

Fibroin nanoparticles and Its use in drug delivery :A Review

Abstract

The silkworm *Bombyx mori* L. is infected by various diseases viz; grasserie, flacherie, muscardine and pebrine. Among all these diseases the grasserie causes major economic loss to the industry and is one of the main reason for low silk productivity. It is caused by a virus known as *Bombyx mori* nucleopolyhedrovirus (BmNPV). The impact of grasserie disease on silkworms is significant as it leads to reduced silk production and can result in economic losses for sericulture farmers. In India greater than 50% silk cocoon crop loss is due to BmNPV (Gani, et al. 2018) and in Kashmir valley the loss is about 28-32% (Ilahi, et al., 2007). Silk obtained from the cocoons of silkworm *Bombyx mori* L. is a natural fibrous protein well known for being lightweight, having high mechanical strength, good flexibility and lustre making it ideal for textile industry. In addition, fibroin extracted from the cocoons of domesticated silkworm *Bombyx mori* L. have gained growingly interests due to its excellent mechanical properties and high biocompatibility, biodegradability, inexpensiveness, and preparation flexibility. (Pham *et al.*, 2018). These properties of silk fibroin leads to the formulation of fibroin nanoparticles (FNP's) which can be used to encapsulate different types of therapeutic compounds like proteins, vaccines, enzymes etc. Fibroin has been approved as a biomaterial by Food and Drug Administration (FDA) and has been popularly used in numerous medical applications such as sutures, tissue regeneration, coating devices, and drug delivery systems (Altman *et al.*, 2003). It has been studied that SF-derived curcumin nanoparticles show higher efficacy against breast cancer cells and have the potential to treat in vivo breast tumors by local, sustained, and long-term therapeutic delivery as a biodegradable system (Vishal Gupta *et al.*, 2009). Therefore, fibroin coated nanoparticles can be used effectively for disease management.

Key words: *Bombyx mori*, Disease, Fibroin, Nano-particles

Introduction:

Many drug delivery systems have been developed recently to administer multiple drugs and release them in a controlled manner in an effort to maximise the efficacy of therapies. (Lehar, et al., 2009). Over the past few decades, the development of drug delivery system (DDS) has been fueled by the design and synthesis of numerous biocompatible materials. (Zhang, et al., 2013). A drug delivery system refers to the method of administering therapeutic agents to the body in a targeted and controlled manner. The goal is to ensure that the drug

Comment [BN1]: Positive:

1. The review article provides a thorough overview of fibroin nanoparticles (FNPs) and their potential applications in drug delivery. It covers the biochemistry of FNPs, their synthesis and extraction techniques, and various assays used to determine their properties.
2. The review article is well-structured, with clear headings and subheadings that make it easy to navigate.
3. The review article provides a good balance of scientific detail and accessibility for a general audience. It includes relevant figures and tables to illustrate key points.
4. The review article references recent research findings, demonstrating the author's knowledge of the current state of the field.
5. The images have been captured with high resolution quality.

Negatives:

1. While the review provides a lot of information, it could benefit from a more critical analysis of the strengths and limitations of FNPs as a drug delivery system.
2. The review briefly mentions future applications of FNPs, but it would be helpful to provide a more detailed discussion of the challenges and opportunities in this area.
3. There are some sections that appear repetitive, such as the descriptions of fibroin isolation and nanoparticle synthesis.
4. Reference sections to be aligned with respect to the journal guidelines.

Need to be improved:

1. Discuss and provide a more critical analysis of FNPs of the challenges and limitations of FNPs, such as their cost, scalability, and potential side effects. Compare FNPs to other drug delivery systems and highlight their unique advantages.
2. Discuss future directions for the potential applications of FNPs in specific diseases or therapeutic areas. Identify the key challenges that need to be addressed for FNPs to become a mainstream drug delivery technology.
3. Combine the sections that are repetitive. Focus on providing concise and impactful information.
4. There are a few typos and grammatical errors that could be corrected.

Overall, this is a well-written and informative review that provides a good overview of FNPs and their potential in drug delivery. By addressing the weaknesses and incorporating the suggestions, the author can further improve the quality and impact of their work which would enhance the acceptance rate by the Editor's decision.

reaches the intended site of action, in appropriate concentration and at the right time. A drug delivery system is made up of a drug carrier that the active ingredient is adsorbed or attached to, or in which the active drug is dissolved, dispersed, or encapsulated. (Zhao & Xie, 2015). Other highly appealing techniques that have received a lot of attention include targeted delivery, slow delivery, and controlled rate drug delivery. (Tiwari, et al., 2012). Using nanoparticles is one method of delivering medication to the brain. Polymeric particles known as nanoparticles are composed of synthetic or natural polymers and range in size from 1 nm to approximately 1000 nm. Drugs can be chemically bonded, adsorbed to the surface, or bound within a solid solution or dispersion. To date, only poly (butyl-cyanoacrylate) nanoparticles have proven effective in the in vivo administration of pharmaceuticals to the brain. The first medication administered via nanoparticles to the brain was hexapeptidylalargin (Tyr-D-Ala- Gly- Phe-Leu-Arg), an opioid-active analogue of leu-enkephalin. (Deo Mr, et al., 1997).

