

Original Research Article **Chemical synthesis of sulphur nanoparticles and their characterization**

ABSTRACT

This study focuses on the synthesis and comprehensive characterization of sulphur nanoparticles using a precipitation method. The synthesis involved sodium thiosulphate and cetyl trimethyl ammonium bromide surfactants in concentrated hydrochloric acid medium. The resulting S-NPs were thoroughly characterized using various advanced techniques. X-ray diffraction (XRD) analysis confirmed the crystalline nature of the nanoparticles, revealing distinctive diffraction patterns. Transmission electron microscopy (TEM) provided high-resolution images that elucidated the size and morphological aspects of the S-NPs, which exhibited a uniform size distribution. Scanning electron microscopy (SEM) further supported the morphological information, showcasing surface features of the nanoparticles. Additionally, Fourier-transform infrared spectroscopy (FT-IR) analysis enabled the identification of functional groups and surface chemistry changes associated with the S-NPs. The comprehensive utilization of XRD, TEM, SEM, and FT-IR analysis provides a detailed understanding of the structural, morphological, and chemical attributes of the synthesized sulphur nanoparticles, paving the way for their potential applications in various fields.

Keywords: Sulphur Nano particles (nano-S), TEM, SEM, XRD, FT-IR, CHNS analyzer.

1. INTRODUCTION

Nanotechnology is a creative, inventive, and scientific method to designing, manipulating, and developing usable nanoparticles. It creates materials with nanometer-scale dimensions between 1 and 100 nm. Because of their tiny size, nanomaterials have a higher surface area-to-volume ratio compared to bulk forms, which improves biological reactivity and physical properties (1). Some nutrients are provided by nano fertilizers in nano form, promoting plant growth and productivity. Nano-fertilizers with a diameter of 100 nm can spread like a powder or liquid (2). Because large amount of inorganic fertilizer supplied to the soil is lost and becomes inaccessible to plants. As a result, additional fertilizers will be added to soil to compensate fertilizer losses, severely influencing soil nutrient balance (3).

The Indian Council of Agricultural Research (ICAR) has established a unique platform to focus on Nanotechnology Applications in Agriculture. At present in India research is mainly concentrated on nanoparticle synthesis, smart release of nutrients from nano-fertilizers, nano-induced polysaccharide powder for moisture retention/soil aggregation, controlled release of herbicide active components from nano-encapsulated products, nano-seed stimulation, and gradual and steady pesticide release (4). Nano-S has been synthesized through the utilization of physical, chemical, and biological methods. The top-down approach was employed in the physical method, where elemental Sulfur was

powdered and ground in a high energy ball mill for one hour(5). There exist numerous methodologies and strategies employed in the synthesis of nano-particles to achieve the desired size and shape. Several methods have been utilized for the production of nano-S, including reverse micro-emulsion (6, 7), electro-chemical method (8), water-in micro-emulsion system (9), ultra-sonication (5), and super-saturated solvent method (10). In addition, attempts have been made to achieve green synthesis of nano-S using fruit extracts from *Albizia julibrissin*, but the recovery of nano-S is relatively low (11). All these techniques, however, are expensive and difficult to expand, in addition to requiring large amounts of surfactants and being environmentally damaging (12).

2. MATERIALS AND METHODS

2.1. Nano particle synthesis

The mixture of sodium thiosulphate pentahydrate ($\text{Na}_2\text{S}_2\text{O}_3 \cdot 5\text{H}_2\text{O}$) and CTAB was made by adding 30 ml of 0.93 mM CTAB to 50 ml of 1M sodium thiosulphate pentahydrate at room temperature. The mixer was mechanically stirred at 120 rpm and heated in a continuous bath at 40°C. After that, 100 ml of 2M HCl solution was gradually added to the mixture under stirring conditions. The reaction was stopped after 40 minutes with the immediate appearance of a yellow precipitate. The generated yellow precipitate was collected, cleaned with distilled water, and dried.

2.2. Characterization of nano particles

1 mg of nano-S particles were dispersed in 10 ml of deionized water and sonicated for 10 minutes with a water bath sonicator, and the particle size was determined with a particle size analyzer (Nanopartica SZ-100, Horiba Scientific, Japan). Simultaneously, the zeta potential was assessed with the aim of evaluating the particle's stability.

The dimensions and shape of the nano-S particles were determined using a scanning electron microscope (FEI, Quanta 250, Netherlands) at 7.00 kV. The sample for TEM analysis was made by dispersing a solution of the nano sulphur product in 70% ethanol in a water bath and using copper grids that had been coated with carbon.

