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# Application of Machine Learning in the Characterization and Classification of Hazards in Underwater Operations in the Oil and Gas Industry

**Abstract:** Underwater operations in the oil and gas industry involve hazardous activities for the extraction of the resources beneath ocean surfaces. These activities are inherently hazardous and can lead to significant health, safety and environmental consequences for both workers and the environment, impeding operations if proper risk management is not implemented. Reports available show fatality rate of 2.5 times higher in the oil and gas industry than obtainable in the construction industry. Classifying the risk of underwater hazards provides an effective risk profiling of the hazards and consequently application of fit for purpose control measures. This study leverages clustering algorithms like K-Means and Agglomerative Hierarchical Clustering (AHC) to categorize hazards from underwater activities and distinguish high risk hazard groups. Questionnaire were used to collect data from 418 underwater workers across 5 Niger Delta oil and gas companies assessing likelihood, frequency, and severity perspectives across 20 potential hazards. AHC and K-Mean clustering with k=3 revealed cluster 1 were hazards associated with adverse weather, security threat, and structural failure. Cluster 2 hazards were associated with falling objects and loss of containment while cluster 3 were hazards associated with fire, explosion, and blowout. The clustering of the underwater operation hazards provided data-driven taxonomies for hazards based on risk attributes, enlightening areas demanding managerial focus. The clustering of similar hazards together implies that grouped hazards may benefit from common control measures rather than individual solutions.

**Keywords:** Machine Learning, Characterization, Risk Assessment, Underwater

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## 1. INTRODUCTION

The extraction of oil and gas resources from beneath the ocean surface presents a unique set of challenges. While offering vast reserves of energy, underwater operations (offshore operations) carry inherent risks that can lead to significant consequences for both workers and the environment. The risks associated with activities in underwater operation far exceed the risk in other industries like the construction industry that is considered to be highly risky. The fatality rate in the oil and gas industry was reported to be 2.5 times higher than what was obtainable in the construction industry [1],[2]. According to a report by the International Association of Oil and Gas Producers (IOGP), the offshore oil and gas industry had a fatal accident rate of 1.9 per 100 million hours worked in 2019, compared to 0.8 for the construction industry and 0.4 for the manufacturing industry [3]. Mitigating the threats/risks associated with underwater operation requires conducting risk assessment. Jia et al. in their study identified twenty hazards that are commonly associated with underwater operations in the Niger Delta region and performed risk assessment for these hazards. While this study evaluated the risk associated with each hazard, it did not categorize similar risks in term of risk level associated with underwater operations [4]. One critical aspect of successful risk management is effective categorization and profiling of underwater hazards. Grouping hazards based on their shared characteristics and risk levels helps to prioritize interventions and allocate resources

30 efficiently. Proper risk management is crucial in mitigating these threats and ensuring the  
31 smooth running of operations.

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33 Machine learning techniques, specifically clustering algorithms like Agglomerative Hierarchical  
34 Clustering and K-mean, offer a promising solution in achieving this classification. Clustering  
35 enables the reliable categorization of complex data points into homogeneous segments,  
36 sharing common characteristics [5]. The clustering algorithms presents a powerful tool for  
37 stratified hazard recognition but has to date been sparsely implemented in the domain of  
38 classifying underwater safety threats. This study is built on the previous works done [4] on the  
39 risk assessment and focus on the characterization and classification of the underwater  
40 hazards in the oil and gas industry in the Niger Delta region.

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## 42 **2. MATERIAL AND METHODS**

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### 44 **2.1 Research Design**

45 This study adopted a cross-sectional research design, which is suitable for making  
46 generalizable inferences about a population based on data collected at one point in time. A  
47 cross-sectional design is a kind of observational design where the investigator measures the  
48 cause and effect in a study population simultaneously [6]. This design was relevant as it  
49 involved presenting the data from respondents without manipulation. Therefore, quantitative  
50 method was used to evaluate and examine the hazard occurrence, frequency, severity, and  
51 consequences.

