

Awareness of farmers on effect of harvest to mill gap on quality of sugarcane (*Saccharum officinarum*)

Abstract

Aims: The aim of doing this research was to assess farmer's level of understanding of how the time interval between harvest and milling affects the quality characteristics of sugarcane as the basic raw material for sugar production.

Study design: A cross-sectional descriptive study design was used

Place and Duration of Study: The study was carried out on July from 19th to 25th 2023 in Kilombero Valley located in the eastern part of Tanzania, between latitude 7° 04' 42" S and longitude 37° 00' 00" E.

Methodology: The study involved two districts Kilombero and Kilosa of which three wards in Kilosa district and one ward in Kilombero were selected, two villages were selected from each ward to form a total of eight villages. A purposeful sampling technique was used to select 80 farmers from 8 villages and 10 employees of Kilombero Sugar Company, forming a total of 90 respondents. Closed and open questionnaires were used to collect information from respondents. The questions were formulated, translated into Swahili and pre-tested and presented to the respondents. The data collected was then coded and analyzed using the Statistical Package for Social Science (SPSS).

Results: The results revealed that 52.5% of respondents were aware of the delay of cutting burnt sugarcane that ranges from 12 to 30 hours. The majority of farmers, around 70%, reported delays in transportation due to poor infrastructures as well as truck breakdown. The time to transport harvested sugarcane ranged from 12 to 72 hours. Farmers' perception on factors affecting sugarcane quality rated delays in processing and delays in transportation were considered as very important factors, delay in cutting burnt sugarcane rated as important factor and large distance and burning of sugarcane were rated as slightly important factor affecting quality of sugarcane. The impact of these series of delays, respondent explained, that affect sugarcane quality particularly sucrose losses, weight losses, and consequently affect their income. Sucrose was mentioned by respondents as quality criteria for selling sugarcane. About 68.8% of the respondents, described that percentage of sucrose measured from their harvested sugarcane obtained ranged from 9 to 11% and the minority 2% obtained sucrose levels from 12 to 14%.

Conclusion: Farmer's understanding on impact of harvest to mill gap is crucial need as supplier of raw sugarcane has to be improved through regular training on factors affecting quality characteristics of sugarcane. The government has to put more emphasize on authorities responsible for providing extension service which include, Agriculture officer employed by district council, Sugar Tanzania Sugar Board, Kilombero Sugar Company and National Sugar Institute have been given responsibility of providing extension service to farmers

Key words: *Farmer's awareness, Sugarcane, Harvesting, Harvest to mill, Deterioration, Burning*

1.0 INTRODUCTION

The sugarcane plant is said to have originated in Papua New Guinea and spread to various parts of the world, including India, China, Europe, the Caribbean, Australia, New Zealand, South and North America, and Africa. Sugarcane is a long perennial grass that thrives in tropical and subtropical climates, reaching heights of 5 to 6 metres. Sugarcane plants are divided into four primary sections based on their morphology: roots, stalks, leaves, and efflorescence. They have multiple stems, which branch at the base to form tillers. As sugarcane matures and increases, the concentrations of sucrose and reducing sugar fluctuate, with sucrose increasing while reducing sugar decreasing.[1]

Sugarcane has multiple uses, some of which include: utilised as a food for humans that includes sucrose, fructose, and glucose; used as fodder for animals that includes its green leaves, particularly the top portion; applied as fertiliser such as mud cake; used as fuel; and molasses is used in the production of alcohol [2] .

According to [3], Sugarcane is the world's 12th most significant crop, accounting for 21.1% of total worldwide output by volume. Brazil is the greatest sugarcane producer, accounting for 41% of world output, followed by India at 16%, China at 6%, Thailand at 6%, and the remaining percent split among 100 other countries, including African nations. In Africa, half of the continent's countries plant sugarcane for sugar production. The continent's leading sugar producers are South Africa and Egypt, with Morocco, Uganda, Sudan, Kenya and others.

