

Review Article

A comprehensive review on nature and causes of deterioration in fruits and vegetables

Abstract

The issue of post-harvest deterioration in fruits and vegetables constitutes a critical concern, especially given the rising global food security challenges. The aim of this review article is to present a comprehensive examination of the diverse facets contributing to the deterioration of these valuable food resources, ranging from biological and environmental factors to economic implications and current preservation methods. One area of focus involves scrutinizing the gaps in the current body of knowledge, particularly the intricate molecular mechanisms governing enzymatic activity and microbial spoilage. Recent developments in technology also present intriguing possibilities for future research. Artificial Intelligence (AI) offers transformative potential in monitoring the quality of stored produce by predicting the onset of spoilage using complex algorithms. This work also delves into the prospects of employing the Internet of Things (IoT) for real-time assessment and control of storage conditions, which could revolutionize supply chain management and significantly minimize deterioration during transport. Another exciting avenue lies in the utilization of novel packaging materials especially those which are biodegradable and may be imbued with natural preservatives, a move that aligns well with global sustainability goals. Any such technological advancements must be scrutinized in the context of existing food safety standards and regulations, both at the national and international levels. These standards govern everything from permissible microbial activity levels to waste management, and are dictated by organizations such as the FDA and EFSA, as well as international frameworks like the Codex Alimentarius.

Keywords: *Deterioration, Sustainability, Artificial-Intelligence, Packaging, Fruits and Vegetables*

Introduction

Fruits and vegetables are cornerstones of a balanced diet, providing essential nutrients like vitamins, minerals, fiber, and antioxidants [1]. They play a significant role in preventing chronic diseases such as heart diseases, diabetes, and cancer [2]. Consumption of fruits and vegetables is also associated with lower rates of obesity and improved gut health. The World Health Organization recommends a minimum of 400 grams of fruits and vegetables per day for preventing chronic diseases [3]. Despite their importance in human health, a significant portion of fruits and vegetables deteriorate before reaching consumers, leading to waste and economic losses [4]. According to estimates by the Food and Agriculture Organization, roughly one-third of all produced food is wasted globally, and fruits and vegetables have the highest wastage rates

of any food type. The deterioration is often due to factors such as enzymatic breakdown, microbial spoilage, or poor storage conditions [5]. The primary objective of this review is to provide a comprehensive understanding of the nature and causes of deterioration in fruits and vegetables post-harvest. By exploring the biological, environmental, and chemical factors contributing to spoilage, this review aims to highlight potential solutions and areas for future research [6]. The scope of this review covers a broad range of topics related to the deterioration of fruits and vegetables, including but not limited to Biological and environmental factors affecting quality., Chemical changes occurring during spoilage, Economic implications, Current and emerging technologies for preserving quality, Regulatory and policy considerations [7].

Historical Background

The concept of post-harvest deterioration is not new and can be traced back to the early 19th century. The dawn of agricultural sciences recognized that harvested produce, specifically fruits and vegetables, were susceptible to spoilage [8]. The seminal work on the subject came from Charles Wilson in 1890, whose paper in the *Journal of Agricultural Science* was among the first to systematically study the phenomenon. Wilson observed that microbial activity was a leading cause of spoilage, leading to the idea of canning and basic preservation techniques [9]. While these early studies were largely observational and lacked the empirical rigor of modern science, they set the foundation for the more advanced research that followed. These laid down the initial roadmaps for studying complex biochemical processes involved in deterioration like enzymatic actions and oxidative stress [10]. In the early 20th century, as industrialization rapidly advanced, new methods to prolong the shelf life of produce were developed. The simple barn storage of the 19th century evolved into more controlled environments. The concept of "cold storage," for instance, gained popularity after seminal research by Kauba and Vance [11], demonstrating how low temperatures reduced metabolic rates in produce. This breakthrough led to the large-scale use of cold storage units by the mid-20th century [12]. A significant milestone was the introduction of Controlled Atmosphere (CA) storage in the 1960s. This technology allowed for the manipulation of oxygen and carbon dioxide levels in storage units, thereby significantly delaying ripening and reducing spoilage [13]. Since then, various other techniques like vacuum storage and the use of preservatives have been employed. Each advancement in storage technology came as a response to increasing demand for longer shelf life and the global distribution of produce [14]. In the last two decades, technology has played an ever-increasing role in combating post-harvest deterioration. The advent of sensor technology, for example, has enabled real-time monitoring of storage conditions. Research by Floros *et al.* [15] demonstrated how RFID sensors could be used to track temperature and humidity changes during transportation, thereby signaling any adverse conditions that could lead to spoilage. The application of nanotechnology in packaging is another game-changing technological advancement. Coatings made from nanoparticles have been shown to have antimicrobial properties, thereby increasing the longevity of produce [16]. Perhaps the most revolutionary technology has been the use of artificial intelligence (AI) and machine learning algorithms for