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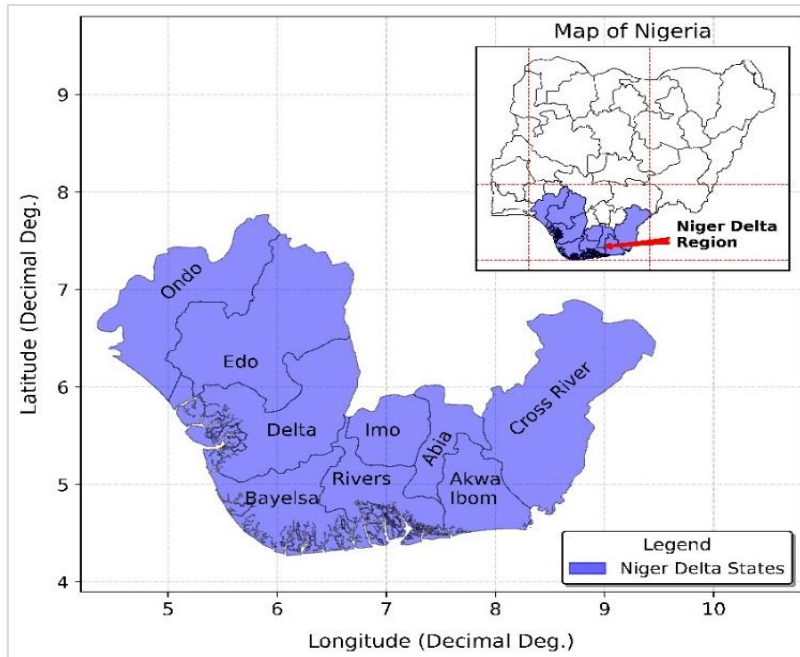
### 53 **2.2 Study Area**

54 The Niger Delta is located on the continental margin of the Gulf of Guinea in equatorial West  
55 Africa, within the latitudes of 4° and 6° N and the longitudes of 5° and 8° E [7]. The Niger Delta  
56 region comprises of nine states namely: Abia, Akwa Ibom, Bayelsa, Cross River, Delta, Edo,  
57 Imo, Ondo and Rivers as shown in Figure 1. It borders Ogun, Osun, Ekiti, Kogi, Anambra,  
58 Enugu and Ebonyi. The region is home to Nigeria's vast oil and gas resources. It is also a rich  
59 ecosystem with high biodiversity, diverse flora and fauna, fertile land that can grow various  
60 crops and economic trees, and more freshwater fish species than any other ecosystem in  
61 West Africa. The oil & gas reserves in the region account for 90% of the government revenue.  
62 The Niger Delta is also known for its cultural diversity, with over forty ethnic groups and 250  
63 languages spoken.

64

### 65 **2.3 Participants**

66 This study focused on underwater workers in the Niger Delta, who are exposed to hazards  
67 and risks that require risk assessment before performing their duties. The population of the  
68 study consisted of about 7500 employees from five selected oil and gas companies that  
69 operate offshore or underwater in the region. These companies were major oil multinationals,  
70 three of which were EU owned and two of which were America owned. This study assumed  
71 that the underwater hazards were similar across these companies. A purposive sampling  
72 technique was used to select a sample of 380 workers from the population, based on Taro-  
73 Yamane [8], sample size determination. To account for the attrition rate, 418 questionnaires  
74 were distributed, ensuring that the minimum sample size for a representative population was  
75 achieved. Only the valid questionnaires were used for the analysis.



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77 **Figure 1: Map of the Niger Delta region in Nigeria**

78 **2.4 Data Collection and Quality Control**

79 Data were collected via a questionnaire and checklist. The template and structure of the  
 80 questionnaire and checklist were adopted from ISO 19900, ISO 19901-2, ISO 19904, ISO  
 81 19905-1 and industry Hazards Identification and Risk Assessment (HIRA) level 2. Before  
 82 undertaking the data collection process, an official letter was addressed to respective  
 83 management in the various studied facility seeking their consent. The management were  
 84 assured of treating the information from respondents/participants confidentially. The  
 85 questionnaire has three (3) sections namely, sections A, B, and C. Section A contained items  
 86 on the likelihood of underwater hazards, in a 4-point likert scale of Very likely, Likely, Unlikely  
 87 and Very Unlikely respectively. Section B contained items on frequency or occurrence of  
 88 hazards; in a 4-point Likert scale of frequently, occasionally, rarely and never respectively.  
 89 Section C contained information on severity of hazards; in a 4-point Likert scale of Highly  
 90 Significant, Significant, Minor and Insignificant respectively. These sections were in a 4-point  
 91 Likert scale with ratings as 4, 3, 2 and 1; respectively.