With their additional ability to combine therapy and diagnosis, nanoparticles offer significant advantages in drug delivery, release, and targeting. As a result, they have become a key tool in nanomedicine. Enhancing their stability in a biological setting, mediating the bio-distribution of active compounds, and enhancing drug loading, targeting, transport, release, and interaction with biological barriers are the primary objectives (Nabar SJ, et al., 1998). While there are many effective drug delivery systems in use today, there are still some issues that need to be resolved and cutting-edge technology needs to be created in order to successfully deliver medications to their intended locations. Therefore, research is currently being done on nano-based drug delivery systems, which will enable more sophisticated drug delivery systems (Patra, et al., 2018).

It is anticipated that the medications will be able to effectively target the disease-causing cells at a precise therapeutic concentration. On the other hand, it is observed that the release rate, stability, and the ability to target specific cells and tissues are uncontrollable and cannot be observed. (Tibbit, et al., 2016). Therefore the drug delivery system is made to overcome these obstacles (Sultana, et al., 2022).

One innovative approach to drug delivery involves the use of fibroin nanoparticles. Fibroin is a protein found in silk that possess unique properties suitable for drug delivery. Silk fibroin (SF) is a naturally occurring protein polymer with several unique properties that make it a suitable material for incorporation into a variety of drug delivery vehicles capable of delivering a range of therapeutic agents. SF is a crystalline protein-based fiber that forms the structure of silk fibers, and it is composed of 65-75% fibroin, along with other components such as sericin, wax, pigments, sugars, and impurities. It has been demonstrated that SF matrices can effectively deliver biomolecules, small molecules, and anticancer medications. (Mottaghitalab, et al., 2015).

Drugs can be encapsulated in fibroin nanoparticles and delivered to particular body tissues or cells. Targeted delivery, controlled release, and enhanced drug stability are just a few benefits of this encapsulation. Fibroin nanoparticles' biocompatibility their ability to be well-tolerated by the body and low risk of adverse reactions is one of their main advantages. This makes

them a desirable alternative for delivering a variety of medicinal substances, such as drugs that could be susceptible to deterioration or have unfavourable side effects when taken as prescribed. Fibroin nanoparticle surface characteristics can be changed to enable targeted delivery to particular tissues or cells. By doing so, the medication's exposure to healthy tissues can be minimised, potentially lowering side effects and enhancing the overall safety of treatment (Pham & Tiyafoonchai, 2020). In many different biomedical applications, including films, hydrogels, spheres, three-dimensional scaffolds, and electrospun fibres, SF-based nanoparticles have been widely employed. SF-based nanoparticles are suitable for targeted and long-term drug delivery because they have the capacity to release drugs under controlled circumstances. (Zhao & Xie, 2015). Silk fibroin has low immunogenicity, good biocompatibility, and biodegradability. (Gianak, et al., 2019). Hence making a silk fibroin as an appropriate measure for drug delivery system.

Aim of the review:

This review article has been written to accumulate the research being done on silk fibroin nanoparticles as a suitable drug delivery method. This review article covers the biochemistry of FNP, the use of fibroin as a nanoparticle, the analysis of fibroin as a novel nanoparticle for drug delivery systems, synthesis and extraction, and assays to ascertain the properties of fibroin nanoparticle.

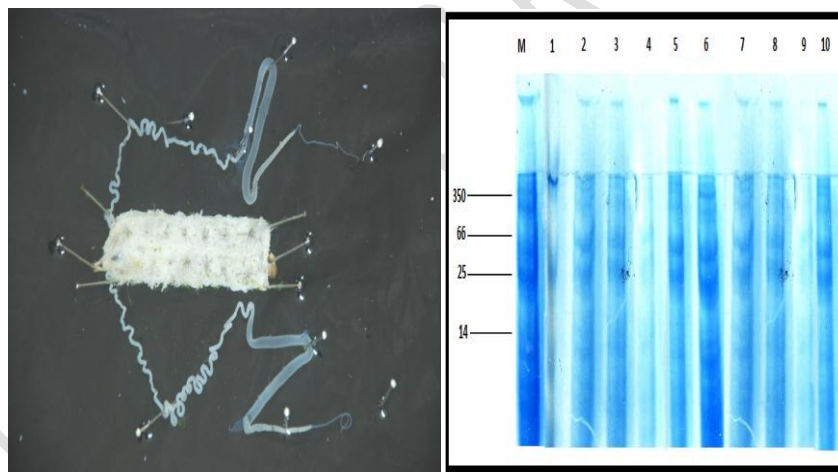
Biochemistry of Fibroin Nanoparticle:

