

1  
2  
3  
4  
5  
6  
7  
8  
9

# Application of Machine Learning in the Characterization and Classification of Hazards in Underwater Operations in the Oil and Gas Industry

**Abstract:** Underwater operations in the oil and gas industry involve hazardous activities for the extraction of the resources beneath ocean surfaces. These activities are inherently hazardous and can lead to significant health, safety and environmental consequences for both workers and the environment, impeding operations if proper risk management is not implemented. Reports available show fatality rate of 2.5 times higher in the oil and gas industry than obtainable in the construction industry. Classifying the risk of underwater hazards provides an effective risk profiling of the hazards and consequently application of fit for purpose control measures. This study leverages machine learning clustering algorithms, such as K-Means and Agglomerative Hierarchical Clustering (AHC), to categorize hazards from underwater activities and identify high-risk hazard groups. Questionnaire were used to collect data from 418 underwater workers across 5 Niger Delta oil and gas companies assessing likelihood, frequency, and severity perspectives across 20 potential hazards. AHC and K-Mean clustering with k=3 revealed Cluster 1 had 7 hazards associated with adverse weather, security threat, and structural failure. Cluster 2 had 9 underwater hazards associated with falling objects and loss of containment while cluster 3 had a total of 4 hazards which were hazards associated with fire, explosion, and blowout. Machine learning provides clustering of the underwater operation hazards resulting in data-driven taxonomies of the hazards based on risk attributes and enlightening areas demanding managerial focus. The clustering of similar hazards together implies that grouped hazards may benefit from common control measures rather than individual solutions hence achieve effectiveness, save cost and time. The study has shown that machine learning can be applied in risk assessment of hazards in underwater operations as in other reported areas of the oil and gas industry.

**Keywords:** Machine Learning, Clustering algorithms, K-Means, Characterization, Risk Assessment, Underwater

10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24

## 1. INTRODUCTION

The extraction of oil and gas resources from beneath the ocean surface presents a unique set of challenges. While offering vast reserves of energy, underwater operations (offshore operations) carry inherent risks that can lead to significant consequences for both workers and the environment. The risks associated with activities in underwater operation far exceed the risk in other industries like the construction industry that is considered to be highly risky. The fatality rate in the oil and gas industry was reported to be 2.5 times higher than what was obtainable in the construction industry [1],[2]. According to a report by the International Association of Oil and Gas Producers (IOGP), the offshore oil and gas industry had a fatal accident rate of 1.9 per 100 million hours worked in 2019, compared to 0.8 for the construction industry and 0.4 for the manufacturing industry [3]. Mitigating the threats/risks associated with underwater operation requires conducting risk assessment. Jia et al. in their study identified

25 twenty hazards that are commonly associated with underwater operations in the Niger Delta  
26 region and performed risk assessment for these hazards. While this study evaluated the risk  
27 associated with each hazard, it did not categorize similar risks in term of risk level associated  
28 with underwater operations [4]. One critical aspect of successful risk management is effective  
29 categorization and profiling of underwater hazards. Grouping hazards based on their shared  
30 characteristics and risk levels can help to prioritize interventions and allocate resources  
31 efficiently. Proper risk management is crucial in mitigating the threats in underwater operations  
32 and ensuring the smooth running of operations. Machine learning has been shown to have a  
33 critical role in the grouping process. In their review of the application of machine learning in  
34 the upstream oil and gas sector, researchers have agreed that various types of machine  
35 learning and artificial intelligence techniques can be used for “data processing and  
36 interpretation in different sectors of upstream oil and gas industries [5]. They note that the  
37 achievements and developments promise the benefits of machine learning and artificial  
38 intelligence techniques towards large data storage capabilities and high efficiency of numerical  
39 calculations. Researchers have therefore, called for application of machine learning in diverse  
40 disciplines of the upstream oil and gas. The successful application of various machine learning  
41 techniques in reservoir engineering Well analytics [6] – [8], maintenance, data mining as well  
42 as other project administration methods as a supportive solution in conventional upstream oil  
43 and gas have shown potential for application in other areas of the industry.[9], [10].

44  
45 Machine learning techniques, specifically clustering algorithms like Agglomerative Hierarchical  
46 Clustering and K-mean, offer a promising solution in achieving this classification of underwater  
47 hazards [11]. Clustering enables the reliable categorization of complex data points [9] into  
48 homogeneous segments, sharing common characteristics [12]. Since clustering has many  
49 applications for solving real-world problems such as community identification, anomaly  
50 detection, pattern recognition, and image processing that can be used in the variety of  
51 situations [12], the algorithms therefore, presents a powerful tool for stratified hazard  
52 recognition. But it has to date been sparsely implemented in the domain of classifying  
53 underwater safety threats. This study is built on the previous works done [4] on the risk  
54 assessment and focus on the characterization and classification of the underwater hazards in  
55 the oil and gas industry in the Niger Delta region.

## 57 2. MATERIAL AND METHODS

### 58 2.1 Research Design

59 This study adopted a cross-sectional research design, which is suitable for making  
60 generalizable inferences about a population based on data collected at one point in time. A  
61 cross-sectional design is a kind of observational design where the investigator measures the  
62 cause and effect in a study population simultaneously [13]. The design was relevant as it  
63 involved presenting the data from respondents without manipulation. Therefore, quantitative  
64 method was used to evaluate and examine the hazard occurrence, frequency, severity, and  
65 consequences.