predictive analytics. Modern storage units equipped with AI can adjust the storage conditions in real-time based on predictive algorithms, thereby significantly reducing spoilage [17]. Each technological advancement has not only improved the storage and longevity of fruits and vegetables but has also economic impacts. The advancements have opened new markets, reduced wastage, and, most importantly, contributed to food security [18].

Factors Influencing Deterioration

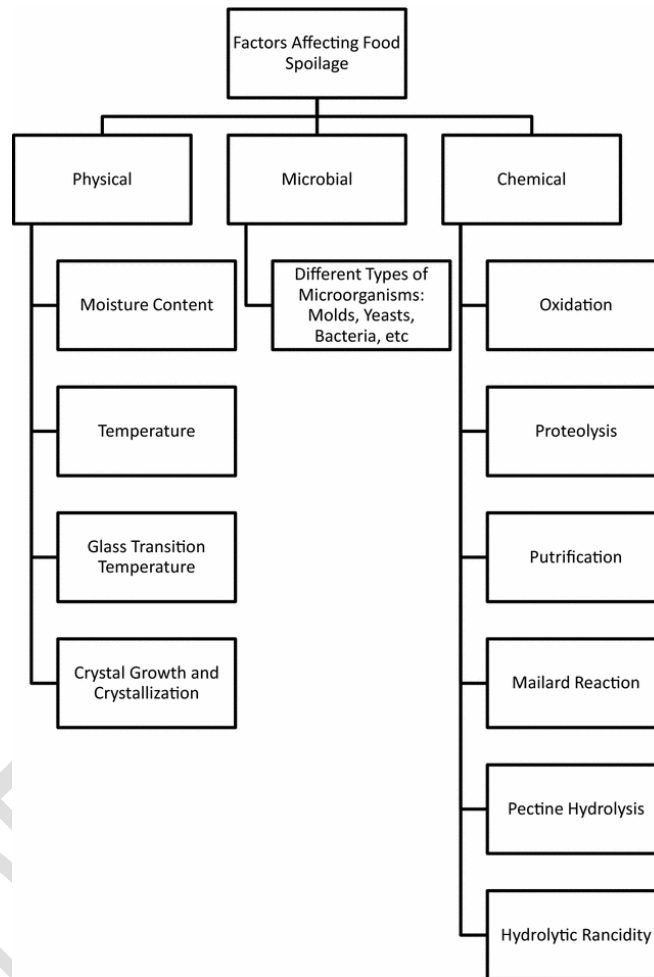


Image 1: Key physical, microbial, and chemical factors affecting food spoilage [19]

1. Biological Factors

Factors influencing the deterioration of fruits and vegetables are multifaceted, particularly within the realm of biological factors (Table 1). Enzymatic browning serves as a prominent form of spoilage, often mitigated by enzyme inhibitors that can slow down enzymatic activities [20]. Microbial agents, including bacteria, yeasts, and molds, are primary contributors to spoilage, with certain fruits and vegetables being particularly susceptible [21]. Chemical methods like the use of preservatives and pH adjustments are employed to control microbial growth [22]. Diseases

such as blight and fruit rot are other common challenges, often managed through the application of fungicides and other chemical treatments [23]. Additionally, the inherent physiology of specific fruits and vegetables, like berries, naturally lends to shorter shelf-lives, although genetic modification offers avenues for improvement [24].

Table 1: Biological Factors Influencing the Deterioration of Fruits and Vegetables

Specific Factor	Description
Enzymatic Reactions	Natural enzymes in the fruit can cause over-ripening or spoilage.
Insect Infestation	Insects can damage the exterior, leading to faster decay and compromised quality.
Pathogen Infection	Diseases caused by viruses, bacteria, or fungi can lead to rot and spoilage.
Respiration Rate	The speed at which a fruit "breathes" can affect its shelf life.
Ethylene Sensitivity	Some fruits emit ethylene gas, which can accelerate the ripening process.
Bruising and Physical Injury	Any physical damage can lead to faster deterioration due to microbial growth.