Fourier Transform Infrared Spectroscopy (FT-IR) is a strong analytical method used to determine the molecular composition and structure of materials. The functional group in the nano-S fertilizer was analysed using Fourier transform infrared spectroscopy (FT-IR). Nano-S particles were crushed with potassium bromide (KBr) in ratio of 2:1 in a pestle and mortar for 30 minutes before being directly pressed into a hard disc. The 0.5 to 1.0 mm disc was scanned after being put in a transmission holder. A Bio-Rad Excalibur 3000 MX FT-IR spectrometer and a helium-purged MTEC 300 photoacoustic cell were used for collecting the spectral data.

The Raman Spectra of nano-S were collected under dark circumstances at room temperature using a Raman apparatus (R-3000-QETM, Germany). The samples were measured using the Raman system's solid probe. One to two grams of powdered solid sample were put in a glass tube and placed into the sample holder before opening the RSIQ software in the system and turning on the laser light source in the equipment to collect the Raman spectrum of a sample using Raman spectroscopy.

The X-Ray diffractometer (XRD) is used to determine surface area and the phase of crystalline structure in materials. The mechanism of X-ray diffraction involves X-rays to interact with a crystalline sample and produce a diffraction pattern that reveals information about the placement of atoms in the crystal structure. Approximately 1 g of nano-S was used for XRD measurement.

2.3. Nano-fertilizer sulphur content (CHNS analyser)

A CHNS analyzer is a laboratory apparatus that measures the amounts of carbon (C), hydrogen (H), nitrogen (N), and sulphur (S) and their elemental composition. The prepared sample was subsequently placed in the ignition chamber of the CHNS analyzer. The sample is frequently placed in a tiny crucible or container. For the sample to burn fully, oxygen is delivered to the combustion chamber. During burning, the carbon, nitrogen, hydrogen, and sulphur in the sample mix with oxygen to generate carbon dioxide (CO_2), water vapour (H_2O), nitrogen oxides (NO_2 , NO_3), and sulphur dioxide (SO_2). These gaseous byproducts were transported out of the ignition chamber. The analyzer output data showed the proportions of carbon, hydrogen, nitrogen, and sulphur that were present in the original sample.

3. RESULTS AND DISCUSSION

3.1 Synthesis and characterization

According to TEM images (Fig.1), nanoparticles formed during water precipitation combined with CTAB have particle sizes ranging from 24 to 40 nm. Utilizing a sonicator, the particles were homogenized and their internal structure was examined through SEM technology (Fig. 2). From this figure, it is clear that sulphur particles are almost spherical in shape.