### 66 2.2 Study Area

67  
68 The Niger Delta is located on the continental margin of the Gulf of Guinea in equatorial West  
69 Africa, within the latitudes of 4° and 6° N and the longitudes of 5° and 8° E [14]. The Niger  
70 Delta region comprises of nine states namely: Abia, Akwa Ibom, Bayelsa, Cross River, Delta,  
71 Edo, Imo, Ondo and Rivers as shown in Figure 1. It borders Ogun, Osun, Ekiti, Kogi, Anambra,  
72 Enugu and Ebonyi. The region is home to Nigeria’s vast oil and gas resources. It is also a rich  
73 ecosystem with high biodiversity, diverse flora and fauna, fertile land that can grow various  
74 crops and economic trees, and more freshwater fish species than any other ecosystem in  
75 West Africa. The oil & gas reserves in the region account for 90% of the government revenue.  
76

77 The Niger Delta is also known for its cultural diversity, with over forty ethnic groups and 250  
78 languages spoken.

79

80

### 2.3 Participants

81

82

83

84

85

86

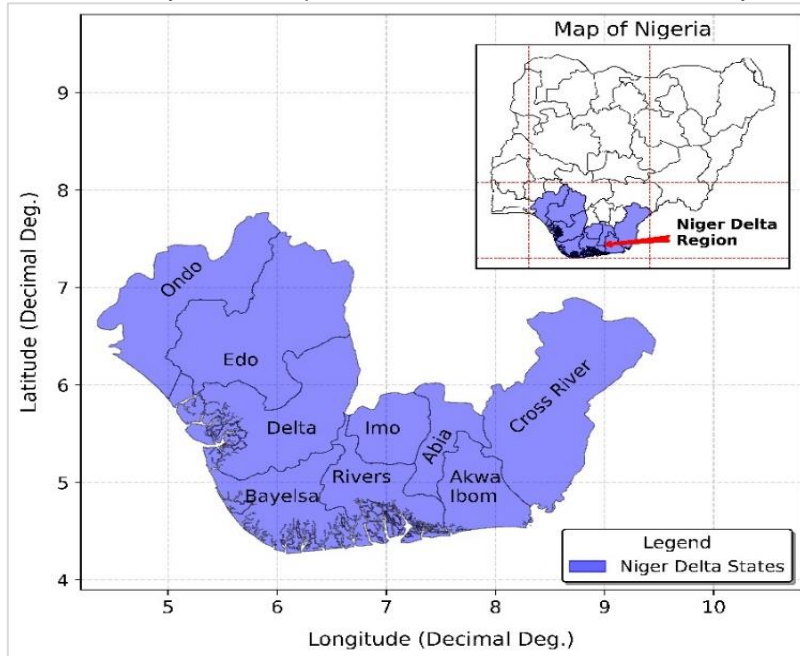
87

88

89

90

This study focused on underwater workers in the Niger Delta, who are exposed to hazards and risks that require risk assessment before performing their duties. The population of the study consisted of about 7500 employees from five selected oil and gas companies that operate offshore or underwater in the region. These companies were major oil multinationals, three of which were EU owned and two of which were America owned. This study assumed that the underwater hazards were similar across these companies. A purposive sampling technique was used to select a sample of 380 workers from the population, based on Taro-Yamane [15], sample size determination. To account for the attrition rate, 418 questionnaires were distributed, ensuring that the minimum sample size for a representative population was achieved. Only the valid questionnaires were used for the analysis.



91

92

Figure 1: Map of the Niger Delta region in Nigeria

93

### 2.4 Data Collection and Quality Control

94

95

96

97

98

99

100

101

102

103

104

105

106

Data were collected via a questionnaire and checklist. The template and structure of the questionnaire and checklist were adopted from ISO 19900, ISO 19901-2, ISO 19904, ISO 19905-1 and industry Hazards Identification and Risk Assessment (HIRA) level 2. Before undertaking the data collection process, an official letter was addressed to respective management in the various studied facility seeking their consent. The management were assured of treating the information from respondents/participants confidentially. The questionnaire has three (3) sections namely, sections A, B, and C. Section A contained items on the likelihood of underwater hazards, in a 4-point likert scale of Very likely, Likely, Unlikely and Very Unlikely respectively. Section B contained items on frequency or occurrence of hazards; in a 4-point Likert scale of frequently, occasionally, rarely and never respectively. Section C contained information on severity of hazards; in a 4-point Likert scale of Highly Significant, Significant, Minor and Insignificant respectively. These sections were in a 4-point Likert scale with ratings as 4, 3, 2 and 1; respectively.