2. Environmental Factors

Environmental factors play a critical role in the deterioration of fruits and vegetables, each with distinct mechanisms of action. Low temperatures are known to retard metabolic activities that contribute to spoilage, a principle that is harnessed in Controlled Atmosphere (CA) storage to prolong the freshness of produce [25]. Humidity, too, influences deterioration; low levels can cause desiccation, while high humidity fosters microbial growth, thus necessitating technologies like humidity-controlled compartments for optimal storage [26]. Light exposure is another significant factor, as it can accelerate enzymatic activities that lead to spoilage; this concern is mitigated by using specific packaging materials designed to limit exposure to light [27].

3. Physical Factors

Physical factors also significantly contribute to the deterioration of fruits and vegetables. Mechanical damage, such as bruising, exposes the inner parts of produce to oxidation and microbial invasion, necessitating the implementation of technologies and practices to minimize such damage [28]. In terms of packaging, various methods like vacuum sealing, plastic wraps, and the use of nanotechnology have been effective in extending shelf-life [29]. Additionally,

transportation-related stresses including vibrations and temperature fluctuations have been identified as influential factors affecting the quality and longevity of produce during transit [30].

Chemical Changes during Deterioration

Change in Nutritional Value

Changes in nutritional value are pivotal aspects of fruit and vegetable deterioration. Water-soluble vitamins, notably vitamin C, are highly susceptible to degradation over time, exacerbated by conditions of heat and light, which also adversely impact fat-soluble vitamins such as A and D [31]. Methods like controlled atmosphere storage have been explored to minimize these losses [32]. In the context of minerals, practices like washing and storage can lead to the leaching of essential elements such as potassium and calcium, while factors like acidity and moisture levels can further influence mineral stability [33]. The consequences of such losses extend to the overall nutritional quality of the produce, highlighting the importance of effective preservation techniques [34].

Flavor and Aroma Compounds

Flavor and aroma compounds in fruits and vegetables are critically influenced by various elements, including volatile components and changes in sugar and acid contents [35]. Volatile oils are primary contributors to the distinctive flavors and aromas of produce, and their breakdown, often facilitated by enzymes, has a direct impact on consumer acceptability and marketability [36]. Shifts in sugar and acid levels where sugar content may diminish while acidity can escalate alter the flavor profiles of the produce significantly [37]. Such changes are closely tied to storage conditions and have a considerable impact on taste and, consequently, consumer preferences [38].

Color and Texture Modifications

Color and texture modifications in fruits and vegetables significantly influence their marketability and consumer appeal. The breakdown of pigments like chlorophyll and carotenoids occurs through complex chemical processes, with oxidation playing a key role in this degradation [39]. These changes have direct implications for the visual appeal of the produce [40]. Additionally, loss of cell integrity and structural rigidity contributes to changes in firmness, which are often accelerated by enzymatic activities [41]. Such alterations in texture have a considerable impact not only on consumer preferences but also on the transportability and shelf life of fruits and vegetables [42].

Economic Impact

The economic impact of fruit and vegetable deterioration is multi-faceted and has wide-ranging implications for various stakeholders, from producers to consumers and even nations. At the agricultural level, spoilage leads to substantial financial losses, exacerbating the costs of waste

disposal and failed storage techniques [43]. These impacts disproportionately affect small farmers compared to industrial operations [44]. For consumers, deterioration escalates food prices and incurs hidden costs, including health risks from spoiled produce and waste management expenditures [45]. Additionally, consumer trust in agricultural products can erode, adding a psychological cost [46]. On the international stage, quality standards create import and export challenges, impacting countries that rely heavily on fruit and vegetable exports [47]. The necessity of complying with international regulations also adds to the economic burden [48].