A natural protein fibre called silk is secreted by the silkworm *Bombyx mori* L. Silk is used by the insect to shield their pupa while they undergo the process of metamorphosis into moths. (Perotto, et al., 2017). The protein extracted from silk fibre, known as domesticated *Bombyx mori* silk fibroin, has been used as promising biomaterial in recent years for use in tissue engineering, drug delivery, and other biomedical applications. (E. M. Pritchard & D. L. Kaplan, 2011). Fibroin nanoparticle biochemistry includes the synthesis and characterization of these nanoparticles for use in drug delivery systems (Carissimi, et al., 2022). SF is a bio macromolecule that is based on proteins and consists of large, repetitive, modular hydrophobic domains that are broken up by tiny hydrophilic groups. Fibroin nanoparticle biochemistry includes the synthesis and characterization of these nanoparticles for use in drug delivery systems. (Zhao & Xie, 2015). The main components of *Bombyx mori* SF's primary structure are serine (Ser) (12%), alanine (Ala) (30%), and glycine (Gly) (43%). (Kaplan, et al., 1998) and tyrosine (Tyr) (5%) also. SF is a heterodimeric protein consisting of heavy (H) chain (~325 kDa) and a light (L) chain (~25 kDa) connected by a single disulfide bond at cys-172 of the L-chain and cys c-20 of the H chain (Inoue, et al., 2000) & (Tanaka, et al., 1999). Moreover, P25, a 25 kDa silk glycoprotein, is connected to heavy and light chains by disulfide bonds through noncovalent interaction furthermore having 6:6:1 molar relation. (Kundu, et al., 2010). Both hydrophobic and hydrophilic blocks can be found in the amphiphilic heavy chain of SF. By folding into β -sheets, the hydrophobic blocks' repeating sequence of Gly-Ala-Gly-Ala-Gly-Ser is what gives SF its crystalline structure. But compared to the hydrophobic region, the hydrophilic region is a shorter, non-repetitive segment (E. Bini, et al., 2004). Fibroin is therefore insoluble in water and may be regarded as

a hydrophobic glycoprotein. (Gamo, et al., 1977) In general, fibroin nanoparticle biochemistry entails processing and modifying silk fibroin to produce nanoparticles with desired characteristics and investigating how these nanoparticles interact with biological systems for a range of biomedical applications. (Wang & Zhang, 2015).



(Fig i: Source of Fibroin Protein)



(Fig ii: Isolation & Purification of Silk Protein)

Fibroin as a Novel Nanoparticle for Drug Delivery System:

Fibroin, a natural polymer, has been investigated as a potential material for drug delivery systems. For controlled drug delivery systems, biomaterials must fulfil a number of specifications. They must be inexpensive, easy to process, non-toxic, biocompatible, and biodegradable. The biomaterial's wide range of applications is facilitated by its capacity to create diverse drug delivery structures with varying morphologies, including films, gels, foams, microparticles, and scaffolds. (Wenk, et al., 2011). Furthermore, the drugs ought to be

able, to be released under strict control (Numata & Kaplan, 2010). Silk is a natural polymeric biomaterial that can meet these needs. Because of its special structural characteristics, capacity for self-assembly, mechanical strength, processing flexibility, biodegradability, and biocompatibility (Numata & Kaplan, 2010). A number of tyrosine residues and active amino groups are present in the SF, which can be used to modify the surface for a variety of biomedical applications as well as conjugate drugs, diagnostic agents, and targeting ligands (Subia, et al., 2014). Silk fibroin nanoparticles have been validated as carriers for cytotoxic drugs, such as paclitaxel, and their loading efficiency has been assessed using UHPLC-MSMS (Carissimi, et al., 2022). Fibroin nanoparticles are useful for delivering a variety of therapeutics because they can be used to encapsulate different drugs and proteins. Research on the use of fibroin nanoparticles in drug delivery systems is still on-going, with the goal of maximising their characteristics and investigating potential uses. (Mottaghitalab, et al., 2015). To properly comprehend and utilise fibroin nanoparticles for drug delivery, more study is required.