107

## 108 **2.5 Data Analysis**

109 Data from the questionnaire received from respondents were entered into SPSS version 26  
110 sheet. SPSS was used in computing the mean and mode for likelihood, frequency, and  
111 severity ratings, providing an initial understanding of hazard perceptions from the respondents.  
112 Likelihood, frequency, and severity ratings were extracted as crucial features for subsequent  
113 machine learning algorithms, representing the nuanced perspectives of underwater workers.  
114 To categorize and profile underwater hazards, both Agglomerative Hierarchical Clustering  
115 (AHC) and K-Means clustering algorithms were employed. The utilization of AHC employing  
116 the ward method facilitated the creation of a hierarchical structure that delineated hazard  
117 relationships based on similarity. Simultaneously, K-Means clustering with a predefined value  
118 of  $k=3$  was applied to classify the hazards into high, medium, and low-risk categories. This  
119 choice of  $k=3$  was informed by observed hazard categorizations during the analysis. Python  
120 library called Sklearn enabled the execution of machine learning algorithms, ensuring  
121 precision in clustering analysis.

122 The questionnaires administered to 418 underwater workers. The workers were informed  
123 that the collected data was just for the purpose of conducting a scientific study and they could  
124 discontinue participation in the study whenever they wished. Out of the 418 questionnaires  
125 distributed, 401 were considered fit to be used for the study, representing a response rate of  
126 95.93%.

127

## 128 **3. RESULTS**

129

### 130 **3.1 Rating Of Likelihood, Frequency, And Consequence Of Hazards**

131 The result of the rating of the likelihood, frequency, and consequence of the underwater  
132 operation hazards by the respondents is shown in Table 1. The result from Table 1 revealed  
133 that most of the respondents rated that Adverse weather and sea condition/heavy storms  
134 hazard was very likely to occur in underwater operations. Adverse weather and sea  
135 condition/heavy storms hazard was ranked 1st, making it the underwater hazard to be  
136 experienced the most. Both Strong current/wind and Piracy & bandit attack/kidnapping  
137 hazards were rated as likely to occur in underwater operation. Strong current/wind and  
138 Piracy/bandit attack/kidnapping hazards were ranked 2nd and 3rd respectively as the hazards  
139 to be experienced in underwater operations. The likelihood of Rotating capstan/winch hazard  
140 to occur in underwater operation was rated by respondents as unlikely with a ranking of 20th.  
141 Similarly, poor installation hazard was rated as unlikely to occur making it to be the 19th ranked  
142 hazard to be experienced in underwater operation. In term of frequency of occurrence of these  
143 hazards, Adverse weather and sea condition/heavy storms hazard was rated to be  
144 occasionally experienced by most of the respondents. Adverse weather and sea  
145 condition/heavy storms hazard was ranked as the most frequent underwater operation hazard  
146 to be experienced. Also, Strong current/wind and Shallow waterway/poor visibility was stated  
147 to occasionally occur and was ranked as the 2nd most frequent underwater operation hazard.  
148 In terms of frequency of the hazard occurring, Capsizing/overturning/toppling was stated rarely  
149 occur. Capsizing/overturning/toppling was ranked 20th as the least frequent hazard  
150 experienced in underwater operation. Loss of buoyancy or sinking/adrift was also stated to  
151 rarely occur by the respondents and was ranked 19th. For consequence of the underwater  
152 operation hazards, majority of the respondents were of the view that if Piracy & bandit  
153 attack/kidnapping occurred it will result to major injuries. Piracy & bandit attack/kidnapping  
154 was ranked 1st as the underwater operation hazard to have the most consequence if it occurs.  
155 Fire/explosion was also stated to result to major injuries if it occurred and was ranked to be  
156 the 2<sup>nd</sup> hazard to have the most consequence. Blowout/release of fluid or gas was shown to  
157 result to major injuries if it occurs and was ranked 3<sup>rd</sup> out of the 20 hazards with the highest

158 consequences. Rotating capstan/winch was the hazard out of the twenty hazards evaluated  
 159 to have the least severity if it occurred.