Current and Emerging Technologies to Mitigate Deterioration

Advancements in technology are making strides to counteract the deterioration of fruits and vegetables effectively. Controlled atmosphere storage has shown to delay spoilage by manipulating levels of oxygen, carbon dioxide, and humidity, and sensor technologies for real-time monitoring are further optimizing these storage environments [49]. Edible coatings, particularly those derived from natural polymers like chitosan, are gaining traction for their protective qualities. These coatings are increasingly being fortified with antioxidants and antimicrobials, although consumer acceptance and regulatory hurdles still need to be fully addressed [50]. Post-harvest treatments such as irradiation are effective in controlling spoilage and extending shelf life, but their safety and environmental impacts remain areas of research [51]. Heat treatment methods like blanching and novel techniques like ohmic heating are also utilized to suppress enzymatic activities that lead to spoilage [52]. Natural preservatives, such as essential oils from thyme and oregano, as well as antimicrobial peptides, have shown promise but face challenges in scalability and safety considerations [53]. Alao [2] reported that the most suitable condition for fresh fruits and vegetables in storage is the lowest temperature, which does not cause chilling injury to the fresh produce. Any variation from the desired condition is detrimental. Relative humidity of the store rooms also has a considerable bearing on the keeping quality of the fresh produce. Therefore, control of moisture in air is very difficult [12]. The rate of respiration has direct correlation with temperature, as the temperature is high more will be the rate of respiration and multiplication of decay organisms. But it should be noted that the temperature and relative humidity requirements differ for different fruits and vegetables. Therefore, the maximum cold storage conditions for fruits and vegetables are given separately in Tables 2&3 [62].

Table 2: Recommended storage temperature and relative humidity for different fruits. [62]

Sl. No.	Name of the fruit	Storage temp. (%)	Relative humidity (%)	Storage period (weeks)
1	Pineapple	8-10	85-90	1-2
2	Pomegranate	0-1.66	85-90	16-17
3	Guava	8.30-10.00	80-85	4
4	Mango	7.20-8.80	85-90	4-7
5	Emblica (Amla)	0-1.66	85-90	7-8

6	Grapes	0-1.66	80-85	6-8
7	Fig			
	(a) Fresh fruits	0-1.66	80-90	4
	(b) Dry fruits	0-1.66	65-70	52
8	Cashewnut	0-1.66	85-90	4-5
9	Jackfruit	11.10-12.70	85-90	6
10	Banana			
	(a) For ripening	15.50-21.00	80-85	1-2
	(b) Ripened fruit	11.10-12.70	85-90	3
11	Date palm			
	(a) Fresh fruits	7.20-8.80	85-90	2
	(b) Dry fruits	0-1.66	65-70	40-52
12	Grapefruits	7.20-8.80	85-90	12
13	Roughlime	5.50-7.20	85-90	13-17
14	Sapota (cheeku)	1.66-3.30	85-90	6-8
15	Cherry	0-1.66	85-90	2
16	Pear	0-1	85-90	13-26
17	Papaya	8.30-10.00	80-85	1-2
18	Passion fruit	5.50-7.20	80-85	4-5
19	Malta			
	(a) Malta common	3.90-5.50	85-90	17
	(b) Blood red	2.20-3.90	85-90	17
	(c) Mosambi	5.50-7.20	85-90	21
	(d) Valentia late	3.90-5.50	85-90	17
	(e) Sathgudi	5.50-7.20	85-90	17
20	Lime	8.30-10.00	85-90	6-8
21	Litchi	0-1.66	85-90	10
22	Lemon	7.20-8.80	85-90	8-12
23	Strawberry	0-1.66	85-90	5-6
24	Santara	3.90-5.50	85-90	10-14
25	Apple	0-1.66	85-90	17-34
26	Plum	0-1.66	85-90	2-4
27	Peach	0-1.66	85-90	2
28	Bael	8-9	85-90	10-12

Table 3: Recommended storage temperature and relative humidity for different vegetables. [62]

Sl. No.	Name of vegetable	Temperature (°C)	Relative humidity (%)	Storage life (weeks)
1	Asparagus	0-0	95	3-5
2	Brinjal	10.0-11.10	92	2-3
3	Dolichos lablab (pod)	0.0-1.7	90	3
4	Beet (toppled)	0.0-1.7	90-95	8-14
5	Beet (bunched)	0.0	90	1.5
6	Bitter gourd	0.6-1.7	85-90	4