92

93 **2.5 Data Analysis**

94 Data from the questionnaire received from respondents were entered into SPSS version 26  
 95 sheet. SPSS was used in computing the mean and mode for likelihood, frequency, and  
 96 severity ratings, providing an initial understanding of hazard perceptions from the respondents.  
 97 Likelihood, frequency, and severity ratings were extracted as crucial features for subsequent  
 98 machine learning algorithms, representing the nuanced perspectives of underwater workers.  
 99 To categorize and profile underwater hazards, both Agglomerative Hierarchical Clustering  
 100 (AHC) and K-Means clustering algorithms were employed. The utilization of AHC employing  
 101 the ward method facilitated the creation of a hierarchical structure that delineated hazard  
 102 relationships based on similarity. Simultaneously, K-Means clustering with a predefined value  
 103 of k=3 was applied to classify the hazards into high, medium, and low-risk categories. This  
 104 choice of k=3 was informed by observed hazard categorizations during the analysis. Python

105 library called Sklearn enabled the execution of machine learning algorithms, ensuring  
106 precision in clustering analysis.

107 The questionnaires administered to 418 underwater workers. The workers were informed  
108 that the collected data was just for the purpose of conducting a scientific study and they could  
109 discontinue participation in the study whenever they wished. Out of the 418 questionnaires  
110 distributed, 401 were considered fit to be used for the study, representing a response rate of  
111 95.93%.

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**3. RESULTS**

**3.1 Rating Of Likelihood, Frequency, And Consequence Of Hazards**

115 The result of the rating of the likelihood, frequency, and consequence of the underwater  
116 operation hazards by the respondents is shown in Table 1. The result from Table 1 revealed  
117 that most of the respondents rated that Adverse weather and sea condition/heavy storms  
118 hazard was very likely to occur in underwater operations. Adverse weather and sea  
119 condition/heavy storms hazard was ranked 1st, making it the underwater hazard to be  
120 experienced the most. Both Strong current/wind and Piracy & bandit attack/kidnapping  
121 hazards were rated as likely to occur in underwater operation. Strong current/wind and  
122 Piracy/bandit attack/kidnapping hazards were ranked 2nd and 3rd respectively as the hazards  
123 to be experienced in underwater operations. The likelihood of Rotating capstan/winch hazard  
124 to occur in underwater operation was rated by respondents as unlikely with a ranking of 20th.  
125 Similarly, poor installation hazard was rated as unlikely to occur making it to be the 19th ranked  
126 hazard to be experienced in underwater operation. In term of frequency of occurrence of these  
127 hazards, Adverse weather and sea condition/heavy storms hazard was rated to be  
128 occasionally experienced by most of the respondents. Adverse weather and sea  
129 condition/heavy storms hazard was ranked as the most frequent underwater operation hazard  
130 to be experienced. Also, Strong current/wind and Shallow waterway/poor visibility was stated  
131 to occasionally occur and was ranked as the 2nd most frequent underwater operation hazard.  
132 In terms of frequency of the hazard occurring, Capsizing/overturning/toppling was stated rarely  
133 occur. Capsizing/overturning/toppling was ranked 20th as the least frequent hazard  
134 experienced in underwater operation. Loss of buoyancy or sinking/adrift was also stated to  
135 rarely occur by the respondents and was ranked 19th. For consequence of the underwater  
136 operation hazards, majority of the respondents were of the view that if Piracy & bandit  
137 attack/kidnapping occurred it will result to major injuries. Piracy & bandit attack/kidnapping  
138 was ranked 1st as the underwater operation hazard to have the most consequence if it occurs.  
139 Fire/explosion was also stated to result to major injuries if it occurred and was ranked to be  
140 the 2<sup>nd</sup> hazard to have the most consequence. Blowout/release of fluid or gas was stated to  
141 result to major injuries if it occurs and was ranked 3<sup>rd</sup> out of the 20 hazards to have the most  
142 consequence. Rotating capstan/winch was the hazard out of the twenty hazards evaluated to  
143 have the least severity if it occurred.  
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**Table 1: Mean Response and Ranking of Likelihood, Frequency and Consequence of Underwater Hazards (Jia et al. 2022)**

