trial no.	HQC	LQC	MQC
	Ostensible strength in ng/ml		
	15.315	5.758	10.621
	Ostensible strength range in ng/ml		
	(15.428-15.751)	(5.689-5.896)	(10.524-10.783)
Area of analyte signal			
1	1.036x10 ⁵	0.357x10 ⁵	0.787x10 ⁵
2	1.047x10 ⁵	0.341x10 ⁵	0.782x10 ⁵
3	1.028x10 ⁵	0.358x10 ⁵	0.786x10 ⁵
4	1.041x10 ⁵	0.366x10 ⁵	0.796x10 ⁵
5	1.055x10 ⁵	0.350x10 ⁵	0.790x10 ⁵
6	1.063x10 ⁵	0.374x10 ⁵	0.791x10 ⁵
n	6	6	6
Mean	1.045x10 ⁵	0.358x10 ⁵	0.789x10 ⁵
SD	0.01276	0.01160	0.00480
%CV	1.22	3.24	0.61
% Mean Accuracy	99.8%	98.7%	98.4%

Acceptance criteria: The criteria to accept this method have strength in between 85-115 % of LQC, HQC and the % CV is less than or equal to 15 %.

3.7 Long-Term Stability: In long term stability study, reveals how these drugs are stable can be studied for about 1, 7, 14, 21 and 28 days shows the %CV and average accuracy for Bendroflumethiazide is found to be within the acceptable limit and it passed the Long-Term stability. The results are shown in Table 9 – Table 13.

Table no: 9 Bendroflumethiazide Long-Term Stability at Day-1

Trial no.	HQC	LQC	MQC
	Ostensible strength in ng/ml		
	15.358	5.758	10.621
	Ostensible strength range in ng/ml		
	(15.2758-15.512)	(5.258-5.896)	(10.524-10.778)
Area of analyte signal			
1	1.042x10 ⁵	0.347x10 ⁵	0.734x10 ⁵
2	1.057x10 ⁵	0.326x10 ⁵	0.725x10 ⁵
3	1.063x10 ⁵	0.378x10 ⁵	0.701x10 ⁵
4	1.041x10 ⁵	0.374x10 ⁵	0.726x10 ⁵
5	1.032x10 ⁵	0.381x10 ⁵	0.718x10 ⁵
6	1.058x10 ⁵	0.386x10 ⁵	0.722x10 ⁵
n	6	6	6
Mean	1.049x10 ⁵	0.365x10 ⁵	0.721x10 ⁵
SD	0.01219	0.02363	0.01114
%CV	1.16	6.47	1.54
Mean-Accuracy	98.8%	98.5%	98.2%

Table no: 10 Bendroflumethiazide Long-Term Stability at Day-7

Trial no.	HQC	LQC	MQC
	Ostensible strength in ng/ml		
	15.125	5.268	10.241
	Ostensible strength range in ng/ml		
	(15.104-15.187)	(5.122-5.342)	(10.127-10.263)
Area of analyte signal			
1	0.942x10 ⁵	0.325x10 ⁵	0.704x10 ⁵
2	0.957x10 ⁵	0.326x10 ⁵	0.705x10 ⁵
3	0.963x10 ⁵	0.324x10 ⁵	0.701x10 ⁵
4	0.941x10 ⁵	0.325x10 ⁵	0.706x10 ⁵
5	0.932x10 ⁵	0.328x10 ⁵	0.708x10 ⁵
6	0.958x10 ⁵	0.327x10 ⁵	0.702x10 ⁵
n	6	6	6
Mean	0.948x10 ⁵	0.325x10 ⁵	0.704x10 ⁵
SD	0.01219	0.00147	0.00258
%CV	1.28	0.45	0.37

% Mean-Accuracy	90.71%	89.77%	98.59%
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Table no: 11 Bendroflumethiazide Long-Term Stability at Day-14