7	Cabbage (early)	0.0-1.7	92-95	4-6
8	Cabbage (late)	0.0-1.7	92-95	12
9	Carrot (toppled)	0.0	95	20-24
10	Cauliflower	0.0-1.7	85-95	7
11	Celery	0.6-0.0	92-95	8
12	Colocasia	11.1-12.8	85-90	21
13	Coriander	0.0-1.7	90	5
14	Cucumber	10-11.7	92	2
15	Garlic	0.0	65	28-36
16	Ginger	7.2-10.0	75	16-24
17	Lettuce (head)	0.0	90-95	3
18	Lettuce (leaf)	0.0	95	1
19	Limabean (pod)	4.4-7.2	90-95	1.5-2
20	Muskmelon			
	(a) Cantaloupe	1.7-3.3	85-90	1.5
	(b) Honey dew	7.2	85	4.5
21	Okra	8.9	90	2
22	Onion (leaf)	0.0	90-95	2
23	Onion (bulbs)	0.0	70-75	20-24
24	Pea (green)	0.0	88-92	2-3
25	Pepper (ripe)	5.6-7.2	90-95	2
26	Potato (iris)	3.0-4.4	85	34
27	Pumpkin	1.7-11.6	70-75	24-36
28	Radish (topped)	0.0	88-92	3-5
29	Squash (winter)	12.8-15.6	70-75	24-36
30	Sweet potato	10-12.8	80-90	13-20
31	Cassava	0-1.7	85	23
32	Tomato (unripe)	8.9-10.0	85-90	4-5
33	Tomato (ripe)	7.2	90	1
34	Turnip	0.0	90-95	8-16
35	Watermelon	7.2-15.6	80-90	2

Regulatory and Policy Considerations

Regulatory and policy considerations in the realm of food deterioration are multifaceted, encompassing food safety standards, sustainability initiatives, and complex legal frameworks. Existing food safety protocols like the Hazard Analysis and Critical Control Points (HACCP) set guidelines for preventing spoilage, and national bodies such as the FDA and EFSA enforce stringent criteria for microbial activity in food [54]. Concurrently, sustainability and waste management are increasingly being embedded into regulations, emphasizing eco-friendly post-harvest handling and reduction of food waste [55]. Third-party certifications like Fair Trade also contribute to these sustainable practices [56]. On an international scale, frameworks like the Codex Alimentarius serve as the base for national regulations, but complexities arise in

harmonizing these standards, particularly for key global players such as the United States, European Union, and China [57].

Future Research Directions

Future research directions in the field of food deterioration and preservation are diverse, ranging from basic science to advanced technologies. There are notable gaps in current knowledge, such as the incomplete understanding of the molecular mechanisms behind enzymatic activity in post-harvest produce and the need for further research on lesser-known spoilage bacteria [58]. Additionally, studies exploring consumer behavior related to novel preservation methods are scarce [59]. On the technological front, advancements in artificial intelligence could revolutionize quality monitoring. Machine learning algorithms could predict spoilage onset by analyzing sensor data, and IoT could be integrated for real-time monitoring of controlled atmospheres [60]. Novel materials for packaging, such as smart packaging that indicates freshness and biodegradable materials infused with natural preservatives, offer exciting possibilities but come with their own sets of challenges, including cost, regulations, and consumer acceptance [61].

Conclusion

In light of emerging challenges and technological advancements, the future research directions in the field of post-harvest deterioration of fruits and vegetables appear multifaceted. Significant gaps persist in our understanding of enzymatic activity and microbial spoilage, providing fertile ground for deeper investigation. The integration of Artificial Intelligence and Internet of Things holds promise for real-time quality monitoring and effective supply chain management. Moreover, the development and adoption of novel, sustainable packaging materials could revolutionize preservation methods. These innovations must navigate regulatory complexities and gain consumer acceptance to make a meaningful impact. The scope for groundbreaking research is expansive, with the potential to significantly mitigate economic losses and enhance food security.

References:

1. Arias, A., Feijoo, G., & Moreira, M. T. (2022). Exploring the potential of antioxidants from fruits and vegetables and strategies for their recovery. *Innovative Food Science & Emerging Technologies*, 77, 102974.
2. Wallace, T. C., Bailey, R. L., Blumberg, J. B., Burton-Freeman, B., Chen, C. O., Crowe-White, K. M., ... & Wang, D. D. (2020). Fruits, vegetables, and health: A comprehensive narrative, umbrella review of the science and recommendations for enhanced public policy to improve intake. *Critical reviews in food science and nutrition*, 60(13), 2174-2211.

