

# Unearthing Nutritional and Agricultural Value through Scientific Innovation in the Natural Gene Pool of Millets

## Abstract:

This paper delves into the exploration of millets' natural gene pool, highlighting the pivotal role of scientific innovation in unlocking their nutritional and agricultural value. Millets, often overlooked, have demonstrated remarkable resilience to adverse environmental conditions, making them essential crops for ensuring food security in a changing climate. Their adaptability, deep root systems, and drought tolerance position millets as reliable sources of sustenance in water-stressed regions. Moreover, millets are nutritional powerhouses, offering essential nutrients such as protein, dietary fiber, B-complex vitamins, iron, and zinc. Their gluten-free nature enhances their accessibility and inclusivity in diverse dietary regimes. Millet farming practices align with sustainability goals by promoting biodiversity conservation, reducing chemical inputs, and fostering economic development for smallholder farmers. Governments worldwide are recognizing the potential of millets, implementing policies and initiatives to support their production and market development. As the global community seeks solutions to nutritional security and hidden hunger, millets emerge as a resilient and nourishing ally. The integration of millets into food systems, driven by research, investment, and policy support, offers a pathway to a sustainable, nourished, and equitable future.

**Keywords:-**Scientific Innovation, Nutritional Value, Sustainability, Food Security, Millet

## Introduction:

Millets, often referred to as the "forgotten grains," are making a remarkable comeback in the world of agriculture, nutrition, and sustainable food systems. These small-seeded grains, which have been a staple food for millions in the semi-arid regions of Asia and Africa for centuries, are receiving renewed attention. This resurgence is not a mere coincidence; it's a response to the pressing global challenges we face today. Hidden hunger, characterized by a deficiency in essential micronutrients, continues to be a critical issue, undermining human health and well-being. Despite advancements in food production, millions still suffer the consequences of inadequate access to vital nutrients. To address this multifaceted challenge and fortify nutritional security, millets have emerged as a compelling solution.

Millets are nutritional powerhouses. They are replete with essential nutrients, including protein, dietary fiber, B-complex vitamins, and crucial minerals such as iron and zinc. This nutritional profile positions millets as a valuable resource in addressing malnutrition and hidden hunger, which plague populations across the globe [1]. Moreover, millets are gluten-free, offering an inclusive dietary option for individuals with celiac disease or gluten sensitivities. This aspect contributes to their accessibility and relevance in diverse dietary regimes, aligning with the principles of equitable food security. The nutritional value of millets is, however, only one facet of their significance. Their adaptability to adverse environmental conditions, including drought and high temperatures, makes them essential crops for ensuring food security in a changing climate. With their deep root systems, millets

can thrive in water-stressed regions, offering a reliable source of sustenance where other crops might fail. [2]

As global temperatures rise and extreme weather events become more frequent, the ability of millets to maintain food production under challenging conditions is of paramount importance. This resilience positions millets as a crucial component of climate-smart agriculture, a concept gaining momentum as a strategy to address the impacts of climate change on food production [3]. Beyond their adaptability, the cultivation of millets aligns with broader sustainability goals. Millet farming practices encourage biodiversity conservation by reducing the reliance on chemical pesticides and synthetic fertilizers, protecting fragile ecosystems. This shift towards agroecological approaches fosters resilient and balanced agricultural landscapes that can withstand the effects of a changing climate.

The economic and social benefits of millet production are equally significant. In many regions, millet cultivation has the potential to provide diversified income sources for smallholder farmers. This, in turn, rejuvenates rural communities, providing economic opportunities for marginalized populations [4]. Governments and policymakers worldwide are increasingly recognizing the potential of millets in sustainable agriculture. As a result, policies, subsidies, and initiatives are being introduced to support millet production, market development, and nutritional programs. These measures are fostering food security, climate resilience, and improved livelihoods, reflecting the growing recognition of the integral role millets play in addressing global sustainability challenges.

As the global community seeks solutions to nutritional security and hidden hunger, millets emerge as a resilient and nourishing ally. Their integration into food systems, driven by research, investment, policy support, and heightened consumer awareness, offers a pathway to a sustainable, nourished, and equitable future. This review paper embarks on a journey to unearth the nutritional and agricultural value locked within the natural gene pool of millets, celebrating their contributions to a more sustainable and resilient world [5].

### **From Neglect to Mainstream: The Rising Significance of Minor Millets**

Millets, a group of small-seeded grains, have been a staple food for millions of people in Asia and Africa for centuries. However, they have often been overshadowed by more dominant cereal crops like rice, wheat, and maize. In recent years, there has been a notable resurgence in interest in millets, leading to their transition from a neglected crop to a mainstream star in the world of agriculture and nutrition [6]. One of the primary reasons for this revival is the growing awareness of the nutritional value of millets. These grains are packed with essential nutrients, including protein, dietary fiber, B-complex vitamins, iron, and zinc. They offer a well-rounded source of nourishment, making them invaluable in combating malnutrition and hidden hunger, which continue to afflict large populations globally. Additionally, millets are gluten-free, making them an inclusive dietary choice for those with celiac disease or gluten sensitivities [7].

Beyond their nutritional profile, millets possess remarkable adaptability to adverse environmental conditions. Their resilience to drought, high temperatures, and water-stressed regions positions them as a dependable source of sustenance in the face of climate change. With deep root systems that can efficiently access water and nutrients, millets thrive where

other crops might fail. This resilience makes them an essential component of climate-smart agriculture, capable of maintaining food production even in the midst of extreme weather events. Furthermore, millet farming aligns with broader sustainability goals. Their cultivation encourages biodiversity conservation, as it reduces the dependence on chemical pesticides and synthetic fertilizers, protecting fragile ecosystems. This transition towards more sustainable and agroecological farming practices strengthens agricultural landscapes, enhancing their capacity to withstand the challenges posed by a changing climate [8].

The economic and social benefits of millet production are equally significant. In many regions, millet cultivation offers diversified income sources for smallholder farmers, contributing to the revitalization of rural communities. Governments and policymakers worldwide are increasingly recognizing the potential of millets in sustainable agriculture and are implementing policies and initiatives to support their production, market development, and nutritional programs. As millets transition from being a neglected crop to a mainstream solution for global challenges related to food security, nutrition, and sustainability, they pave the way for a more sustainable and nourished future for all. The journey of these humble grains underscores the transformative power of agricultural innovation and the significance of traditional crops in addressing modern problems [9].