Hazards	Likelihood	Frequency	Consequence
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Hazard ID		Mean	Rank	Mean	Rank	Mean	Rank
H01	Piracy & bandit attack/kidnapping	3.3	3	2.82	5	3.40	1
H02	Shallow waterway/poor visibility	3.27	4	3.08	3	2.93	18
H03	Adverse weather and sea condition/heavy storms	3.48	1	3.15	1	3.21	6
H04	Strong current/wind	3.43	2	3.13	2	3.13	7
H05	Hyperbaric operations/falling overboard	3	9	2.48	13	2.95	16
H06	Rotating capstan/winch	2.73	20	2.41	15	2.71	20
H07	Entrapment/entanglement of personnel	2.88	14	2.46	14	2.98	15
H08	Other main vessels/heavy object dropping or falling load/collision	2.93	11	2.58	11	3.07	8
H09	Embarking and disembarking from SPM	3.03	8	2.74	6	2.76	19
H10	Fire/explosion	3.06	6	2.42	16	3.39	2
H11	Blowout/release of fluid or gas	2.87	16	2.43	18	3.34	3
H12	Capsizing/overturning/toppling	2.82	15	2.23	20	3.22	4
H13	Breakage or fatigue	3.13	6	2.83	8	2.96	10
H14	Uncontrolled inclination/ leakage into hull	2.79	17	2.38	17	2.88	17
H15	Loss of buoyancy or sinking/adrift	2.78	18	2.25	19	3.15	5
H16	Valve system/pump/pipeline failure	2.97	12	2.66	9	2.95	11
H17	Remote operation/power/cooling/gauging system failure	2.9	13	2.66	10	2.93	14
H18	Corrosion/debris accumulation	3.16	5	2.93	4	3.02	9
H19	Malfunction of instrumentation or mechanical system	3.08	10	2.83	6	3.01	12
H20	Poor installation	2.78	19	2.54	12	2.99	13