3. World Health Organization, & Public Health Agency of Canada. (2005). *Preventing chronic diseases: a vital investment*. World Health Organization.
4. Porat, R., Lichter, A., Terry, L. A., Harker, R., & Buzby, J. (2018). Postharvest losses of fruit and vegetables during retail and in consumers' homes: Quantifications, causes, and means of prevention. *Postharvest biology and technology*, 139, 135-149.
5. in't Veld, J. H. H. (1996). Microbial and biochemical spoilage of foods: an overview. *International journal of Food microbiology*, 33(1), 1-18.
6. Anand, S., & Barua, M. K. (2022). Modeling the key factors leading to post-harvest loss and waste of fruits and vegetables in the agri-fresh produce supply chain. *Computers and Electronics in Agriculture*, 198, 106936.
7. Anand, S., & Barua, M. K. (2022). Modeling the key factors leading to post-harvest loss and waste of fruits and vegetables in the agri-fresh produce supply chain. *Computers and Electronics in Agriculture*, 198, 106936.
8. Breeze, E., Wagstaff, C., Harrison, E., Bramke, I., Rogers, H., Stead, A., ... & Buchanan-Wollaston, V. (2004). Gene expression patterns to define stages of post-harvest senescence in *Alstroemeria* petals. *Plant Biotechnology Journal*, 2(2), 155-168.
9. Scott, W. J. (1957). Water relations of food spoilage microorganisms. In *Advances in food research* (Vol. 7, pp. 83-127). Academic Press.
10. Kang, Q., & Yang, C. (2020). Oxidative stress and diabetic retinopathy: Molecular mechanisms, pathogenetic role and therapeutic implications. *Redox Biology*, 37, 101799.
11. Kouba, A. J., & Vance, C. K. (2009). Applied reproductive technologies and genetic resource banking for amphibian conservation. *Reproduction, fertility and development*, 21(6), 719-737.
12. Lettenmaier, D. P. (2017). Observational breakthroughs lead the way to improved hydrological predictions. *Water Resources Research*, 53(4), 2591-2597.
13. Welch, R. W., & Mitchell, P. C. (2000). Food processing: a century of change. *British medical bulletin*, 56(1), 1-17.
14. Firdous, N., Moradinezhad, F., Farooq, F., & Dorostkar, M. (2022). Advances in formulation, functionality, and application of edible coatings on fresh produce and fresh-cut products: A review. *Food Chemistry*, 135186.

15. Floros, J. D., Newsome, R., Fisher, W., Barbosa- Cánovas, G. V., Chen, H., Dunne, C. P., ... & Ziegler, G. R. (2010). Feeding the world today and tomorrow: the importance of food science and technology: an IFT scientific review. *Comprehensive Reviews in Food Science and Food Safety*, 9(5), 572-599.
16. He, Y., Li, H., Fei, X., & Peng, L. (2021). Carboxymethyl cellulose/cellulose nanocrystals immobilized silver nanoparticles as an effective coating to improve barrier and antibacterial properties of paper for food packaging applications. *Carbohydrate polymers*, 252, 117156.
17. Lutz, É., & Coradi, P. C. (2022). Applications of new technologies for monitoring and predicting grains quality stored: Sensors, internet of things, and artificial intelligence. *Measurement*, 188, 110609.
18. Godfray, H. C. J., Beddington, J. R., Crute, I. R., Haddad, L., Lawrence, D., Muir, J. F., ... & Toulmin, C. (2010). Food security: the challenge of feeding 9 billion people. *science*, 327(5967), 812-818.
19. Steele R. Understanding and measuring the shelf-life of food, 1st ed. Woodhead Publishing Limited; 2004.
20. Ren, B., Wu, W., Soladoye, O. P., Bak, K. H., Fu, Y., & Zhang, Y. (2021). Application of biopreservatives in meat preservation: A review. *International Journal of Food Science & Technology*, 56(12), 6124-6141.
21. Nath, P., Pandey, N., Samota, M., Sharma, K., Kale, S., Kannaujia, P., ... & Chauhan, O. P. (2022). Browning reactions in foods. In *Advances in Food Chemistry: Food Components, Processing and Preservation* (pp. 117-159). Singapore: Springer Nature Singapore.
22. Gibson, A. M., Bratchell, N., & Roberts, T. A. (1988). Predicting microbial growth: growth responses of salmonellae in a laboratory medium as affected by pH, sodium chloride and storage temperature. *International journal of food microbiology*, 6(2), 155-178.
23. Hausbeck, M. K., & Lamour, K. H. (2004). Phytophthora capsici on vegetable crops: research progress and management challenges. *Plant disease*, 88(12), 1292-1303.
24. Saltveit, M. E. (2019). Respiratory metabolism. In *Postharvest physiology and biochemistry of fruits and vegetables* (pp. 73-91). Woodhead Publishing.
25. Stiles, M. E. (1991). Scientific principles of controlled/modified atmosphere packaging. In *Modified atmosphere packaging of food* (pp. 18-25). Boston, MA: Springer US.