Sugarcane is an essential commercial crop in Tanzania. It is the primary source of sugar produced for domestic use. Sugar processing companies and contract farmers own the farms where sugarcane is grown. Its production is concentrated in the Morogoro, Kagera, Kilimanjaro, and Pwani areas. Sugar produced is consumed locally and remains inadequate. Tanzania experience yearly sugar shortfall exceeds 300,000 tonnes, mostly due to a small number of sugar industries and insufficient sugarcane area with low productivity[4], [5]. According to[6], [4],[7]. companies producing sugar in Tanzania include Kilombero Sugar Company (KSCL), Mtibwa Sugar Estates, Tanganyika Planting Company (TPC), Kagera Sugar, Bagamoyo Sugar Limited, Mkulazi Holding Company Limited and Zanzibar Sugar Factory Limited (ZSFL) Mahonda, Zanzibar.

Kilombero Sugar Company Limited (KSCL) is Tanzania's largest sugar company. It generates 45 percent of the country's total sugar production (Sulle, 2017). Sugarcane cultivation is regarded as the most significant cash crop generating income in Kilombero valley, where more than 5500 farmers have engaged in sugarcane growing, selling 600,000 tonnes of sugarcane to the company and earning 65 billion/- annually[8]

1.1 Sugarcane postharvest losses

Sugarcane is a perishable crop that requires immediate processing after being harvested. A delay in processing causes sucrose to be converted to reducing sugars. Immediately after harvesting, sugar canes must be processed to reduce sucrose conversion in the sugar canes [9]. Postharvest sugarcane loss is a problem facing farmers and sugarcane millers. Sugarcane quality decline when farmers leave the harvested sugarcane in the farm for a few days or when it takes a long time to transport it to the factory. The longer the time between harvest and milling, the more decline in quality of sugarcane as the raw material for sugar production. This affects sugar recovery and income of farmers and millers[10] .Post-harvest activities in sugarcane production include pre-harvest burning, cutting burnt sugarcane, transporting and crushing sugarcane. These operations are carried out in sequence starting from pre-harvest burning, cutting, transportation and finally crushing. The postharvest deterioration process of sugarcane starts from the burning and advances as cut sugarcane is delayed in milling. Post-harvest deterioration refers to changes that occur in harvested sugarcane, impacting its composition. Weight, reducing sugar, and sucrose concentration have been described as properties of sugarcane that are affected, with weight loss ranging from 7-15% because of drying, reducing sugars increasing, and sucrose content decreasing. At the field and factory level, variables leading to postharvest losses include crop maturity, pre-harvest measures such as burning,

delay in transporting harvested sugarcane, delay in processing supplied sugarcane, and restricted capacity of the crushing company, among others [11].

1.2 Harvesting and Transportation of harvested sugarcane

Harvesting of sugarcane is done by either burning the sugarcane stalk or by green harvesting. Burning sugarcane before harvest aims to remove unnecessary dry leaves [12]. The two types of sugarcane harvesting methods are manual and mechanized. When harvesting by hand, ordinary workers called cane cutters select and take 4 or 5 stalks at a time and then use a machete to cut the stem. Mechanical harvesting involves the use of machines called cane harvesters [13]. The harvesting and transportation operations of a sugarcane face many difficulties and are greatly affected by the condition of infrastructure, weather conditions and machinery breakdown, these factors affect implementation of the planned harvest and transportation plan [14].

A number of studies have been conducted on the challenges faced by sugarcane farmers, especially issues related to harvesting, transport, production, infrastructures, markets and lack of effective extension services, as well as a poor regulatory framework to monitor weight and measurement of sucrose levels when sugarcane is delivered to the mill [15], [6], [16]. A limited number of studies have been conducted to gauge the extent of farmers' understanding on the impact of harvest-to-mill gaps on sugarcane quality. Doing this research is important because it will determine the farmer's level of understanding of how the time between harvest and milling affects the quality characteristics of sugarcane. Furthermore, understanding the impact of time difference between a harvesting and a mill is crucial because it affects the quality of sugarcane as a raw material for sugar production. Growers' increased awareness on the impact of the gap gives them a better chance to think about what happens when there are delays in transportation and sugarcane milling, and reduces pressure and unnecessary complaints to the processor. The assessed gap in farmers' awareness will help to understand the need to train farmers on their respective areas of insufficient knowledge.