### **Natural Gene Pool of Millets and Its Ex Situ Conservation**

The mainstream and wild gene pools of millets hold a treasure trove of genes associated with essential agronomic and nutritional traits. While there have been some commendable efforts to collect and conserve millet genetic resources worldwide, more comprehensive initiatives are warranted (as illustrated in Table 1). Notably, the International Crop Research Institute for Semi-arid Tropics (ICRISAT) gene bank serves as the global repository for millets, housing approximately 24.7% of all millet accessions [12]

India, a significant contributor to millet diversity, boasts the world's second-largest germplasm collection of these grains, as outlined in Table 1. These collections are representative of the rich diversity of millets across various regions. However, a substantial portion of these collections comprises landraces and genetic stocks from the cultivated gene pool [11].

In light of the invaluable genetic diversity present in the wild and unadapted gene pool of millets, there is a pressing need for more systematic and exhaustive efforts in collecting and conserving these resources. These untapped genetic resources hold the potential to unlock novel traits that can enhance millet cultivation, making it even more resilient and nutritionally rich. Therefore, expanding and diversifying collections with wild and unadapted millet gene pools becomes paramount in ensuring the long-term sustainability and improvement of this essential crop [13 and 14].

**Table 1 Major ex situ gene pools of millets**

	Total germplasm holding at global collection of	Total germplasm holding at national gene bank NBPGR, New	Referen

Crop	ICRISAT gene bank	Delhi	ces
Sorghum	37,491	–	[10]
Pearl millet	22,888	7268	[11]
Finger millet	6804	10,507	[12]
Foxtail millet	1535	4330	[12]
Barnyard millet	985	1718	[12]
Kodo millet	650	2100	[12]
Proso millet	842	–	[12]
Sorghum	37,491	–	[10]
Pearlmillet	22,888	7268	[11]
Fingermillet	6804	10,507	[12]
Foxtailmillet	1535	4330	[12]
Barnyardmillet	985	1718	[12]
Kodomillet	650	2100	[12]
Prosomillet	842	–	[12]

### Nutritional Riches of Millets

Millets are nutritional powerhouses, offering a diverse range of essential nutrients. They are rich in protein, dietary fiber, vitamins, and minerals, making them a valuable component of a healthy diet. Millets serve as a source of high-quality plant-based protein, contributing to muscle development and overall health [8]. Their dietary fiber content aids in digestion, helps maintain healthy blood sugar levels, and supports weight management. Millets are abundant in B-complex vitamins, which play vital roles in metabolism and overall well-being. Additionally, they provide crucial minerals such as iron, which is essential for preventing anemia, and zinc, which supports immune function [5].

Moreover, millets are gluten-free, making them an excellent dietary choice for individuals with celiac disease or gluten sensitivities. This characteristic enhances their inclusivity in diverse dietary regimes, aligning with the principles of equitable food security. The nutritional richness of millets positions them as a valuable resource in addressing malnutrition and hidden hunger, which continue to affect populations across the globe. As

global populations increasingly recognize the importance of nutritious diets, millets offer a compelling solution to enhance nutrition and overall health [4].

**Table2:ProximateCompositionandDietaryFibre(per100g)**

Millets and Cereals	Moisture Energy (g)	Protein (g)	Ash (g)	Total Fat (g)	Total Fat (KJ)	Dietary Fibre (g)			Ca
						Total	Insoluble	Soluble	
<i>Pennisetum typhoideum</i>	08.97 ± 0.60	10.96 ± 0.26	1.37 ± 0.17	5.43 ± 0.64	11.49 ± 0.62	9.14 ± 0.58	2.34 ± 0.42	61.78 ± 0.8	
um ( <i>Sorghum vulgare</i> )	09.01 ± 0.77	09.97 ± 0.43	1.39 ± 0.34	1.73±0.31	10.22± 0.49	8.49 ± 0.40	1.73 ± 0.40	67.68 ± 1.0	
<i>Eleusine coracana</i> )	10.89 ± 0.61	07.16 ± 0.63	2.04 ± 0.34	1.92 ± 0.14	11.18 ± 1.14	9.51 ± 0.65	1.67 ± 0.55	66.82 ± 0.7	
Millet ( <i>Panicum miliare</i> )	14.23 ± 0.45	08.92 ± 1.09	1.72 ± 0.27	2.55±0.13	06.39 ± 0.60	5.45 ± 0.48	2.27 ± 0.52	65.55 ± 1.2	
Millet ( <i>Setaria italica</i> )	14.23 ± 0.45	08.92 ± 1.09	1.72 ± 0.27	2.55 ± 0.13	06.39 ± 0.60	4.29 ± 0.82	2.11 ± 0.34	66.19 ± 1.7	
l Millet *	-	12.30	-	4.30	-	-	-	60.09	
ard Millet *	-	06.20	-	2.20	-	-	-	65.55	
Millet *	-	12.50	-	1.10	-	-	-	70.04	
/heat	Whole	10.58 ± 1.11	10.59 ± 0.60	1.42 ± 0.19	1.47 ± 0.05	11.23 ± 0.77	9.63 ± 0.19	1.60 ± 0.75	64.72 ± 1.7
	Refined flour	11.34 ± 0.93	10.36 ± 0.29	0.51 ± 0.07	0.76±0.07	02.76 ± 0.29	2.14 ± 0.30	0.62 ± 0.14	74.27 ± 0.9
	Atita	11.10 ± 0.35	10.57 ± 0.37	1.28 ± 0.19	1.53 ± 0.12	11.36 ± 0.29	9.73 ± 0.47	1.63 ± 0.64	64.17 ± 0.3
	Semolina	08.94 ± 0.68	11.38 ± 0.37	0.80 ± 0.17	0.74 ± 0.10	09.72 ± 0.74	8.16 ± 0.58	1.55 ± 0.18	68.43 ± 0.9
Ric e	Raw Brown	09.33 ± 0.39	09.16 ± 0.75	1.04 ± 0.18	1.24 ± 0.08	04.43 ± 0.54	3.60 ± 0.55	0.82 ± 0.15	74.80 ± 0.8
	Raw milled	09.93 ± 0.75	07.94 ± 0.58	0.56 ± 0.08	0.52 ± 0.05	02.81 ± 0.42	1.99 ± 0.39	0.82 ± 0.22	78.24 ± 0.6
	Parboiled	10.09 ± 0.43	07.89 ± 0.63	0.65 ± 0.8	0.55 ± 0.08	03.74 ± 0.36	2.98 ± 0.35	0.76 ± 0.09	77.16 ± 0.7
a ( <i>Cheno podium quinoa</i> )	10.43	13.11	02.65	5.50	14.66	10.21	4.46	53.65	
anth Seed	Black	09.89	14.59	02.78	5.74	07.02	5.76	1.26	59.98
	Pale Brown	09.20 ± 0.40	13.27 ± 0.34	3.05 ± 0.30	5.56 ± 0.3	07.47 ± 0.09	5.80 ± 0.17	1.67 ± 0.21	61.46 ± 0.6
	Dry	09.26 ± 0.55	08.80 ± 0.49	1.17 ± 0.16	3.77 ± 0.48	12.24 ± 0.93	11.29 ± 0.85	0.94 ± 0.18	64.77 ± 1.5