Utilization of Fibroin as Nanoparticles:

SFNanofiber possesses many special qualities such as its high biocompatibility, biodegradability, and lack of inflammatory reactions make it a prime candidate as a vehicle or substitute material for biomedical use. (Khan, et al., 2022). There are several uses for fibroin as a nanoparticle. SF is appropriate for drug delivery systems because, when coated with liposomes, it forms a compact and distinct lamella structure. SF-chitosan nanoparticles show composition-dependent shape variations: SF-chitosan nanoparticles have a heterogeneous population of spheres, polygons, and small cylinders, while pure SF nanoparticles have cylindrical barrel structures. In the context of drug delivery systems and the creation of nanoparticles for targeted therapy, fibroin can be used as a nanoparticle. SF nanoparticles overcome barriers created by synthetic nondegradable nanoparticles made of silicone, polyethylene glycol, and degradable polylactic acid–polyglycolic acid polymers. (Mathur & Gupta, 2010). When cytotoxic medications are delivered via SF nanoparticles, breast cancer cell toxicity is maximised, optimal entrapment is achieved, the therapeutic index is improved, and there is little to no collateral damage to neighbouring normal cells (Tulay, et al., 2018). Different therapeutic compounds, including big and small molecules, proteins, enzymes, vaccines, and genetic materials, can be encapsulated in FNPs. Because of their versatility, FNPs can be administered in a number of ways, including parenterally, orally, transdermally, ocularly, orthopedically, and respiratory means. FNPs have benefits like chemical modifiability, excellent biomaterial qualities, and the capacity to mitigate unfavourable side effects brought on by the extensive use of pharmaceutical agents. (Pham & Tiyaboonchai, 2020). For bone repair, nanocomposite hydrogels containing glycerophosphate, chitosan, silk fibroin, and Cu-BG NPs were effectively created (Wu, et al., 2019).

Synthesis & Extraction Techniques:

The silk fibroin from the cocoon of silkworm *Bombyx mori* is processed and degummed to remove the sericin component, it can be electrosprayed, dissolved, or gelled to create

nanoparticles.(Tulay, et al., 2018).There are several ways to create SF nanoparticles, including coacervation, desolvation, and nanoprecipitation methods. By using these techniques, SF is precipitated to create nanoparticles from its solution(Jain, et al., 2018).It also includes freeze-drying, dialysis, and centrifugation. Through these methods, the nanoparticles can be extracted from the solution and obtained in a dry form (Carissimi, et al., 2022). The silk/ionic liquid solution (SIL) can be quickly dissolved in polar organic solvents to produce SF nanoparticles .(Lozano- Pérez, et al., 2015).Acetone was utilised as a desolvating agent in the nanoprecipitation technique to create SF nanoparticles. Acetone, an organic solvent, was utilised to precipitate the SF solution, resulting in the formation of nanometer-sized fine particles. (Zhan, et al., 2020)

Assays to Determine the Properties of Fibroin Nanoparticles:

There are various methods used to determine the properties of fibroin nanoparticles, only few of them are mentioned here:-

Particle size analysis: It is possible to measure the diameter of SF nanoparticles using methods like scanning electron microscopy or dynamic light scattering.(Asensio Ruiz, et al., 2022).Zeta potential measurement: The surface charge of SF nanoparticles can be determined through zeta potential analysis, which is crucial for their stability and interactions with other molecules. Z potential gives us information about the distribution and balance of surface charges within nanocomposites(Collado-González, et al., 2017).Morphology characterization. It is possible to see the morphology and surface structure of SF nanoparticles using scanning electron microscopy(Carissimi, et al., 2019).

Thermal analysis methods like differential scanning calorimetry can be utilised to investigate the stability and thermal behaviour of SF nanoparticles. (Wang, et al., 2021).Drug release studies. Drugs or enzymes can be loaded into SF nanoparticles, and techniques like UV-Vis spectroscopy and high-performance liquid chromatography can be used to study the release kinetics of these compounds. (Fuster, et al., 2020).Biocompatibility assessment: Tests for cell viability, like MTT or Live/Dead staining, can be used to assess how well SF nanoparticles interact with various cell types. (Liu, et al., 2023).

Surface charge determination: Zeta potential analysis is one technique that can be used to measure the surface charge of SF nanoparticles, providing information about their stability and interaction with biological systems. (Zhang, 2018).

Conclusion:

Silk fibroin(SF) is a natural protein polymer possessing various properties that makes it compatible for drug delivery system. Due to these unique features viz; good biocompatibility degradability and non-toxicity silk fibroin is considered as novel drug delivery system. SF is extracted from silk fibre by a process of degumming which removes sericin thereby yielding silk fibroin. Various other methods are also used for the extraction of fibroin additionally which is regenerated into silk fibroin nanoparticle(SFN). SF can be used as a nanoparticle in varied fields. SFN's can encapsulate different drugs and proteins and it is

useful for delivering lot of therapeutics. Additionally it acts as a carrier of cytotoxic drugs. It is possible to determine the diameter, surface charge, morphology & surface structure, stability and thermal behaviour, release kinetics of drugs, cell viability, interaction with biological systems. In conclusion SFN may act as an effective carrier in order to support future drug delivery system applications.

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