2.0 METHOD AND MATERIALS

2.1 Study design and sampling procedure

A cross-sectional descriptive study was conducted between sugarcane growers and employees of Kilombero Sugar Ltd. for data collection in Kilombero and Kilosa districts, of which three wards in Kilosa district and one ward in Kilombero were selected. Then, two villages were selected from each ward to form a total of eight villages. A systematic sampling technique was used to select 80 farmers from 8 villages and 10 employees of Kilombero Sugar Ltd, forming a total of 90 respondents. Both closed and open questionnaires were used to collect information from respondents. The questions were formulated, translated into Swahili and pre-tested and presented to the respondents. The questionnaires were developed to collect information on respondents' perceptions of the influence of the time interval between harvesting and milling on sugarcane quality.

2.2 Statistical data analysis

Data from the respondents' questionnaires were processed through coding and analyzed using the statistical software package for the social sciences (IBM SPSS version 25.2017). Descriptive statistics was used to summarize data. The data were then presented as frequencies and percentages.

3.0 RESULT AND DISCUSSION

3.1 Demographic information

The demographic information of sugarcane farmers and key informant summarized in the Table 1 and Table 2 below:

Table 1: Demographic characteristic of the sugarcane farmers

Variable	Respondent /category	Frequency	Percent
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Gender	Male	55	68.8
	Female	25	31.3
Age	Age below 30	5	6.3
	30-40	30	37.5
	41-50	26	32.5
	Age above 50	19	23.8
Education	Informal education	9	11.3
	Primary education	45	56.3
	Secondary education	14	17.5
	Higher education	12	15.0
Occupation	Farmer	67	83.8
	Agricultural officer	7	8.8
	Representatives from sugar cooperatives	4	5.0
	Employed private /government	2	2.5
Ward	Ruhembe	39	48.8
	Kidatu	14	17.5
	Kidodi	12	15.0
	Sanje	15	18.8
District	Kilosa	51	63.7
	Kilombero	29	36.3

Source: Author

Table2: Demographic characteristic of the key informant

Variable	Respondent /category	Frequency	Percent
Gender	Male	6	60
	Female	4	40
Age	Age below 30	3	30
	30-40	2	20
	41-50	4	40
	Age above 50	1	10
Education	Advanced secondary education	0	0
	Diploma	2	20
	Bachelor	7	70
	Master	1	10
Occupation	Processing engineer	2	20
	Agricultural officer	6	60
	Production supervisor	1	10
	Laboratory supervisor	1	10
Ward	Ruhembe	1	10
	Kidatu	3	30
	Kidodi	1	10
	Ruaha	5	50

District	Kilosa	6	60
	Kilombero	4	40

Source: Author

Respondents were classified into two groups, farmers and key informants. Ten (10) experts were interviewed, including six (06) men and four (4) women. The average age of the experts interviewed ranged from 30 to 50 years old. Their education levels vary from diploma to master's level. Farmers interviewed were eighty (80), of which 68.8% were male and 31.3% were female, their age ranged from 30 to 50 years old. The percent of men farmers interviewed was high as compared to women, this can be due system of landownership leading to majority of sugarcane farms owned by men, furthermore, most of the sugarcane production activities are labor-intensive carried out by men. Similar results were reported by [17] and [18]. Their educational attainment ranges from non-formal education to higher education, but the majority of respondents were literate, which may be due to adoption of a free education policy for primary and secondary education. and increased enrollment rates for high school education. The results are parallel with [19], who reported an increased student enrolment in secondary education leading to overcrowded classrooms, shortage of teachers, insufficient teaching and learning materials as an outcome of free education policy.

3.2 Criteria for harvesting sugarcane.

Table 3: Awareness of farmers on maturity duration for sugarcane

Variable	Duration in month	Frequency	Percent
Time (month) taken for sugarcane to mature	7-8	5	6.3
	9-10	13	16.3
	11-12	38	47.5
	13-14	24	30.0
	Total	80	100.0

Knowing the harvesting criteria is an important quality aspect affecting sugarcane production. Interviewees indicated that age, brix, pol (sucrose content) and leaf dryness were used to assess sugarcane maturity. Closely related as reported by [20]. Respondents explained that the age of sugarcane ripening must be from nine (09) month or more. Improper harvesting time adversely affects sugarcane production. This affects the quality and yield of sugarcane, which in turn affects the income of farmers and millers. Similar results were also reported by [21], [22]. Brix (total dissolved solids) and pol (sucrose) ratios of sugarcane are essential criteria to evaluate ripe sugarcane quality. and have a significant impact on sugar production. Respondent described that mature sugarcane should have a brix and pol ratio of more than 18%, similar to the SASTA [23] which recommends that brix of sugarcane must be between 18 and 23%. while pol% of sugarcane should be between 14 and 21%.