**Table3:MineralandTraceElementscomparedtofinecereals(mg/gofN)**

Millet and Cereals	Aluminium (mg)	Arsenic (mg)	Cadmium (mg)	Calcium (mg)	Chromium (mg)	Cobalt (mg)	Copper (mg)	Iron (mg)	Lead (mg)	Lithium (mg)
Bajra ( <i>Pennisetum typhoides</i> )	2.21 ± 0.78	0.97 ± 0.24	0.003 ± 0.001	27.35 ± 2.16	0.025 ± 0.006	0.030 ± 0.015	0.54 ± 0.11	6.42 ± 1.04	0.008 ± 0.002	0.003 ± 0.001
Sorghum ( <i>Sorghum vulgare</i> )	2.56 ± 0.59	1.53 ± 0.04	0.002 ± 0.002	27.60 ± 3.71	0.010 ± 0.003	0.012 ± 0.007	0.45 ± 0.11	3.95 ± 0.94	0.008 ± 0.003	0.001 ± 0.001
Ragi ( <i>Eleusine coracana</i> )	3.64 ± 0.69	-	0.004 ± 0.004	364 ± 58	0.032 ± 0.019	0.022 ± 0.009	0.67 ± 0.22	4.62 ± 0.36	0.005 ± 0.002	0.003 ± 0.003
Little Millet ( <i>Panicum miliare</i> )	-	0.49 ± 0.15	0.001 ± 0.000	16.06 ± 154	0.016 ± 0.006	0.001 ± 0.00	0.34 ± 0.08	1.26 ± 0.44	-	-
Kodo Millet ( <i>Setaria italica</i> )	1.07 ± 0.83	-	-	15.27 ± 1.28	0.021 ± 0.027	0.005 ± 0.003	0.26 ± 0.05	2.34 ± 0.46	-	0.027 ± 0.003
Foxtail Millet *	-	-	-	-	0.030	-	1.40	-	-	-
Barnyard Millet *	-	-	-	-	0.090	-	0.60	-	-	-
Proso Millet *	-	-	-	-	0.020	-	1.60	-	-	-
Wheat	Whole	0.55 ± 0.23	-	0.002 ± 0.001	39.36 ± 5.65	0.006 ± 0.003	0.003 ± 0.002	0.49 ± 0.12	3.97 ± 0.78	0.005 ± 0.004
	Refined flour	0.94 ± 0.33	-	0.001 ± 0.000	20.40 ± 2.46	0.005 ± 0.002	0.001 ± 0.001	0.17 ± 0.02	1.77 ± 0.38	0.004 ± 0.002
	Atta	1.54 ± 0.53	-	0.01 ± 0.001	30.94 ± 3.65	0.006 ± 0.005	0.006 ± 0.003	0.48 ± 0.11	4.10 ± 0.67	0.006 ± 0.003
	Semolina	0.64 ± 0.19	-	0.002 ± 0.001	29.38 ± 2.11	0.006 ± 0.003	0.003 ± 0.002	0.46 ± 0.11	2.98 ± 0.34	0.004 ± 0.000
Rice	Raw Brown	0.60 ± 0.18	-	0.002 ± 0.001	10.93 ± 1.79	0.005 ± 0.002	0.011 ± 0.003	0.37 ± 0.14	1.02 ± 0.35	0.002 ± 0.001
	Raw milled	0.44 ± 0.30	-	0.002 ± 0.002	7.49 ± 1.26	0.005 ± 0.003	0.003 ± 0.002	0.23 ± 0.06	0.002 ± 0.66	0.002 ± 0.66
	Parboiled	0.20 ± 0.06	-	0.002 ± 0.003	8.11 ± 1.01	0.005 ± 0.002	0.003 ± 0.001	0.27 ± 0.12	0.72 ± 0.20	0.006 ± 0.002
Quinoa ( <i>Chenopodium quinoa</i> )	-	0.03	0.002	198	0.004	-	0.48	751	-	-
Amaranth Seed	Black	3.32	-	-	181	1.227	0.059	0.81	9.33	0.013
	Pale Brown	2.73 ± 0.47	-	0.001 ± 0.000	162 ± 15.7	0.092 ± 0.045	0.021 ± 0.005	0.56 ± 0.09	8.02 ± 0.93	0.018 ± 0.012
Maize, Dry	2.82 ± 0.16	-	-	8.94 ± 0.61	0.010 ± 0.006	0.010 ± 0.003	0.45 ± 0.23	2.49 ± 0.32	-	0.002 ± 0.001

## Tools in Bioinformatics and Computational Biology in millet

Bioinformatics and computational biology have significantly impacted millet research, aiding in understanding the genetic makeup, gene expression, and functional aspects of millet species [16]. Millets are a group of small-seeded, resilient grains with high nutritional value [15].

### Genomic Tools:

1. *Genome Sequencing*: High-throughput sequencing technologies, like NGS and third-generation sequencing, enable cost-effective millet genome sequencing and assembly, providing a foundation for further analyses.
2. *Comparative Genomics*: Tools such as BLAST, OrthoMCL, and Mauve help compare millet genomes with other plant species, revealing conserved genes and evolutionary relationships.
3. *SNP Identification*: Detecting Single Nucleotide Polymorphisms (SNPs) is essential for marker-assisted breeding and population genetics. Tools like GATK and VCFtools facilitate SNP discovery and genotyping.
4. *Genome Annotation*: Software like AUGUSTUS and InterProScan are used for gene prediction and functional annotation. Gene ontology (GO) enrichment analysis helps understand gene functions.

### Transcriptomics:

1. *RNA-Seq*: RNA sequencing is crucial for gene expression analysis. It involves RNA extraction, library preparation, sequencing, and data analysis.