160  
 161  
 162  
 163

**Table 1: Mean Response and Ranking of Likelihood, Frequency and Consequence of Underwater Hazards (Jia et al. 2022)**

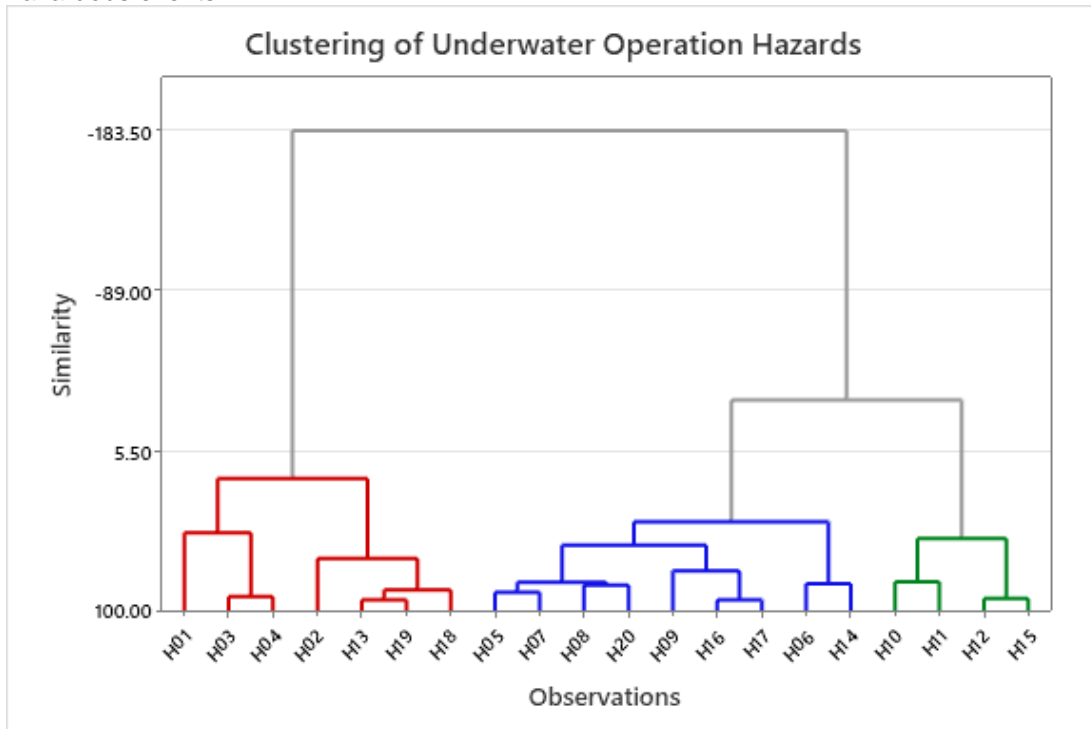
Hazard ID	Hazards	Likelihood		Frequency		Consequence	
		Mean	Rank	Mean	Rank	Mean	Rank
H01	Piracy & bandit attack/kidnapping	3.3	3	2.82	5	3.40	1
H02	Shallow waterway/poor visibility	3.27	4	3.08	3	2.93	18
H03	Adverse weather and sea condition/heavy storms	3.48	1	3.15	1	3.21	6
H04	Strong current/wind	3.43	2	3.13	2	3.13	7
H05	Hyperbaric operations/falling overboard	3	9	2.48	13	2.95	16
H06	Rotating capstan/winch	2.73	20	2.41	15	2.71	20
H07	Entrapment/entanglement of personnel	2.88	14	2.46	14	2.98	15
H08	Other main vessels/heavy object dropping or falling load/collision	2.93	11	2.58	11	3.07	8
H09	Embarking and disembarking from SPM	3.03	8	2.74	6	2.76	19
H10	Fire/explosion	3.06	6	2.42	16	3.39	2
H11	Blowout/release of fluid or gas	2.87	16	2.43	18	3.34	3
H12	Capsizing/overturning/toppling	2.82	15	2.23	20	3.22	4
H13	Breakage or fatigue	3.13	6	2.83	8	2.96	10
H14	Uncontrolled inclination/ leakage into hull	2.79	17	2.38	17	2.88	17
H15	Loss of buoyancy or sinking/adrift	2.78	18	2.25	19	3.15	5
H16	Valve system/pump/pipeline failure	2.97	12	2.66	9	2.95	11
H17	Remote operation/power/cooling/gauging system failure	2.9	13	2.66	10	2.93	14
H18	Corrosion/debris accumulation	3.16	5	2.93	4	3.02	9
H19	Malfunction of instrumentation or mechanical system	3.08	10	2.83	6	3.01	12
H20	Poor installation	2.78	19	2.54	12	2.99	13

164  
 165 Likelihood: 4—Very likely (having a high probability of occurring more than once per year or  
 166 more often), 3—Likely (expected to occur once (approx. once in 10 years), 2—Unlikely (not  
 167 expected for at least 100 years), 1—Very Unlikely (Not expected to happen for at least 1000  
 168 years Severity: (Health Effects), 4—Fatality (Potential for one or fatalities), 3—Major injuries  
 169 (Potential for one or more serious injuries; irreversible), 2—Minor injuries (Potential for one or  
 170 more lost time injuries), 1—Negligible injuries (Potential for minor injuries or irritation).  
 171

### 172 3.2 Agglomerative Hierarchical Clustering (AHC).

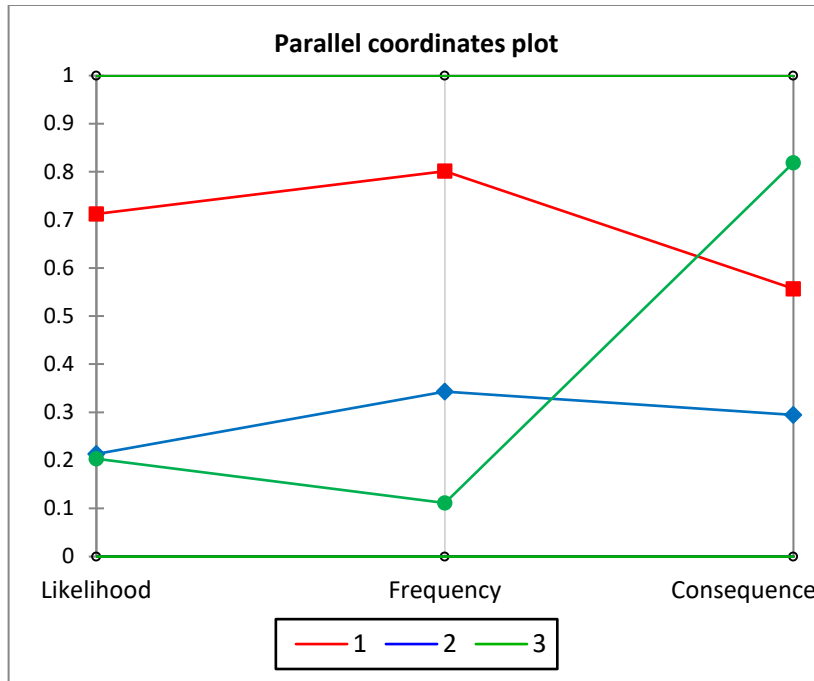
173 The dendrogram showing the clustering of the twenty underwater operation hazards is shown  
 174 in Figure 2. Three distinct clusters were identified after AHC clustering algorithm was ran on