3.3 Awareness of farmers on effect time interval from harvesting to milling on quality of sugarcane

The information on awareness of farmers on effect of time gap between harvesting and milling are summarized by Table 4 and 5 below

Table 4: Awareness of farmers on time delays from harvesting to milling

Variable	Category	Frequency	Percent
Time delay in Cutting burnt cane	12-18 hours	17	21.3
	19-24 hours	10	12.5
	25-30 hours	11	13.8
	More than 30 hours	4	5.0
	Don't understand	38	47.5

Time delay in transporting cut cane	12-24 hours	20	25.0
	25-48 hours	18	22.5
	49-72 hours	17	21.3
	More than 72 hours	1	1.3
	Don't understand	24	30.0
Truck on factory site Waiting time for delivering cane to the mill	Below 3 hours	4	5.0
	3-6 hours	26	32.5
	7-9 hours	5	6.3
	More than 9 hours	7	8.8
	Don't understand	38	47.5

Source: Author

Table 5: Awareness of farmers on time interval as the factor affecting quality of sugarcane

Variable (factor)	Category	Frequency	Percent
Delay in Cut Burnt Cane	Very important factor	16	20.0
	Fairly important factor	27	33.8
	Important factor	28	35.0
	Slightly important factor	7	8.8
	Not important at all	2	2.5
Delay in processing cane	Very important factor	26	32.5
	Fairly important factor	16	20.0
	Important factor	25	31.3
	Slightly important factor	8	10.0
	Not important at all	5	6.3
Large distance farm-industry	Fairly important factor	14	17.5
	Important factor	6	7.5
	Slightly important factor	35	43.8
	Not important at all	25	31.3
	Fairly important factor	14	17.5
Delay in transportation cut cane	Very important factor	35	43.8
	Fairly important factor	21	26.3
	Important factor	15	18.8
	Slightly important factor	8	10.0
	Not important at all	1	1.3
Effect of burning	Very important factor	2	2.5
	Fairly important factor	4	5.0
	Important factor	5	6.3
	Slightly important factor	22	27.5
	Not important at all	47	58.8

Source: Author

3.4 Time delay in cutting, transportation and processing of burnt sugarcane

The majority of farmers (about 52.5%) reported that there was a delay in cutting burnt sugarcane. Cutting time for burnt sugarcane ranges from 12 to 30 hours after burning. Sugarcane like other perishable crop deteriorates as it is detached from the ground where it loses its machinery ability of sucrose formation and become easily attacked by microorganism that destroy the quality of

sugarcane. According to [24], it is recommended to cut, transport and crush sugarcane 16 hours after burning, because the act of burning sugarcane stalk destroys and breaks the protective wax layer, facilitating the invasion of sugarcane stalk by bacteria and yeast that cause sucrose inversion.

The majority of farmers, around 70%, reported delays in transportation. The time to transport harvested sugarcane to the mill was about 12 to 72 hours. Delay in transporting harvested sugarcane to the mill was contributed by truck breakdown, poor infrastructures, fire accident and harvesting too much sugarcane exceeding the given daily ratable delivery (DRD), DRD this is the amount of harvested sugarcane that the contractor is assigned to deliver to the mill per day. This delay has a detrimental effect on the quality of the sugarcane. According to [10], reported that transporting sugarcane to the mill for several days resulted in a significant loss of sucrose.

According to [1] found that the quality of sugarcane is significantly compromised by a 1 to 6 day delay in the transport or crushing process. A significant amount of brix lost 0.6-9.8%, sugar content 0.7-9.9%, purity decreased 0.03% - 0.19%, fiber content increased from 0.22% to 1.11% and glucose increased from 1.54. % in 8.66. On a 5-point Likert scale, farmers were asked to rate the factors that affect sugarcane quality, with processing and transportation delays being of great importance, delay in cutting burnt sugar cane, and long distance and burning being slightly important factors. Similar results from farmers in Ndwedwe, South Africa described those delays in cutting, harvesting and transportation are common problems for sugarcane farmers. The sugar industry recommends 24 hours interval from burning to cutting (harvesting) to prevent sucrose depletion. Each one-day delay results in a sucrose loss of 2.2% per day [25]. According to [26], in many countries, harvested sugarcane lies in the field without being transported to the factory for 3-5 days due to transportation difficulties, while the sugarcane stays in the factory's warehouse for 1-3 days waiting to be milled. This leads to severe sucrose inversion due to microbial and enzyme activity.