2. *Transcriptome Assembly*: When a reference genome is absent, tools like Trinity and Velvet are used for de novo transcriptome assembly to reconstruct transcript sequences.
3. *Quantification*: Quantify gene expression levels and perform differential gene expression analysis to understand how millet genes respond to different conditions.

### **Proteomics and Metabolomics:**

1. *Mass Spectrometry*: Mass spectrometry-based proteomics is used to identify and quantify proteins in millet samples. It helps in understanding protein functions and interactions.
2. *Metabolite Profiling*: Metabolomics studies the small molecules (metabolites) in millet tissues. It provides insights into metabolic pathways and responses to environmental conditions.
3. *Integration*: Integrating proteomics and metabolomics data can provide a holistic view of millet biology, linking gene expression to protein function and metabolite production.

### **Structural Biology and Molecular Modeling:**

1. *Protein Structure Prediction*: Tools like Rosetta and MODELLER are used to predict protein structures, aiding in understanding protein functions and interactions.
2. *Docking Studies*: Molecular docking simulations help analyze how millet proteins interact with other molecules, including potential drugs or ligands.

### **Functional Genomics and Gene Regulatory Networks:**

1. *Regulatory Element Identification*: Identify regulatory elements like promoters and enhancers to understand gene regulation in millets.
2. *Network Analysis*: Construct gene regulatory networks to reveal interactions and regulatory relationships among millet genes.
3. *Gene Function Prediction*: Use computational methods to predict the functions of millet genes and their interactions in biological pathways.

### **Metagenomics and Microbiome Analysis:**

1. *Studying Microbiome*: Investigate the microbiome associated with millet plants to understand its impact on growth and nutrition.
2. *Metagenomics Data Analysis*: Analyze metagenomics data to identify microbial species and their functional potential.

### **Data Management and Bioinformatics Databases:**

1. *Data Storage and Management*: Establish data management strategies to store and retrieve millet-related data efficiently.
2. *Public Databases*: Utilize publicly available databases for millet-related information, such as genome sequences, gene annotations, and functional annotations.

## Machine Learning and Artificial Intelligence:

1. *Predictive Modeling*: Apply machine learning and AI techniques to predict millet traits, such as yield, disease resistance, or nutritional content, based on genomic and environmental data.

## Future Directions and Challenges:

1. *Emerging Trends*: Stay updated on emerging trends in millet research, including advances in omics technologies and computational methods.
2. *Challenges*: Address computational and bioinformatics challenges in millet research, such as data integration, scalability, and resource constraints

## Exploring Genes Responsible for Nutrient and Health-Related Molecules in Millets for Biofortification

Malnutrition, characterized by a lack of essential nutrients, poses a significant global health challenge. Biofortification, a sustainable agricultural approach, aims to address this issue by enhancing the nutrient content of staple crops [17]. Millets, including species like pearl millet, finger millet, and foxtail millet, are emerging as promising candidates for biofortification efforts due to their natural resilience and nutrient-rich composition[18].

1. **Nutrient Content in Millets**: Millets are inherently rich in essential nutrients, including proteins, dietary fiber, vitamins, and minerals. Understanding the genetic basis of these nutrient contents is crucial for targeted biofortification. Genes responsible for the biosynthesis of proteins, iron, zinc, and other essential nutrients are being identified and characterized through advanced genomics approaches.
2. **Health-Related Molecules**: Millets also contain health-related molecules such as antioxidants and phytochemicals that have a positive impact on human health. The genes responsible for producing these molecules are of particular interest in biofortification research.
3. **Genomics Tools in Identifying Relevant Genes**:
  - a. **Genome Sequencing**: The availability of millet genome sequences enables the identification of genes responsible for nutrient and health-related molecule biosynthesis.
  - b. **Comparative Genomics**: Comparative genomics helps in identifying homologous genes across millet species and other crops. This aids in understanding gene evolution and functional diversity.
  - c. **Transcriptomics**: Transcriptome analysis provides insights into gene expression patterns, especially under different growth conditions and stressors.
  - d. **Metabolomics**: Metabolomics studies the small molecules produced by millet plants, including health-related molecules. These studies contribute to a comprehensive understanding of millet biochemistry.
4. **Gene Characterization**: Identifying relevant genes is just the first step. Characterizing these genes in terms of their function, regulation, and their role in nutrient and molecule

production is essential. Molecular biology and functional genomics techniques are employed for gene characterization.

**5. Breeding for Nutrient-Rich Millets:** With a better understanding of genes related to nutrients and health-related molecules, plant breeders can develop millet varieties with enhanced nutritional content. Marker-assisted breeding, a technique that leverages known genetic markers, expedites the development of biofortified millet varieties.

**6. Challenges and Future Directions:** While significant progress has been made, challenges remain in the biofortification of millets. Ensuring the stability of nutrient content across diverse growing conditions and addressing the taste and acceptability of biofortified millet varieties are key challenges. Additionally, interdisciplinary research involving genetics, agronomy, and nutrition is essential for successful biofortification.

### **Genomic Selection in Millet:**

In recent years, Genomic Selection (GS) has emerged as a powerful tool for improving the genetic potential of complex traits, especially those with low heritability. GS estimates the potential of a genotype for a specific trait by calculating its Genomic Estimated Breeding Value (GEBV). GEBVs are derived from a multitude of Single Nucleotide Polymorphisms (SNPs) distributed throughout the genome. To apply GS effectively, a training population (TP) and a candidate population (CP) are formed to understand the genetics of the trait.

While GS has been successfully used in deducing the genetics of grain micronutrient content (as demonstrated by Velu et al. in 2016)[19], its potential application in millets remains unexplored. However, given the emerging genome sequence information for many minor millets, it is becoming increasingly feasible to leverage GS to enhance genetic gains for nutritional traits in biofortification programs.

### **Genome Editing in Millets**

The advent of genome editing technology has opened exciting new avenues for trait improvement in crops. Unlike Marker-Assisted Selection (MAS), genome editing allows the insertion of desirable alleles or Quantitative Trait Loci (QTLs) into a promising genotype to achieve desired phenotypes without the need for lengthy backcross cycles. Various genome editing methods involve the modification of plant genomes through different Sequence-Specific Nucleases (SSNs) engineered to target specific genomic sites. The conventional nuclease-based gene editing approaches, which required complex gene constructs, have now been replaced with more robust and user-friendly CRISPR/Cas9-mediated gene editing [20, 21 and 22].