26. Podolak, R., Enache, E., Stone, W., Black, D. G., & Elliott, P. H. (2010). Sources and risk factors for contamination, survival, persistence, and heat resistance of Salmonella in low-moisture foods. *Journal of food protection*, 73(10), 1919-1936.
27. Singh, T. K., & Cadwallader, K. R. (2004). Ways of measuring shelf-life and spoilage. *Understanding and Measuring the Shelf-life of Food*, 165-183.
28. Kong, F., & Singh, R. P. (2016). Chemical deterioration and physical instability of foods and beverages. In *The stability and shelf life of food* (pp. 43-76). Woodhead Publishing.
29. Melini, V., & Melini, F. (2018). Strategies to extend bread and GF bread shelf-life: From Sourdough to antimicrobial active packaging and nanotechnology. *Fermentation*, 4(1), 9.
30. Lee, K. T. (2010). Quality and safety aspects of meat products as affected by various physical manipulations of packaging materials. *Meat science*, 86(1), 138-150.
31. Kilcast, D. (1994). Effect of irradiation on vitamins. *Food chemistry*, 49(2), 157-164.
32. Okmen, Z. A., & Bayindirli, A. L. (1999). Effect of microwave processing on water soluble vitamins: Kinetic parameters. *International Journal of Food Properties*, 2(3), 255-264.
33. Bogush, A. A., Stegemann, J. A., Williams, R., & Wood, I. G. (2018). Element speciation in UK biomass power plant residues based on composition, mineralogy, microstructure and leaching. *Fuel*, 211, 712-725.
34. Fedje, K. K., Ekberg, C., Skarnemark, G., & Steenari, B. M. (2010). Removal of hazardous metals from MSW fly ash—an evaluation of ash leaching methods. *Journal of hazardous materials*, 173(1-3), 310-317.
35. Beaulieu, J. C., & Baldwin, E. A. (2002). Flavor and aroma of fresh-cut fruits and vegetables. *Fresh Cut Fruits and Vegetables: Science, Technology and Market*, 391-425.
36. Bonazzi, C., & Dumoulin, E. (2011). Quality changes in food materials as influenced by drying processes. *Modern drying technology*, 3, 1-20.
37. Beaulieu, J. C., & Baldwin, E. A. (2002). Flavor and aroma of fresh-cut fruits and vegetables. *Fresh Cut Fruits and Vegetables: Science, Technology and Market*, 391-425.
38. Péneau, S., Hoehn, E., Roth, H. R., Escher, F., & Nuessli, J. (2006). Importance and consumer perception of freshness of apples. *Food quality and preference*, 17(1-2), 9-19.