3.5 Impact of time interval from harvesting to milling on the quality of sugarcane

Information on farmers' perceptions of the impact of time between harvesting and milling on sugarcane quality is summarized in Table 6 below.

Table 6: Awareness of farmers on sucrose percent and its affecting factors

Variable	Category	Frequency	Percent
Sucrose content	6-8 %	19	23.8
	9-11 %	55	68.8
	12-14 %	2	2.5
	More than 14 %	4	5.0
Factor affecting sucrose	Delay in cutting burnt cane	9	11.3
	Effect of burning cane	2	2.5
	Large distance from farm to industry	3	3.8
	Delay in transporting cut cane	48	60.0
	Delay in processing delivered cane	18	22.5

Source: Author

One of the most important quality criteria for the sale of sugarcane known to Kilombero farmers is the sucrose content of the sugarcane. High sucrose content per ton of sugarcane is associated with high income per ton of cane delivered. The sugarcane delivered to the mill must be weighed and measured for sucrose content, as an important quality indicator in evaluating the price per ton, to determine payment against the provisional price offered by the company at the beginning of the harvest based on the market [27].

The results of those interviewed, about 68.8%, showed that the percentage of sucrose obtained by farmers ranged from 9 to 11% and the minority 2% obtained sucrose levels ranged from 12 to 14%.

Regarding factors affecting sucrose content, 60% of farmers interviewed said delay in transporting harvested sugarcane to the mill is the most important factor, and the remaining describes that delay in processing, delay in cutting burnt sugarcane, distance from farm to mill and burning of sugarcane contribute in affecting sucrose levels. The result is parallel with [28], who described that sucrose losses are due to pre-harvest burning and the interval between harvesting and crushing of the sugarcane, that result into losing of 0.06-0.15% sucrose for every hour the sugarcane has stayed on the farm or on the truck and an average of 40 hours after burning, cutting and crushing, 1.2 units of sucrose is lost

3.6 Interval from burn to crush

The key informant results show that, according to Kilombero Sugar Company, the acceptable interval between the date of burning and the date of crushing should not exceed five days (120 hours), exceeding five days will result into rejecting sugarcane due to excessive spoilage. The findings from experts are parallel with research done by [29] and [30] indicated that the interval between harvesting and crushing should be 3 to 5 days, which is common in most sugar industries. The deterioration of harvested sugarcane varies from place to place depending on storage condition, cut to crush interval, sugarcane variety and its maturity, mechanical or manual harvesting and exposure to microbes [26].

3.7 Farmers' harvesting challenges

Improper harvesting practices, poor infrastructures, climate condition, fire accident, immature sugarcane are among the problems that sugarcane growers face. Lack of assurance to harvest forces farmers to harvest immature sugarcane. The results of the farmer interview (47.5%) indicated that the maturity period of sugarcane varies from 11 to 12 months. According to [21], suitable sugarcane harvest time varies among varieties, ranging from 10 to 16 months depending on early, medium or late ripening varieties. Poor infrastructure, damaged trucks and fire accident were mentioned by interviewees as serious problems faced by sugarcane growers. Although farmers contribute financially to maintain the infrastructures particularly roads, some infrastructures are still not in good condition. The trucks used to transport sugarcane after harvest are worn out demanding regular repair. According to [31], fire accident is a common problem, but intentionally caused by farmers themselves. When a fire occurs, large areas are burned, disrupting the normal harvesting process

4. Conclusion and recommendation

The findings show that farmers' understanding of the various factors influencing sugarcane quality from harvest to milling varies depending on the variable. Farmers' awareness ranges from low to high, some have a broad understanding, while others have little understanding of the effects of the time gap between harvesting and milling on the quality features of sugarcane as raw materials for sugar production. It is advised that farmers' understanding of variables influencing sugarcane quality need to be increased through frequent training. The government must place a greater emphasis on the authorities in charge of providing extension services to farmers, which include district council agriculture officers, Tanzania Sugar Board, Kilombero Sugar Company, and the National Sugar Institute.

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