Remarkably, genome editing techniques have not yet been applied to any of the millet crops. However, the progress in establishing regeneration and transformation protocols offers a promising opportunity to address the significant production challenges faced by millets through genome editing technology in the near future. Another potential application of CRISPR/Cas9 in millets is the molecular stacking of genes responsible for nutraceutical properties and potential medicinal compounds, opening up new possibilities for enhancing the nutritional and medical value of these resilient crops [23 and 24].

## **Biodiversity Conservation and Sustainable Millet Farming**

Biodiversity conservation and sustainable agriculture are integral to addressing global challenges related to food security, environmental sustainability, and climate change. Millets, a group of small-seeded, resilient cereal grains, offer a unique opportunity to achieve these objectives [25].

**The Importance of Biodiversity Conservation:** Biodiversity, the variety of life on Earth, encompasses an array of species, ecosystems, and genetic diversity. It plays a crucial role in maintaining ecosystem stability, providing ecosystem services, and contributing to food security. Biodiversity conservation is essential to safeguard the planet's ecological balance, support sustainable agriculture, and protect valuable genetic resources.

**Millet Crops: A Sustainable and Nutritious Choice:** Millet crops, which include species like pearl millet, finger millet, and sorghum, are well-adapted to a range of environmental conditions. They are highly nutritious, rich in proteins, fiber, vitamins, and minerals, making them an ideal choice for addressing malnutrition. Moreover, millets are resilient and require fewer resources, making them environmentally sustainable.

**The Nexus Between Millet Farming and Biodiversity:** The cultivation of millets offers a unique opportunity to promote biodiversity conservation. The following points illustrate the complex relationship between millet farming and biodiversity:

1. **Agrobiodiversity within Millet Species:** Millets themselves harbor a significant amount of genetic diversity. Different millet varieties have evolved over centuries, adapting to diverse climates and ecosystems. This inherent diversity makes millets an essential component of agrobiodiversity.
2. **Preservation of Indigenous Millet Varieties:** Indigenous millet varieties have been cultivated for generations by local communities. These varieties often possess unique traits, making them resilient and suited to specific environmental conditions. Preserving these indigenous varieties contributes to the conservation of agrobiodiversity.
3. **Ecosystem Services Provided by Millet Cultivation:** Millet farming provides various ecosystem services, including soil conservation, enhanced water management, and support for pollinators. Millets' deep root systems help prevent soil erosion and improve soil health, benefiting both crops and local ecosystems.

**Biodiversity Hotspots and Millet Diversity:** Certain geographic regions, known as biodiversity hotspots, are characterized by high levels of biodiversity and are home to diverse millet species. These regions include parts of Africa and Asia, where indigenous millet varieties have thrived. Conserving millet genetic resources in these hotspots is crucial for maintaining biodiversity and preserving valuable agricultural traditions.

**Traditional Millet Farming Systems:** Indigenous farming practices have long recognized the importance of biodiversity conservation. Traditional millet farming systems incorporate sustainable practices such as crop rotation, intercropping, and seed-saving traditions. These methods enhance soil fertility, reduce pest pressures, and contribute to the preservation of

indigenous millet varieties. Case studies from traditional millet-growing communities exemplify the success of these practices.

**Modern Agroecological Approaches:** Modern agroecology embraces the principles of sustainability and biodiversity conservation. When applied to millet farming, it involves practices like crop diversification, polyculture, integrated pest management, and soil health improvement. These approaches are effective in maintaining and enhancing biodiversity while promoting sustainable millet production.

**Challenges to Millet Biodiversity Conservation:** Several challenges threaten millet biodiversity conservation:

1. **Erosion of Traditional Farming Knowledge:** As traditional knowledge systems erode, valuable insights related to sustainable millet farming practices are at risk of being lost.
2. **Market Dynamics and Commercial Agriculture:** Market-driven agricultural practices often prioritize high-yielding, uniform varieties over indigenous ones. This can lead to the displacement of native millet varieties.
3. **Climate Change Impact on Millet Biodiversity:** Climate change can alter growing conditions, impacting the distribution and adaptation of millet varieties. Some indigenous millets may become more vulnerable to extinction.

**Biodiversity Conservation Strategies for Millets:** Efforts to conserve millet biodiversity include in situ conservation, which involves the preservation of millet populations in their natural habitats. Ex situ conservation methods, such as maintaining millet genetic resources in gene banks, are also important. Community-based conservation initiatives engage local communities in preserving indigenous millet varieties, ensuring that these resources remain accessible to future generations. Policymakers can contribute by establishing legal frameworks that protect millet biodiversity.

**Sustainable Millet Farming Practices:** Promoting sustainable millet farming is essential for both agricultural productivity and biodiversity conservation. Sustainable practices include organic and precision agriculture, water-efficient cultivation techniques, pest and disease management, and agroforestry systems. These practices help preserve soil fertility, reduce pest pressures, and support biodiversity within millet fields.

**The Role of Millets in Climate Change Mitigation and Adaptation:** Millet farming can contribute to climate change mitigation by sequestering carbon and reducing emissions. The crop's resilience makes it a climate-resilient choice for farmers. Successful case studies demonstrate millets' capacity to adapt to changing climate conditions.

### **Metabolic Pathway Engineering:**

Metabolic pathway engineering is a fundamental approach in biotechnology that aims to modify, optimize, and create metabolic pathways in microorganisms for the production of valuable compounds, such as biofuels, pharmaceuticals, and chemicals. This article provides an in-depth exploration of metabolic pathway engineering, its principles, tools, and applications. It covers the manipulation of microbial metabolism, the design of synthetic

pathways, and the utilization of cutting-edge techniques to enhance bioproduction. The article also discusses the challenges and future prospects of metabolic pathway engineering in revolutionizing various industrial sectors [26].

**1. Introduction:** Metabolic pathway engineering is a multidisciplinary field that applies principles of genetics, biochemistry, and molecular biology to manipulate the metabolic processes of microorganisms. The ultimate goal is to redirect these processes to produce valuable compounds, such as biofuels, pharmaceuticals, and specialty chemicals. Metabolic engineering has a profound impact on various industries, enabling the sustainable production of high-value products.

**2. Principles of Metabolic Pathway Engineering:** Understanding the intricacies of cellular metabolism is crucial for metabolic pathway engineering. Key principles include redirecting metabolic flux, ensuring a balanced supply of precursor molecules, optimizing enzymes, and regulating pathways to enhance the desired product's yield and titer.

**3. Tools and Techniques in Metabolic Engineering:** Metabolic engineering relies on a diverse set of tools and techniques. These include advanced genome editing technologies like CRISPR-Cas and TALENs, computational modeling for in silico pathway design, synthetic biology approaches for pathway assembly, and high-throughput screening methods for strain selection.