175 the data. Cluster 1 identified as the red leg in the dendrogram tree comprised of seven (H01,  
 176 H02, H03, H04, H13, H18, and H19) underwater hazards with similar characteristics.  
 177 The underwater hazards in cluster 1 were predominately related to weather, security threat,  
 178 and structural failure hazardous events. For cluster 2 which is represented by the blue leg in  
 179 the dendrogram tree, nine underwater hazards (H05, H07, H08, H20, H09, H16, H17, H06,  
 180 and H14) were in this cluster. The hazards in cluster 2 were related to falling/dropped objects,  
 181 loss of containment, and structural failure hazardous event. For cluster 3 which is represented  
 182 by the green leg in the dendrogram, four underwater operation hazards belong to that cluster.  
 183 It was noticed that the hazards in that cluster were predominately fire/explosion and blowout  
 184 hazardous events.



185  
 186 **Figure 2: Dendrogram of clustering of hazards using AHC.**  
 187

188 The level of likelihood, frequency, and consequence in each cluster was represented by a  
 189 parallel coordinate plot shown in Figure 3. The parallel coordinate plot showed that cluster 1  
 190 (red line) which was made up of predominately weather, security threat, and structural failure  
 191 hazardous events had a much higher likelihood of occurrence than the other two clusters. In  
 192 terms of frequency, it was also revealed that cluster 1 is likely to occur more on a yearly basis  
 193 than the other two clusters. In the case of the consequence, cluster 1 showed a greater  
 194 consequence if the hazard occurred than cluster 2 (blue line) but a lesser consequence than  
 195 cluster 3 (green line). For cluster 2, the consequence associated with that cluster was the  
 196 lowest but the frequency of occurrence of the hazards was relatively higher than cluster 3  
 197 hazards. For the likelihood, cluster 2 had similar likelihood with cluster 3 implying that hazards  
 198 in cluster 2 and 3 are likely to occur at almost similar rate. The result from the parallel  
 199 coordinate plot showed that cluster 3 had the least likelihood and frequency of occurrence  
 200 than the remaining two clusters. For the consequence, cluster 3 had the greatest consequence  
 201 than the remaining two clusters.  
 202



203

204 **Figure 3: Parallel coordinate plot.**

205 **3.3 K-Mean Clustering**

206 The result of clustering with the K-Mean algorithm showed similar **pattern** as obtained with  
 207 AHC. The centroid of the three clusters is presented in Table 2 and the cluster of the hazards  
 208 based on the likelihood, frequency, and consequence is shown in the 3D plot as presented in  
 209 Figure 4. The result showed that cluster 1 had seven hazards in the cluster similar to what  
 210 was obtained using the AHC algorithm. Cluster 2 had nine hazards in the cluster and cluster  
 211 3 had **four** hazards in the cluster. The result from the K-Mean algorithm produced identical  
 212 result as the AHC.

213

214 The result from the 3D plot showed that cluster 1 had relatively high frequency and likelihood  
 215 as the value of the standardized score were positive. The consequence of cluster 1 was also  
 216 relatively high as shown in the 3D plot. For cluster 2, it was observed that likelihood was low  
 217 but the frequency of the hazards was slightly positive but it had a generally low consequence.  
 218 For cluster 3, the likelihood and frequency were relatively low but the consequence were  
 219 relatively high.