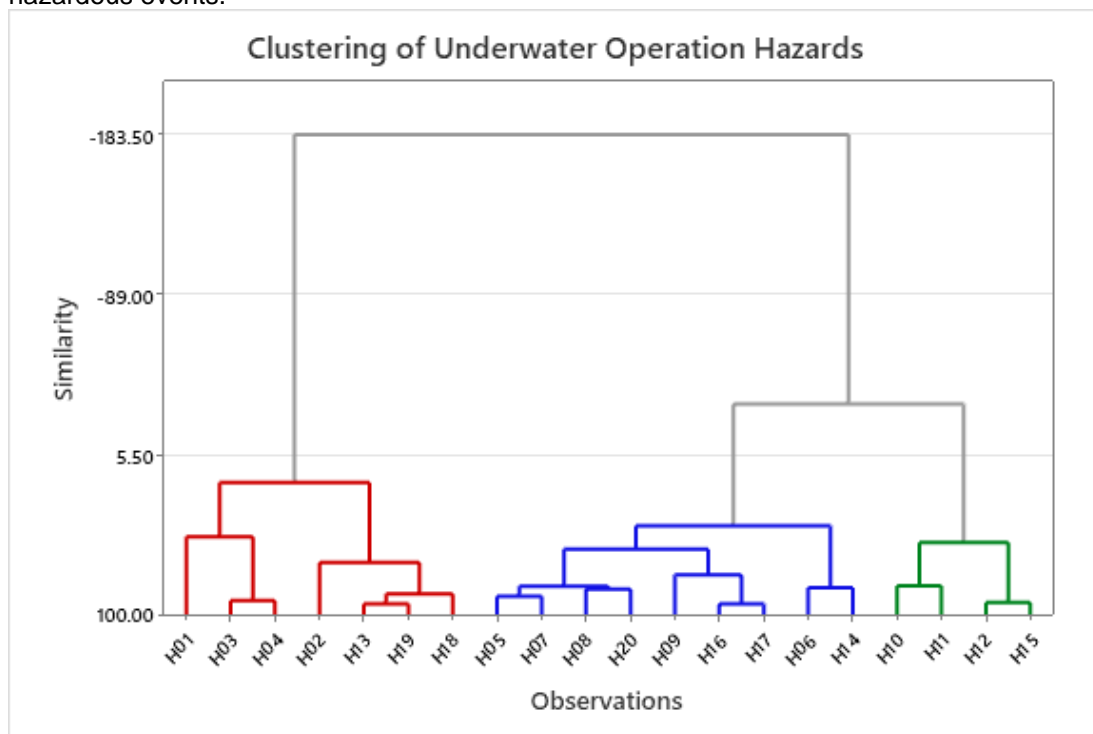
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Likelihood: 4—Very likely (having a high probability of occurring more than once per year or more often), 3—Likely (expected to occur once (approx. once in 10 years), 2—Unlikely (not expected for at least 100 years), 1—Very Unlikely (Not expected to happen for at least 1000 years) Severity: (Health Effects), 4—Fatality (Potential for one or fatalities), 3—Major injuries (Potential for one or more serious injuries; irreversible), 2—Minor injuries (Potential for one or more lost time injuries), 1—Negligible injuries (Potential for minor injuries or irritation).

### 163 3.2 Agglomerative Hierarchical Clustering (AHC).

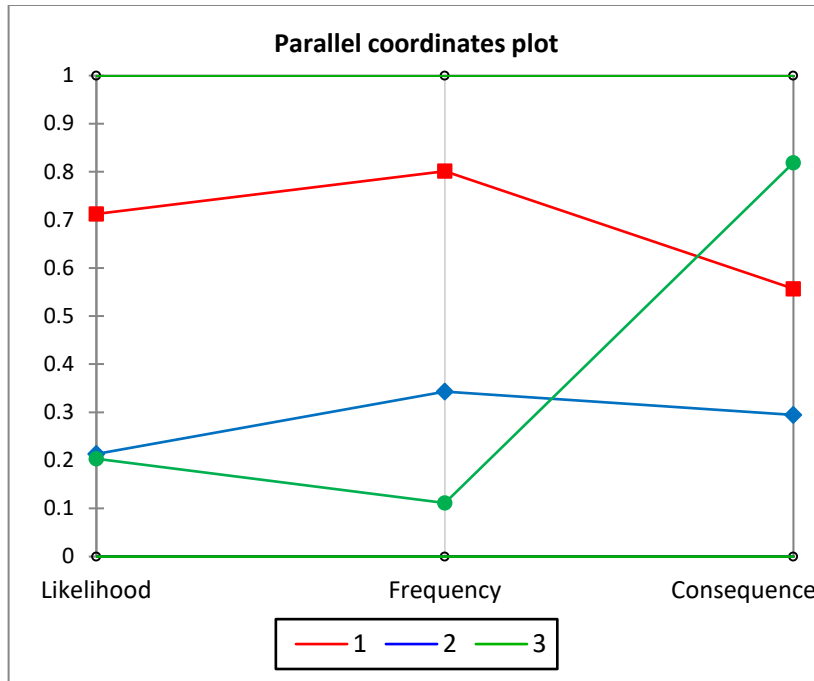
164 The dendrogram showing the clustering of the twenty underwater operation hazards is shown  
165 in Figure 2. Three distinct clusters were identified after AHC clustering algorithm was ran on  
166 the data. Cluster 1 identified as the red leg in the dendrogram tree comprised of seven (H01,  
167 H02, H03, H04, H13, H18, and H19) underwater hazards with similar characteristics.  
168 The underwater hazards in cluster 1 were predominately related to weather, security threat,  
169 and structural failure hazardous events. For cluster 2 which is represented by the blue leg in  
170 the dendrogram tree, nine underwater hazards (H05, H07, H08, H20, H09, H16, H17, H06,  
171 and H14) were in this cluster. The hazards in cluster 2 were related to falling/dropped objects,