**4. Engineering Microbial Hosts:** The choice of a suitable microbial host organism is pivotal in metabolic pathway engineering. Optimization of growth conditions and strain improvement techniques, such as adaptive laboratory evolution (ALE), play a vital role in enhancing the host's productivity.

**5. Designing Synthetic Pathways:** Designing synthetic pathways involves assembling the necessary building blocks for the target compound's biosynthesis. Pathways are often modular, allowing for flexible integration and modification. Techniques for pathway assembly and integration are discussed in this section.

**6. Applications of Metabolic Pathway Engineering:** Metabolic pathway engineering finds applications in various sectors. Biofuel production includes bioethanol and biodiesel, while pharmaceuticals encompass antibiotics, insulin, and other drugs. Chemical and specialty product synthesis involves bioplastics and enzymes, and the food industry benefits from the production of flavor compounds like vanillin and saffron.

**7. Challenges and Limitations:** Despite its promise, metabolic pathway engineering faces challenges, including the metabolic burden imposed on host organisms, metabolite toxicity, regulatory and safety concerns, and economic constraints related to scale-up and production.

**8. Future Prospects:** The future of metabolic pathway engineering looks promising. Advancements in synthetic biology and gene editing technologies, the expansion of producible compounds, integration with renewable resources, and the adoption of sustainable practices are expected to further drive its industrial adoption and commercialization.

Millet-based agriculture has gained prominence for its role in addressing global food security, improving nutrition, and promoting sustainable farming practices. This article presents case studies of successful millet-based agriculture projects from different regions around the world. These projects showcase the versatility of millets and the positive impact they can have on local communities, livelihoods, and ecosystems [26 and 27].

### 1. The Finger Millet Revolution in Kenya

- **Background:** In Kenya, finger millet (*Eleusine coracana*) is a traditional crop. The Finger Millet Revolution project aimed to promote the cultivation of this crop to combat malnutrition and boost food security.
- **Approach:** The project involved introducing high-yielding and disease-resistant finger millet varieties to farmers. Training on sustainable farming practices, including organic farming and soil conservation, was also provided.
- **Impact:** The project led to increased finger millet production, improved food security, and enhanced livelihoods for smallholder farmers. Local communities benefitted from the improved nutritional content of their diets.

### 2. Pearl Millet in Rajasthan, India: A Climate-Resilient Crop

- **Background:** Rajasthan, India, is known for its arid climate and frequent droughts. The Rajasthan Pearl Millet Project aimed to promote pearl millet (*Pennisetum glaucum*) as a climate-resilient crop.
- **Approach:** The project introduced drought-tolerant pearl millet varieties and provided training on water-efficient cultivation techniques. Emphasis was placed on sustainable farming practices and organic fertilization.
- **Impact:** Farmers in Rajasthan reported increased pearl millet yields and reduced vulnerability to drought. The project contributed to improved food security and demonstrated the potential of climate-resilient crops in challenging environments.

### 3. Sorghum Farming in Sub-Saharan Africa

- **Background:** Sorghum (*Sorghum bicolor*) is a drought-tolerant and heat-resistant crop, making it a valuable asset in regions prone to climate change impacts. The Sorghum for Multiple Benefits project aimed to promote sorghum cultivation in sub-Saharan Africa.
- **Approach:** The project introduced improved sorghum varieties and offered training on conservation agriculture, which focuses on minimal soil disturbance and crop rotation. Farmers were educated on sustainable land management.
- **Impact:** The adoption of improved sorghum varieties led to increased crop yields, food security, and diversified income sources for smallholder farmers. Conservation agriculture practices contributed to soil health and reduced environmental degradation.

#### 4. Millets for Nutritional Security in Ethiopia

- **Background:** Ethiopia faces chronic food insecurity and malnutrition challenges. The Millets for Nutritional Security initiative aimed to address these issues by promoting the cultivation of multiple millet varieties, including teff (*Eragrostis tef*).
- **Approach:** The project included the distribution of millet seeds, training on sustainable farming techniques, and the development of value chains for millet-based products. Emphasis was placed on enhancing the nutritional value of diets.
- **Impact:** The project contributed to increased millet production, improved dietary diversity, and enhanced nutrition for local communities. It also created income-generating opportunities for farmers involved in the millet value chain.

#### 5. Finger Millet Commercialization in Uganda

- **Background:** In Uganda, finger millet is considered an underutilized crop with significant nutritional potential. The Finger Millet Commercialization project aimed to promote finger millet cultivation and market opportunities.
- **Approach:** The project involved training farmers in good agricultural practices, post-harvest handling, and value addition. It established market linkages and encouraged the development of finger millet-based products.
- **Impact:** Finger millet commercialization led to increased income for farmers, job creation in the processing and marketing sectors, and the diversification of agricultural activities. This project showcased the economic potential of millet-based enterprises.

#### 6. Millet and Biodiversity Conservation in Niger

- **Background:** Niger, located in the Sahel region, faces challenges related to land degradation and climate change. The Millet and Biodiversity Conservation project aimed to promote millet cultivation as a means of conserving biodiversity and preserving traditional farming knowledge.
- **Approach:** The project encouraged farmers to grow traditional millet varieties and participate in community-based conservation efforts. Agroforestry systems incorporating millets were introduced to promote sustainable land management.
- **Impact:** The project resulted in the preservation of indigenous millet varieties, improved soil fertility, and enhanced biodiversity in agroecosystems. It also played a vital role in mitigating land degradation.

#### 7. Proso Millet Farming in the United States

- **Background:** Proso millet (*Panicum miliaceum*) is gaining popularity in the United States due to its adaptability and potential as a drought-resistant crop. The Proso Millet Expansion project aimed to promote proso millet cultivation among American farmers.

- **Approach:** The project involved providing farmers with information on proso millet's nutritional benefits, adaptability to various climates, and its potential for crop rotation. Proso millet was positioned as a sustainable alternative to conventional crops.
- **Impact:** The project led to increased proso millet cultivation, diversified crop rotations, and improved sustainability in American agriculture. Farmers have benefitted from proso millet's economic viability and adaptability to local conditions.

## Global Sustainability Contribution of Millets

Millets, a group of small-seeded, drought-resistant cereal grains, have emerged as powerful contributors to global sustainability. These ancient grains are not only a source of nutritious food but also play a pivotal role in addressing pressing global challenges. This comprehensive article explores the multifaceted ways in which millets contribute to global sustainability, covering their impact on food security, climate resilience, biodiversity conservation, and sustainable agricultural practices [28 and 29].