Trial no.	HQC	LQC	MQC
	Ostensible strength in ng/ml		
	15.321	5.711	10.521
	Ostensible strength range in ng/ml		
	(15.212-15.341)	(5.676-5.831)	(10.502-10.683)
Area of analyte signal			
1	0.912x10 ⁵	0.275x10 ⁵	0.634x10 ⁵
2	0.913x10 ⁵	0.276x10 ⁵	0.635x10 ⁵
3	0.903x10 ⁵	0.274x10 ⁵	0.631x10 ⁵
4	0.901x10 ⁵	0.275x10 ⁵	0.636x10 ⁵
5	0.912x10 ⁵	0.278x10 ⁵	0.638x10 ⁵
6	0.914x10 ⁵	0.277x10 ⁵	0.632x10 ⁵
n	6	6	6
Mean	0.9092x10 ⁵	0.275x10 ⁵	0.634x10 ⁵
SD	0.00564	0.00147	0.00258
%CV	0.62	0.53	0.41
% Mean Accuracy	100.05%	75.96%	88.79%

Table no: 12 Bendroflumethiazide Long-Term Stability at Day-21

Trial no.	HQC	LQC	MQC
	Ostensible strength in ng/ml		
	15.324	5.158	10.121
	Ostensible strength range in ng/ml		
	(15.227-15.451)	(5.089-5.196)	(10.074-10.153)
Area of analyte signal			
1	0.852x10 ⁵	0.255x10 ⁵	0.594x10 ⁵
2	0.853x10 ⁵	0.256x10 ⁵	0.595x10 ⁵
3	0.853x10 ⁵	0.254x10 ⁵	0.591x10 ⁵
4	0.851x10 ⁵	0.255x10 ⁵	0.596x10 ⁵
5	0.852x10 ⁵	0.258x10 ⁵	0.598x10 ⁵
6	0.854x10 ⁵	0.257x10 ⁵	0.592x10 ⁵
n	6	6	6
Average	0.852x10 ⁵	0.255x10 ⁵	0.5943x10 ⁵
SD	0.00105	0.00147	0.00258
%CV	0.12	0.58	0.43
% Average	81.53%	70.44%	83.19%

Accuracy			
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Table no: 13Bendroflumethiazide Long-Term Stability at Day-28

Trial no.	HQC	LQC	MQC
	Ostensible strength in ng/ml		
	15.315	5.758	10.621
	Ostensible strength range in ng/ml		
	(15.428-15.751)	(5.689-5.896)	(10.524-10.783)
Area of analyte signal			
1	0.802x10 ⁵	0.241x10 ⁵	0.562x10 ⁵
2	0.803x10 ⁵	0.241x10 ⁵	0.565x10 ⁵
3	0.803x10 ⁵	0.242x10 ⁵	0.561x10 ⁵
4	0.801x10 ⁵	0.243x10 ⁵	0.596x10 ⁵
5	0.802x10 ⁵	0.242x10 ⁵	0.568x10 ⁵
6	0.804x10 ⁵	0.241x10 ⁵	0.562x10 ⁵
n	6	6	6
Mean	0.8025x10 ⁵	0.2417x10 ⁵	0.569x10 ⁵
SD	0.00105	0.00082	0.01348
%CV	0.13	0.34	2.37
% Mean Accuracy	76.79%	66.76%	79.69%

4. CONCLUSIONS

The bio-analytical stability studies of Bench-Top stability, Auto sampler stability, Freeze Thaw stability, Wet Extraction stability, Dry Extract stability, Short term stability and Long term stability results supports the method is validated and the drug Bendroflumethiazide shows good stability under the various experimental conditions reports their percentages of exactness is in between 85-115 %. The LQC, MQC and HQC samples shows less than or equal to 15 % and LL QC reports less than or equal to 20 %. The proposed methods meets the minimum criteria of 80% of the matrix lot. The reverse calculated and measured strengths of accuracy percent LQC, MQC & HQC is in the above boundaries and LL QC is in between 80-120 %.

COMPETING INTERESTS DISCLAIMER:

Authors have declared that no competing interests exist. The products used for this research are commonly and predominantly use products in our area of research and country. There is absolutely no conflict of interest between the authors and producers of the products because we do not intend to use these products as an avenue for any litigation but for the advancement of knowledge. Also, the research was not funded by the producing company rather it was funded by personal efforts of the authors.

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