172 loss of containment, and structural failure hazardous event. For cluster 3 which is represented  
 173 by the green leg in the dendrogram, four underwater operation hazards belong to that cluster.  
 174 It was noticed that the hazards in that cluster were predominately fire/explosion and blowout  
 175 hazardous events.



176  
 177 **Figure 2: Dendrogram of clustering of hazards using AHC.**  
 178

179 The level of likelihood, frequency, and consequence in each cluster was represented by a  
 180 parallel coordinate plot shown in Figure 3. The parallel coordinate plot showed that cluster 1  
 181 (red line) which was made up of predominately weather, security threat, and structural failure  
 182 hazardous event had a much higher likelihood of occurrence than the other two clusters. In  
 183 terms of frequency, it was also revealed that cluster 1 is likely to occur more on a yearly basis  
 184 than the other two clusters. For the consequence, cluster 1 had a greater consequence if the  
 185 hazard occur than cluster 2 (blue line) but a lesser consequence than cluster 3 (green line).  
 186 For cluster 2, the consequence associated with that cluster was the lowest but the frequency  
 187 of occurrence of the hazards was relatively higher than cluster 3 hazards. For the likelihood,  
 188 cluster 2 had similar likelihood with cluster 3 implying that hazards in cluster 2 and 3 are likely  
 189 to occur at almost similar rate. The result from the parallel coordinate plot showed that cluster  
 190 3 had the least likelihood and frequency of occurrence than the remaining two clusters. For  
 191 the consequence, cluster 3 had the greatest consequence than the remaining two clusters.  
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193

194 **Figure 3: Parallel coordinate plot.**

195 **3.3 K-Mean Clustering**

196 The result of clustering with the K-Mean algorithm showed similar result as what was obtained  
 197 with AHC. The centroid of the three clusters is presented in Table 2 and the cluster of the  
 198 hazards based on the likelihood, frequency, and consequence is shown in the 3D plot as  
 199 presented in Figure 4. The result showed that cluster 1 had seven hazards in the cluster similar  
 200 to what was obtained using the AHC algorithm. Cluster 2 had nine hazards in the cluster and  
 201 cluster 3 had three hazards in the cluster. The result from the K-Mean algorithm produced  
 202 identical result as the AHC.

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204 The result from the 3D plot showed that cluster 1 had relatively high frequency and likelihood  
 205 as the value of the standardized score were positive. The consequence of cluster 1 was also  
 206 relatively high as shown in the 3D plot. For cluster 2, it was observed that likelihood was low  
 207 but the frequency of the hazards was slightly positive but it had a generally low consequence.  
 208 For cluster 3, the likelihood and frequency were relatively low but the consequence were  
 209 relatively high.