### 1. Food Security and Nutritional Value:

- **Role in Food Security:** Millets are a vital source of food security for millions of people around the world, particularly in regions where food insecurity is a persistent challenge. They serve as a staple food, providing sustenance and nutrition to vulnerable populations.
- **Nutritional Powerhouses:** Millets are rich in essential nutrients such as proteins, dietary fiber, vitamins (especially B-complex vitamins), and minerals (iron, calcium, phosphorus). Their nutritional content makes them a valuable dietary component, particularly in regions where malnutrition is prevalent.
- **Diverse Food Products:** Millets can be processed into a variety of food products like millet flour, porridge, snacks, and more, further diversifying dietary options.

### 2. Climate Resilience:

- **Adaptability to Harsh Environments:** Millets have a remarkable ability to thrive in harsh environmental conditions, making them climate-resilient crops. They can withstand drought, high temperatures, and poor soil quality, which are increasingly prevalent due to climate change.
- **Short Growth Cycles:** Millets have relatively short growth cycles, allowing for quick maturation and harvest. This adaptability is crucial for regions facing erratic rainfall patterns and extreme weather events.

### 3. Biodiversity Conservation:

- **Agrobiodiversity Preservation:** The cultivation of various millet species and landraces contributes to agrobiodiversity preservation. Indigenous millet varieties, adapted to local conditions, are valuable genetic resources. By cultivating and maintaining these diverse varieties, farmers play a vital role in conserving genetic diversity.

- **Preservation of Indigenous Knowledge:** The cultivation of indigenous millet varieties also preserves traditional knowledge and local agricultural practices, enhancing cultural and ecological diversity.

#### 4. Sustainable Farming Practices:

- **Crop Rotation:** Millets are integral to sustainable farming practices such as crop rotation. By including millets in crop rotations, soil health is maintained, pests are managed, and the risk of soil degradation is reduced.
- **Intercropping:** Intercropping millets with other crops, like legumes, enhances the overall sustainability of farming systems. It promotes nutrient cycling, pest control, and efficient land use.
- **Organic Farming:** Millets are well-suited for organic farming due to their resistance to pests and diseases. They can be grown with minimal synthetic inputs, reducing the environmental impact of agriculture.

#### 5. Water-Efficient Crops:

- **Water-Scarcity Mitigation:** Millets are renowned for their water efficiency. They require significantly less water compared to other staple crops like rice or maize. This attribute is a boon for regions grappling with water scarcity.
- **Drought Tolerance:** Millets have deep root systems that enable them to access moisture deep in the soil, making them resilient to drought conditions. Their ability to withstand water stress is a key feature for climate-resilient agriculture.

#### 6. Reduced Carbon Footprint:

- **Lower Carbon Emissions:** The lower carbon and water footprint of millet cultivation contributes to reducing greenhouse gas emissions. As sustainability and environmental concerns continue to gain importance, millets provide a climate-friendly alternative to high-emission crops.
- **Carbon Sequestration:** Certain millet farming practices, particularly those involving agroforestry and organic farming, promote carbon sequestration in the soil, mitigating the effects of climate change.

#### 7. Enhanced Resilience to Climate Change:

- **Adaptation to Changing Conditions:** As climate change poses new challenges for agriculture, millets offer a solution. Their adaptability, short growth cycles, and ability to withstand extreme weather conditions make them a valuable asset in building resilience to climate change impacts.
- **Mitigation of Climate-Related Losses:** In regions with unpredictable rainfall patterns, millets can serve as a safety net by providing a harvest even in suboptimal conditions.

#### 8. Soil Health and Erosion Control:

- **Improved Soil Structure:** Millets improve soil structure through their root systems, enhancing soil health. This helps reduce soil erosion and nutrient loss.
- **Reduced Soil Degradation:** By promoting practices like minimal soil disturbance and crop rotation, millets contribute to reduced soil degradation, which is a major concern in agriculture.

#### 9. Ecosystem Services:

- **Support for Biodiversity:** Millet fields provide essential ecosystem services by supporting pollinators and beneficial insects. This contributes to overall biodiversity and ecological balance.
- **Conservation of Indigenous Flora and Fauna:** Millet cultivation can create micro-habitats for indigenous flora and fauna, further enhancing local biodiversity.

#### 10. Economic Opportunities:

- **Income Generation:** The cultivation and commercialization of millets create economic opportunities for smallholder farmers and local communities. They can serve as cash crops, diversifying income sources for farmers.
- **Value Chain Development:** The development of value chains for millet-based products, such as millet flour and snacks, opens up opportunities for processing, marketing, and entrepreneurship.

#### 11. Enhanced Nutritional Diets:

- **Dietary Diversity:** The inclusion of millets in diets can improve nutritional diversity and combat malnutrition, especially in regions where traditional diets lack essential nutrients.
- **Health Benefits:** Millets offer a wide range of health benefits, including lower glycemic index, making them suitable for individuals with diabetes.

#### 12. Potential for Urban Agriculture:

- **Urban Food Security:** Millets can also be grown in urban agriculture settings, contributing to food security in rapidly urbanizing areas. Urban agriculture can utilize small spaces and reduce the carbon footprint associated with food transportation.

#### 13. Global Trade and Export Opportunities:

- **Export Potential:** As awareness of millets' nutritional value grows, they hold export potential. This contributes to global trade and economic development, benefiting both producing and consuming nations.
- **Market Growth:** The expanding global market for millet-based products is opening new avenues for income generation for farmers and entrepreneurs.

#### 14. Policy and Research Initiatives:

- **Government Support:** Governments, international organizations, and research institutions are increasingly recognizing the significance of millets in sustainable

agriculture and nutrition. Supportive policies and research initiatives are being initiated to harness the potential of millets.

- **Research Advancements:** Research in millets is on the rise, leading to the development of improved varieties, more sustainable farming practices, and a better understanding of their nutritional and ecological benefits.