220

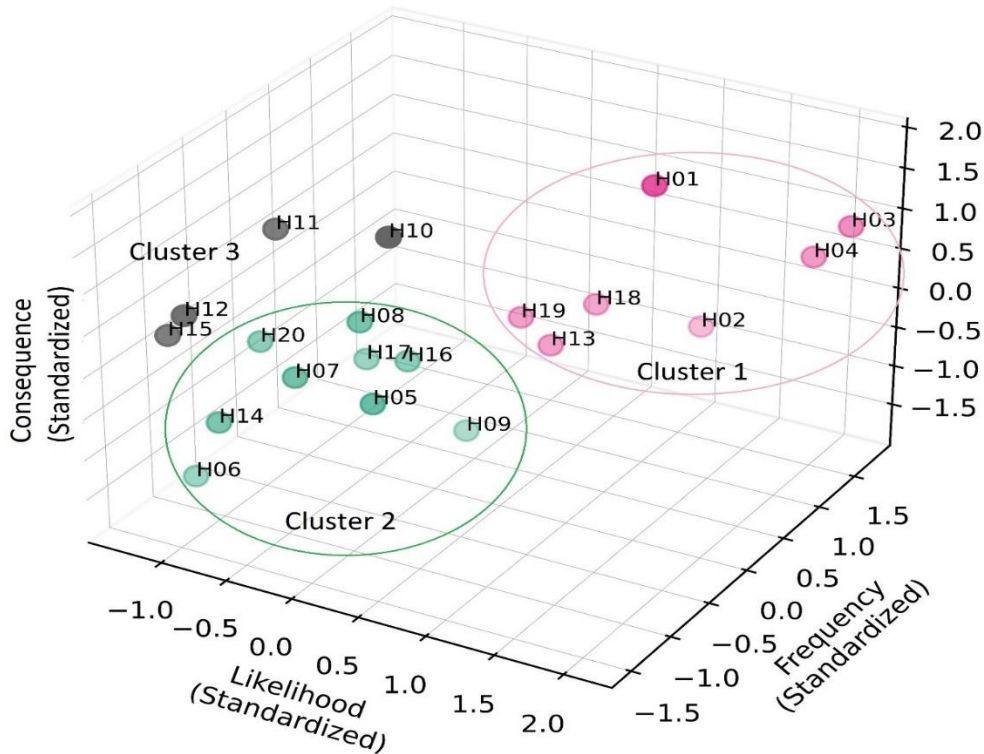
221 **Table 2: Centroid of the clusters after final clustering**

Variable	Cluster1	Cluster2	Cluster3	Grand centroid
Likelihood	2.8543	2.9712	3.3280	3.0195
Frequency	2.3871	2.6487	3.0220	2.6505
Consequence	3.1357	2.9175	3.1380	3.0490

222

223

### K-Means Clustering (K=3)



224

225 **Figure 4: K-Mean plot of clustering of the hazards**

#### 226 **4. DISCUSSION**

227 The results of this study showed that the underwater workers in the Niger Delta faced various  
228 hazards and risks that could affect their health and safety. The most likely and frequent  
229 hazards experienced in underwater operations in the Niger Delta were adverse weather and  
230 sea condition/heavy storms. Storms and hurricane are regular occurrence experienced around  
231 the coastal communities and on offshore platforms thereby posing a threat to both the  
232 communities and the platforms [16]. Annually, approximately 100 tropical disturbances form  
233 in the Atlantic Ocean from May to November [16]. The risk associated with adverse weather  
234 and sea condition can cause operational delays, disruptions, damage, or injuries to the  
235 workers and the equipment [16],[17]. When severe weather conditions develop, Operators  
236 shutdown production and evacuate personnel ahead of the storm, and after the storm makes  
237 landfall, crews return to work, damage assessments are performed, and facilities are repaired,  
238 if required, prior to the resumption of production [17]. Adverse weather and sea condition also  
239 affect other support operations such as crane works and helicopter activities [18]. Therefore,  
240 it is important to monitor and forecast the weather and sea condition accurately and timely,  
241 and to plan and execute the operations accordingly. The second and third most likely hazards  
242 to occur in underwater operations in the Niger Delta were strong current/wind and  
243 piracy/bandit attack/kidnapping respectively. These hazards could pose serious threats to the  
244 security and stability of the workers and the vessels. Strong current/wind could affect the  
245 maneuverability and positioning of the vessels, as well as the performance and reliability of  
246 the underwater equipment. In challenging environments, subsea systems, including the riser,  
247 mooring system, and umbilical, are vulnerable to the impacts of currents, and their responses

248 can be destructive [19]. Piracy/bandit attack/kidnapping could endanger the lives and property  
249 of the workers and the companies, and could disrupt the operations. Maritime Domain  
250 Awareness for Trade Gulf of Guinea in 2020 notes that twenty-five successful piracy attacks  
251 have resulted in 142 kidnapped seafarers in 2020. Despite the initiatives undertaken by  
252 coastal nations, including Nigeria, and external entities, the Gulf of Guinea (GoG) continues  
253 to be recognized as one of the world's most hazardous maritime regions. Records show that  
254 incidents of piracy have expanded from Ivory Coast to Congo-Brazzaville [20]. Therefore, it is  
255 essential to implement effective measures to prevent and mitigate these hazards, such as  
256 enhancing the surveillance and protection systems, improving the communication and  
257 coordination among the stakeholders, and strengthening the legal and regulatory frameworks.  
258 The least likely and frequent hazards were rotating capstan/winch and poor installation,  
259 respectively. These hazards could cause mechanical failures or accidents that could result in  
260 injuries or fatalities to the workers or damage to the equipment.