39. Garcia, E., & Barrett, D. M. (2002). Preservative treatments for fresh-cut fruits and vegetables. *Fresh-cut fruits and vegetables*, 267-304.
40. Saini, R. K., Ko, E. Y., & Keum, Y. S. (2017). Minimally processed ready-to-eat baby-leaf vegetables: Production, processing, storage, microbial safety, and nutritional potential. *Food reviews international*, 33(6), 644-663.
41. Toivonen, P. M., & Brummell, D. A. (2008). Biochemical bases of appearance and texture changes in fresh-cut fruit and vegetables. *Postharvest biology and technology*, 48(1), 1-14.
42. Seymour, G. B., Chapman, N. H., Chew, B. L., & Rose, J. K. (2013). Regulation of ripening and opportunities for control in tomato and other fruits. *Plant Biotechnology Journal*, 11(3), 269-278.
43. Squires, V. R., Hua, L., & Wang, G. (2015). Food security: A multi-faceted and multi-dimensional issue in China. *J Food Agric Environ*, 13, 24-31.
44. Zimmerer, K. S., & de Haan, S. (2020). Informal food chains and agrobiodiversity need strengthening—not weakening—to address food security amidst the COVID-19 crisis in South America. *Food Security*, 12, 891-894.
45. Banerjee, C., & Adenauer, L. (2014). Up, up and away! The economics of vertical farming. *Journal of Agricultural Studies*, 2(1), 40-60.
46. Sassatelli, R., & Scott, A. (2001). Novel food, new markets and trust regimes: responses to the erosion of consumers' confidence in Austria, Italy and the UK. *European Societies*, 3(2), 213-244.
47. Melo, O., Engler, A., Nahuehual, L., Cofre, G., & Barrera, J. (2014). Do sanitary, phytosanitary, and quality-related standards affect international trade? Evidence from Chilean fruit exports. *World Development*, 54, 350-359.
48. Porter, M. E., & Linde, C. V. D. (1995). Toward a new conception of the environment-competitiveness relationship. *Journal of economic perspectives*, 9(4), 97-118.
49. Asha, P., Natrayan, L. B. T. J. R. R. G. S., Geetha, B. T., Beulah, J. R., Sumathy, R., Varalakshmi, G., & Neelakandan, S. (2022). IoT enabled environmental toxicology for air pollution monitoring using AI techniques. *Environmental research*, 205, 112574.
50. Shiekh, R. A., Malik, M. A., Al-Thabaiti, S. A., & Shiekh, M. A. (2013). Chitosan as a novel edible coating for fresh fruits. *Food Science and Technology Research*, 19(2), 139-155.

51. Schmidt, M., Zannini, E., & Arendt, E. K. (2018). Recent advances in physical post-harvest treatments for shelf-life extension of cereal crops. *Foods*, 7(4), 45.
52. Makroo, H. A., Rastogi, N. K., & Srivastava, B. (2020). Ohmic heating assisted inactivation of enzymes and microorganisms in foods: A review. *Trends in Food Science & Technology*, 97, 451-465.
53. Shinde, D. B., Pawar, R., Vitore, J., Kulkarni, D., Musale, S., & S Giram, P. (2021). Natural and synthetic functional materials for broad spectrum applications in antimicrobials, antivirals and cosmetics. *Polymers for Advanced Technologies*, 32(11), 4204-4222.
54. Varghese, S. M., Parisi, S., Singla, R. K., & Begum, A. A. (2022). Food Safety and Quality Control in Food Industry. *Trends in Food Chemistry, Nutrition and Technology in Indian Sub-Continent*, 31-44.
55. Ananno, A. A., Masud, M. H., Chowdhury, S. A., Dabnichki, P., Ahmed, N., & Arefin, A. M. E. (2021). Sustainable food waste management model for Bangladesh. *Sustainable Production and Consumption*, 27, 35-51.
56. Renard, M. C. (2010). In the name of conservation: CAFE practices and fair trade in Mexico. *Journal of Business Ethics*, 92, 287-299.
57. Leebron, D. W. (1996). Claims for harmonization: A theoretical framework. *Can. Bus. LJ*, 27, 63.
58. Singh, N., Halder, S., Tripathi, A. K., Horback, K., Wong, J., Sharma, D., ... & Singh, A. (2014). Brain iron homeostasis: from molecular mechanisms to clinical significance and therapeutic opportunities. *Antioxidants & redox signaling*, 20(8), 1324-1363.
59. Imlay, J. A. (2013). The molecular mechanisms and physiological consequences of oxidative stress: lessons from a model bacterium. *Nature Reviews Microbiology*, 11(7), 443-454.
60. Lutz, É., & Coradi, P. C. (2022). Applications of new technologies for monitoring and predicting grains quality stored: Sensors, internet of things, and artificial intelligence. *Measurement*, 188, 110609.
61. Soro, A. B., Noore, S., Hannon, S., Whyte, P., Bolton, D. J., O'Donnell, C., & Tiwari, B. K. (2021). Current sustainable solutions for extending the shelf life of meat and marine products in the packaging process. *Food Packaging and Shelf Life*, 29, 100722.
62. Opadokun JS (1987) Reduction of post-harvest losses in fruits and vegetables. Joint National Crop Protection Workshop, IAR, Zaria, p. 3-26.

UNDER PEER REVIEW