## Referances

1. Amadou, I., Gounga, M. E., & Le, G. W. (2013). Millets: Nutritional composition, some health benefits and processing-A review. *Emirates Journal of Food and Agriculture*, 501-508.
2. Sarita, E. S., & Singh, E. (2016). Potential of millets: nutrients composition and health benefits. *Journal of Scientific and Innovative Research*, 5(2), 46-50.
3. Nithiyantham, S., Kalaiselvi, P., Mahomoodally, M. F., Zengin, G., Abirami, A., & Srinivasan, G. (2019). Nutritional and functional roles of millets—A review. *Journal of food biochemistry*, 43(7), e12859.
4. Saleh, A. S., Zhang, Q., Chen, J., & Shen, Q. (2013). Millet grains: nutritional quality, processing, and potential health benefits. *Comprehensive reviews in food science and food safety*, 12(3), 281-295.
5. Bhat, S., Nandini, C., & Tippetwamy, V. (2018). Significance of small millets in nutrition and health-A review. *Asian Journal of Dairy and Food Research*, 37(1), 35-40.
6. Chauhan, M., Sonawane, S. K., & Arya, S. S. (2018). Nutritional and nutraceutical properties of millets: a review. *Clinical Journal of Nutrition and Dietetics*, 1(1), 1-10.
7. Muthamilarasan, M., Dhaka, A., Yadav, R., & Prasad, M. (2016). Exploration of millet models for developing nutrient rich graminaceous crops. *Plant Science*, 242, 89-97.
8. Pragya, S., & Rita, S. R. (2012). Finger millet for food and nutritional security. *African Journal of Food Science*, 6(4), 77-84.
9. Nithiyantham, S., Kalaiselvi, P., Mahomoodally, M. F., Zengin, G., Abirami, A., & Srinivasan, G. (2019). Nutritional and functional roles of millets—A review. *Journal of food biochemistry*, 43(7), e12859.
10. Upadhyaya HD, Sharma S, Dwivedi SL, Singh SK (2014) Sorghum genetic resources: conservation and diversity assessment for enhanced utilization in Sorghum improvement. In: Genetics, genomics and breeding of Sorghum, Genetics, genomics and breeding of crop plants. CRC Press (Taylor & Francis), Boca Raton, FL, pp 28–55
11. Yadav OP, Upadhyaya HD, Reddy KN, Jukanti AK, Pandey S, Tyagi RK (2017) Genetic resources of pearl millet: status and utilization. *Indian J Plant Genet Res* 30:31–47
12. Joshi DC, Meena RP, Chandora R (2020) Genetic resources: collection, characterization, conservation and documentation. In: Singh M, Sood S (eds) Millets and pseudocereals genetic resources and breeding advancements. Wood Head Publishing, Cambridge, UK, pp 19–28
13. Rajpurohit, D., & Jhang, T. (2015). In situ and ex situ conservation of plant genetic resources and traditional knowledge. *Plant genetic resources and traditional knowledge for food security*, 137-162.
14. Ramirez-Villegas, J., Khoury, C. K., Achicanoy, H. A., Diaz, M. V., Mendez, A. C., Sosa, C. C., ... & Zavala, C. (2022). State of ex situ conservation of landrace groups of 25 major crops. *Nature Plants*, 8(5), 491-499.
15. Thulasinathan, T., Jain, P., Yadav, A. K., Kumar, V., Sevanthi, A. M., & Solanke, A. U. (2022). Current status of bioinformatics resources of small millets. In *Omics of climate resilient small millets* (pp. 221-234). Singapore: Springer Nature Singapore.

16. Han, J., Xie, H., Sun, Q., Wang, J., Lu, M., Wang, W., ... & Pan, J. (2014). Bioinformatic identification and experimental validation of miRNAs from foxtail millet (*Setaria italica*). *Gene*, 546(2), 367-377.
17. Kumar, A., Sharma, D., Pathak, R. K., Tomar, R. S. S., Agrawal, A., & Tripathi, M. K. (2021). Science-led innovation for searching and creating values in natural gene pool of millets for agri-food nutrition and health. *Millets and Millet Technology*, 219-237.
18. Tripathi, M. K. (2021). Anil Kumar, Divya Sharma, Rajesh Kumar Pathak, Ram Sewak Singh Tomar, Aparna Agrawal, and. *Millets and Millet Technology*, 219.
19. Velu, G., Crossa, J., Singh, R. P., Hao, Y., Dreisigacker, S., Perez-Rodriguez, P., ... & Mavi, G. S. (2016). Genomic prediction for grain zinc and iron concentrations in spring wheat. *Theoretical and Applied Genetics*, 129, 1595-1605.
20. Ceasar, A. (2022). Genome-editing in millets: current knowledge and future perspectives. *Molecular Biology Reports*, 49(1), 773-781.
21. Pati, D., Kesh, R., Mohanta, V., Pudake, R. N., Sevanthi, A. M., & Sahu, B. B. (2022). Genome-Editing Approaches for Abiotic Stress Tolerance in Small Millets. In *Omics of Climate Resilient Small Millets* (pp. 259-273). Singapore: Springer Nature Singapore.
22. Ajeesh Krishna, T. P., Maharajan, T., & Ceasar, S. A. (2022). Improvement of millets in the post-genomic era. *Physiology and Molecular Biology of Plants*, 28(3), 669-685.
23. Numan, M., Serba, D. D., & Ligaba-Osena, A. (2021). Alternative strategies for multi-stress tolerance and yield improvement in millets. *Genes*, 12(5), 739.
24. Deka, P., Bora, S. S., Gautam, T., & Barooah, M. (2023). Prospects of Gene Editing Techniques in Manipulating the Rhizosphere Microbiome for Millets Productivity. In *Millet Rhizosphere* (pp. 275-291). Singapore: Springer Nature Singapore.
25. Nainwal, K., & Verma, O. (2018). Conservation of minor millets for sustaining agricultural biodiversity and nutritional security. *Journal of Pharmacognosy and Phytochemistry*, 7(1S), 1576-1580.
26. Babele, P. K., Srivastava, A., Selim, K. A., & Kumar, A. (2023). Millet-inspired systems metabolic engineering of NUE in crops. *Trends in Biotechnology*, 41(5), 701-713.
27. Babele, P. K., Kudapa, H., Singh, Y., Varshney, R. K., & Kumar, A. (2022). Mainstreaming orphan millets for advancing climate smart agriculture to secure nutrition and health. *Frontiers in Plant Science*, 13, 902536.
28. Saxena, R., Vanga, S. K., Wang, J., Orsat, V., & Raghavan, V. (2018). Millets for food security in the context of climate change: A review. *Sustainability*, 10(7), 2228.
29. Mohod, N. B., Borah, A., Goswami, P., Koshariya, A. K., & Sahoo, S. (2023). The International Year of Millet 2023: A Global Initiative for Sustainable Food Security and Nutrition. *International Journal of Plant & Soil Science*, 35(19), 1204-1211.