261  
262 The agglomerative hierarchical and K-Mean clustering revealed three distinct groups of  
263 underwater hazards based on their likelihood, frequency, and consequence ratings. Cluster 1  
264 contained weather, security, and structural failure hazards like storms and capsizing. The high  
265 likelihood and frequency ratings match literature identifying adverse weather as a predominant  
266 contributor in offshore incidents. The clustering of these hazardous events might indicate that  
267 there is a relationship between these hazardous events. The reliability of offshore platform is  
268 adversely affected by adverse weather and sea condition [21], [22]. Good understanding of  
269 the most prevalent underwater operation hazard (adverse weather) can help in mitigating the  
270 risk associated with structural failure hazardous event. This highlights the importance of good  
271 and reliable meteorological modeling and forecasting which can be utilized in the design stage  
272 of offshore platform. Cluster 2 grouped hazardous event such as falling objects, loss of  
273 containment, and additional structural failures into the same cluster. These set of hazards in  
274 this cluster were deemed to have the least consequences. Dropped object accidents are  
275 recognized risks in offshore operations. Monitoring crane lifts and preventative maintenance  
276 are key mitigations strategies to help reduce the risk. Building Information Modeling (BIM) can  
277 aid in the real time monitoring of equipment and worker on platform to help mitigate the risk of  
278 falling object. Hydrocarbon leaks also carry major consequences, necessitating design,  
279 procedures, and barriers to limit escalation. Cluster 3 represented fire, explosion, and blowout  
280 hazardous events. The low probability of occurrence but high consequence hazards align with  
281 major incidents like Piper Alpha and Macondo [23],[25]. Robust well control and emergency  
282 response preparedness are crucial to limit the safety and environmental impacts associated  
283 with these hazards. Overall, these groupings based on hazard characteristics can inform risk  
284 management strategies tailored to each cluster. Cluster 1 may benefit from monitoring,  
285 planning, and maintenance. Cluster 2 could prioritize dropped object and asset integrity  
286 controls. Cluster 3 points to the critical need for well control and emergency response given  
287 the potential severe consequences. In each of the clusters, the application of machine learning  
288 provides opportunity for decision-makers to assess the risk level for handling activities in  
289 during underwater operations as in the case of logistics business [26].

290

## 291 5. CONCLUSION

292 In conclusion, the study characterized and classified underwater hazards in Oil and Gas  
293 Operations in the Niger Delta region using Cluster algorithms such as K-Means and  
294 Agglomerative Hierarchical Clustering. Analyzing data from 418 respondents in the Niger  
295 Delta, distinct hazard clusters emerged, revealing potential shared control measures within  
296 each cluster. This data-driven taxonomy enhances risk profiling, allowing targeted risk  
297 management. The findings also underscore the importance of a nuanced approach to risk  
298 mitigation and provide practical insights for safeguarding underwater operations in the oil and  
299 gas sector thus saving money, time and achieving efficiency in controls.

300

301 Consent  
302 As per international standards or university standards, respondents' written consent has been collected  
303 and preserved by the author(s).

304  
305  
306 Disclaimer (Artificial intelligence)  
307 Option 1:  
308 Author(s) hereby declare that NO generative AI technologies such as Large Language Models  
309 (ChatGPT, COPILOT, etc) and text-to-image generators have been used during writing or editing of  
310 manuscripts.

311 Option 2:  
312 Author(s) hereby declare that generative AI technologies such as Large Language Models, etc have  
313 been used during writing or editing of manuscripts. This explanation will include the name, version,  
314 model, and source of the generative AI technology and as well as all input prompts provided to the  
315 generative AI technology  
316 Details of the AI usage are given below:

- 317 1.
- 318 2.
- 319 3.

320  
321  
322  
323  
324

## 325 **ACKNOWLEDGEMENTS**

326  
327 The Authors wish to acknowledge the guidance by Prof. I.L Nwaogazie, Faculty of Engineering  
328 during the research and Dr John N. Ogbemor, Director, Center for Occupational Health Safety  
329 and Environment (COHSE), University of Port Harcourt, Choba, Rivers State, Nigeria for  
330 enabling environment for effective studies and research.

331  
332

## 333 **AUTHORS' CONTRIBUTIONS**

334  
335 Author 1 designed the study, performed the statistical analysis, wrote the protocol, and wrote  
336 the first draft of the manuscript. 'Author 2'. Managed the literature searches and participated  
337 in curating statistical analysis. All authors read and approved the final manuscript.

338  
339

## 339 **REFERENCES**

- 340 1. M. M. Asad, R. B. Hassan, F. Sherwani, Z. Abbas, M. S. Shahbaz, & Q. M. Soomro,  
341 Identification of effective safety risk mitigating factors for well control drilling  
342 operation: An explanatory research approach. Journal of Engineering, Design and  
343 Technology. 2019;17(1):218-229.
- 344 2. M.M. Asad, R.B. Hassan, F. Sherwani, Q.M. Soomro, S. Sohu and M.T. Lakhiar, Oil  
345 and Gas Disasters and Industrial Hazards Associated with Drilling Operation: An  
346 Extensive Literature Review. 2019 2nd International Conference on Computing,  
347 Mathematics and Engineering Technologies (iCoMET), Sukkur, 30-31 January  
348 2019; 1-6. Available <https://doi.org/10.1109/ICOMET>.
- 349 3. IOGP, Safety performance indicators - 2019 data. International Association of Oil  
350 and Gas Producers. Available [https://www.iogp.org/wp-](https://www.iogp.org/wp-content/uploads/2020/07/IOGP-Report-2019s.pdf)  
351 [content/uploads/2020/07/IOGP-Report-2019s.pdf](https://www.iogp.org/wp-content/uploads/2020/07/IOGP-Report-2019s.pdf)