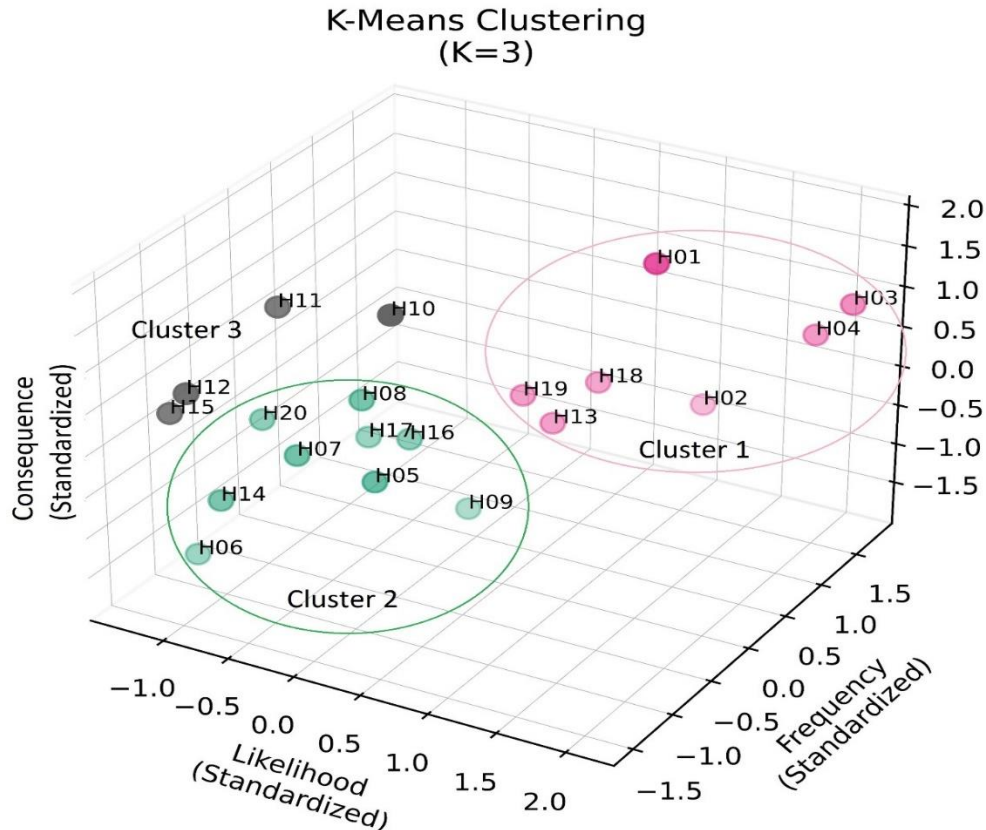
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211 **Table 2: Centroid of the clusters after final clustering**

Variable	Cluster1	Cluster2	Cluster3	Grand centroid
Likelihood	2.8543	2.9712	3.3280	3.0195
Frequency	2.3871	2.6487	3.0220	2.6505
Consequence	3.1357	2.9175	3.1380	3.0490

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215 **Figure 4: K-Mean plot of clustering of the hazards**

216 **4. DISCUSSION**

217 The results of this study showed that the underwater workers in the Niger Delta faced various  
 218 hazards and risks that could affect their health and safety. The most likely and frequent  
 219 hazards experienced in underwater operations in the Niger Delta were adverse weather and  
 220 sea condition/heavy storms. Storms and hurricane are regular occurrence experienced around  
 221 the coastal communities and on offshore platforms thereby posing a threat to both the  
 222 communities and the platforms [9]. Annually, approximately 100 tropical disturbances form in  
 223 the Atlantic Ocean from May to November [9]. The risk associated with adverse weather and  
 224 sea condition can cause operational delays, disruptions, damage, or injuries to the workers  
 225 and the equipment [9],[10]. When severe weather conditions develop, Operators shutdown  
 226 production and evacuate personnel ahead of the storm, and after the storm makes landfall,  
 227 crews return to work, damage assessments are performed, and facilities are repaired, if  
 228 required, prior to the resumption of production [10]. Adverse weather and sea condition also  
 229 affect other support operations such as crane works and helicopter activities [11]. Therefore,  
 230 it is important to monitor and forecast the weather and sea condition accurately and timely,  
 231 and to plan and execute the operations accordingly. The second and third most likely hazards  
 232 to occur in underwater operations in the Niger Delta were strong current/wind and  
 233 piracy/bandit attack/kidnapping respectively. These hazards could pose serious threats to the  
 234 security and stability of the workers and the vessels. Strong current/wind could affect the  
 235 maneuverability and positioning of the vessels, as well as the performance and reliability of  
 236 the underwater equipment. In challenging environments, subsea systems, including the riser,  
 237 mooring system, and umbilical, are vulnerable to the impacts of currents, and their responses

238 can be destructive [12]. Piracy/bandit attack/kidnapping could endanger the lives and property  
239 of the workers and the companies, and could disrupt the operations. Maritime Domain  
240 Awareness for Trade Gulf of Guinea in 2020 notes that twenty-five successful piracy attacks  
241 have resulted in 142 kidnapped seafarers in 2020. Despite the initiatives undertaken by  
242 coastal nations, including Nigeria, and external entities, the Gulf of Guinea (GoG) continues  
243 to be recognized as one of the world's most hazardous maritime regions. Records show that  
244 incidents of piracy have expanded from Ivory Coast to Congo-Brazzaville [13]. Therefore, it is  
245 essential to implement effective measures to prevent and mitigate these hazards, such as  
246 enhancing the surveillance and protection systems, improving the communication and  
247 coordination among the stakeholders, and strengthening the legal and regulatory frameworks.  
248 The least likely and frequent hazards were rotating capstan/winch and poor installation,  
249 respectively. These hazards could cause mechanical failures or accidents that could result in  
250 injuries or fatalities to the workers or damage to the equipment.

251  
252 The agglomerative hierarchical and K-Mean clustering revealed three distinct groups of  
253 underwater hazards based on their likelihood, frequency, and consequence ratings. Cluster 1  
254 contained weather, security, and structural failure hazards like storms and capsizing. The high  
255 likelihood and frequency ratings match literature identifying adverse weather as a predominant  
256 contributor in offshore incidents. The clustering of these hazardous events might indicate that  
257 there is a relationship between these hazardous events. The reliability of offshore platform is  
258 adversely affected by adverse weather and sea condition [14], [15]. Good understanding of  
259 the most prevalent underwater operation hazard (adverse weather) can help in mitigating the  
260 risk associated with structural failure hazardous event. This highlights the importance of good  
261 and reliable meteorological modeling and forecasting which can be utilized in the design stage  
262 of offshore platform. Cluster 2 grouped hazardous event such as falling objects, loss of  
263 containment, and additional structural failures into the same cluster. These set of hazards in  
264 this cluster were deemed to have the least consequences. Dropped object accidents are  
265 recognized risks in offshore operations. Monitoring crane lifts and preventative maintenance  
266 are key mitigations strategies to help reduce the risk. Building Information Modeling (BIM) can  
267 aid in the real time monitoring of equipment and worker on platform to help mitigate the risk of  
268 falling object. Hydrocarbon leaks also carry major consequences, necessitating design,  
269 procedures, and barriers to limit escalation. Cluster 3 represented fire, explosion, and blowout  
270 hazardous events. The low probability of occurrence but high consequence hazards align with  
271 major incidents like Piper Alpha and Macondo [16]-[18]. Robust well control and emergency  
272 response preparedness are crucial to limit the safety and environmental impacts associated  
273 with these hazards. Overall, these groupings based on hazard characteristics can inform risk  
274 management strategies tailored to each cluster. Cluster 1 may benefit from monitoring,  
275 planning, and maintenance. Cluster 2 could prioritize dropped object and asset integrity  
276 controls. Cluster 3 points to the critical need for well control and emergency response given  
277 the potential severe consequences.

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## 279 **5. CONCLUSIONS**

280 In conclusion, the study characterized and classified underwater hazards in Oil and Gas  
281 Operations in the Niger Delta region using Cluster algorithms such as K-Means and  
282 Agglomerative Hierarchical Clustering. Analyzing data from 418 respondents in the Niger  
283 Delta, distinct hazard clusters emerged, revealing potential shared control measures within  
284 each cluster. This data-driven taxonomy enhances risk profiling, allowing targeted risk  
285 management. The findings underscore the importance of a nuanced approach to risk  
286 mitigation and provide practical insights for safeguarding underwater operations in the oil and  
287 gas sector.

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## AUTHORS' CONTRIBUTIONS

Author 1 designed the study, performed the statistical analysis, wrote the protocol, and wrote the first draft of the manuscript. 'Author 2'. Managed the literature searches and participated in curating statistical analysis. All authors read and approved the final manuscript.

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