- 352  
353  
354  
355  
356  
357  
358  
359  
360  
361  
362  
363  
364  
365  
366  
367  
368  
369  
370  
371  
372  
373  
374  
375  
376  
377  
378  
379  
380  
381  
382  
383  
384  
385  
386  
387  
388  
389  
390  
391  
392  
393  
394  
395  
396  
397  
398  
399  
400  
401  
402  
403  
404
4. J. A. Jia, I. L. Nwaogazie and B. O. Anyanwu, Risk matrix as a tool for risk analysis in underwater operations in the oil and gas industry. *Journal of Environmental Protection*. 2022; 13(11):856-869.
  5. A.Sircar, K.Yadav, K. Rayavarapu, N. Bist, H. Oza. Application of machine learning and artificial intelligence in oil and gas industry, *Petroleum Research*. 2021; 6(4):379-391.
  6. F.A. Anifowose, J. Labadin, A. Abdurraheem. Ensemble machine learning: an untapped modeling paradigm for petroleum reservoir characterization. *J. Petrol. Sci. Eng.* 2017; 151:480-487
  7. F.A. Anifowose, J. Labadin, A. Abdurraheem. Hybrid intelligent systems in petroleum reservoir characterization and modeling: the journey so far and the challenges ahead. *Journal of Petroleum Exploration and Production Technology*. 2017; 7(1):251-263
  8. N.A. Sami, D.S. Ibrahim. Forecasting mult multiphase flowing bottom-hole pressure of vertical oil wells using three machine learning techniques. *Petroleum Research*. 2021;1-6.
  9. R. K. Pandey, A.K. Dahiya, A. Mandal. Identifying Applications of Machine Learning and Data Analytics Based Approaches for Optimization of Upstream Petroleum Operations. *Energy Technol.* (2021); 9:1-20.
  10. K. P. Sinaga and M. -S. Yang. Unsupervised K-Means Clustering Algorithm. in *IEEE Access*. 2020; 8: 80716-80727.doi: 10.1109/ACCESS.2020.2988796.
  11. L.Rokach and O. Maimon, Clustering methods. *Data mining and knowledge discovery handbook*. 2005; 321-352.
  12. Teng Li, Amin Rezaeipanah, ElSayed M. Tag El Din. An ensemble agglomerative hierarchical clustering algorithm based on clusters clustering technique and the novel similarity measurement. *Journal of King Saud University - Computer and Information Sciences*. 2022; 34(6): 3828-3842.
  13. M. S. Setia, *Methodology series module 2: case-control studies*. Indian journal of dermatology. 2016; 61(2):146.
  14. T. J. A. Reijers, S. W. Petters and C. S. Nwajide, The Niger delta basin. In *Sedimentary basins of the world*. Elsevier. 1997; 3: 151-172.
  15. T. Yamane, *Statistics, An Introductory Analysis*, New York Harper and Row CO. USA. 1967; 213.
  16. M. J. Kaiser, The impact of extreme weather on offshore production in the Gulf of Mexico. *Applied Mathematical Modelling*. 2008; 32(10):1996-2018,.
  17. S. Adumene and H. Ikue-John, Offshore system safety and operational challenges in harsh Arctic operations. *Journal of safety science and resilience*. 2022; 3(2):153-168.
  18. Y. Du, W. Wu, Y. Wang and Q. Yue, Prototype data analysis on LH11-1 semisubmersible platform in South China Sea. In *International Conference on Offshore Mechanics and Arctic Engineering*. 2014; 45387: V01BT01A053, American Society of Mechanical Engineers.
  19. P. Wang, X. Tian, T. Peng, and Y. Luo, A review of the state-of-the-art developments in the field monitoring of offshore structures. *Ocean Engineering*. 2018; 147:148-164.
  20. Maritime Information Cooperation and Awareness (MICA) Center, *Maritime Piracy and Brigandage Around the World Annual Report*. 2020; 3.
  21. A. Barabadi, M. Naseri, and R. C. Ratnayake, Design for arctic conditions: safety and performance issues. In *International Conference on Offshore Mechanics and Arctic Engineering*, 55324, p. V02AT02A024. American Society of Mechanical Engineers, 2013.
  22. F. Khan, G. Reniers and V. Cozzani, Safety and integrity in harsh environments. *Safety Science*. 2017; 95:148-149.

405  
406  
407  
408  
409  
410  
411  
412  
413  
414  
415  
416  
417  
418

23. D. D. Drysdale and R. Sylvester-Evans, The explosion and fire on the Piper Alpha platform, 6 July 1988. A case study. Philosophical Transactions of the Royal Society of London. Series A: Mathematical, Physical and Engineering Sciences.1998; 356(1748):2929-2951.
24. F. Macleod and S. Richardson, Piper Alpha-What have we learned. Loss Prevent. Bull. 2018; 261:3-9.
25. J. De Andrade, and S. Sangesland, Cement sheath failure mechanisms: numerical estimates to design for long-term well integrity. Journal of Petroleum Science and Engineering.2016; 147: 682-698.
26. S. Jomthanachai, W. -P. Wong and C. -P. Lim, An Application of Data Envelopment Analysis and Machine Learning Approach to Risk Management. In IEEE Access. 2021; 9: 85978-85994, 2021, doi: 10.1109/ACCESS.2021.3087623.