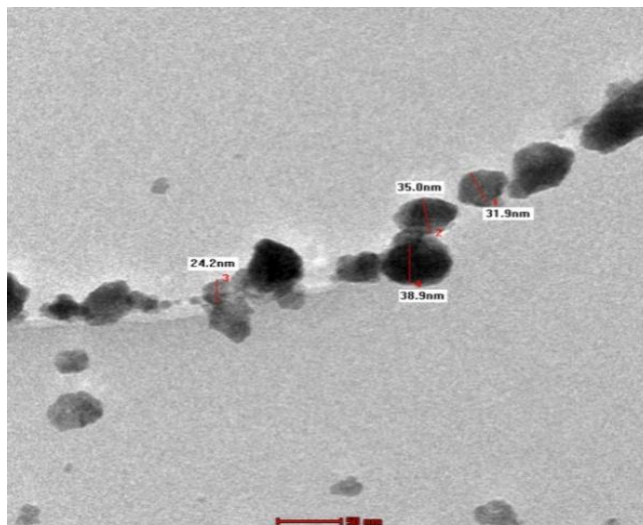


Fig.1. TEM image of nano-S

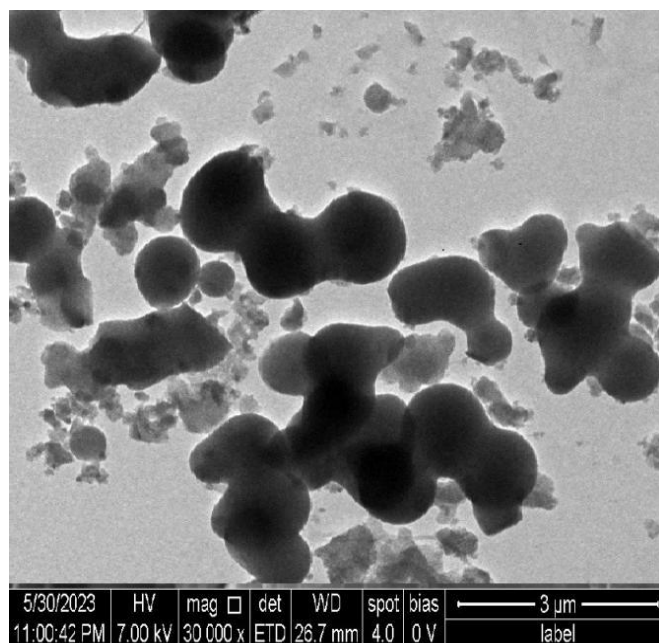


Fig.2. SEM image of nano-S

Zeta potential analysis is a valuable technique for accurately determining the surface charge of nanoparticles in solution (colloids). The nano sulfur particles were characterized by a zeta potential of -34.5 mV, indicating an increased level of stability of the nano-S (Fig.3). This data clearly showing synthesized nano sulphur is a nano size, homogenous and stable. This result shows almost similar results in previous study(13).

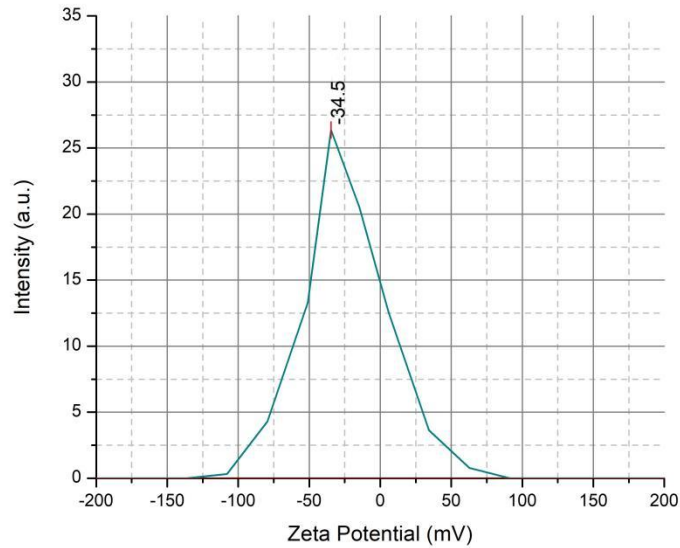


Fig.3. Zeta potential of nano-S

A CHNS analyzer is a laboratory apparatus gave the amounts of carbon (C), hydrogen (H), nitrogen (N), and sulphur (S) and their elemental composition in percentage. The analyzer output data in the proportions of carbon (0.033%) and sulphur (99.58%).

The surface area and crystalline phase of the nano-S particles were determined through X-Ray diffraction (XRD) analysis. The XRD pattern of the nano-S particles is depicted in Figure 4. The analysis revealed that the nano-S sample consisted of a single crystalline phase, and the XRD pattern exhibited distinct peaks at 2θ values of 23.12973, 25.885, 26.769, and 27.783. Among these, the peak at $2\theta = 27.783$ is attributed to sulphur, confirming the presence of sulphur in the nanoparticle sample. The XRD profile of the nano-S particles closely resembled findings from a previous study (14).

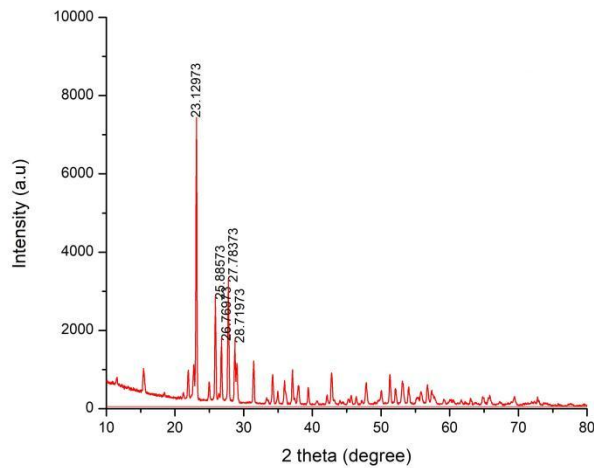


Fig. 4. XRD characterization of nano-S

The confirmation of the synthesized nano-S particles involved employing UV-visible spectrophotometer analysis. This technique enabled the determination of the nanoparticles' highest absorption point. The absorption peak, visible at 292nm- 294nm in Fig.5, exhibited a similarity to findings in a previous study (15).

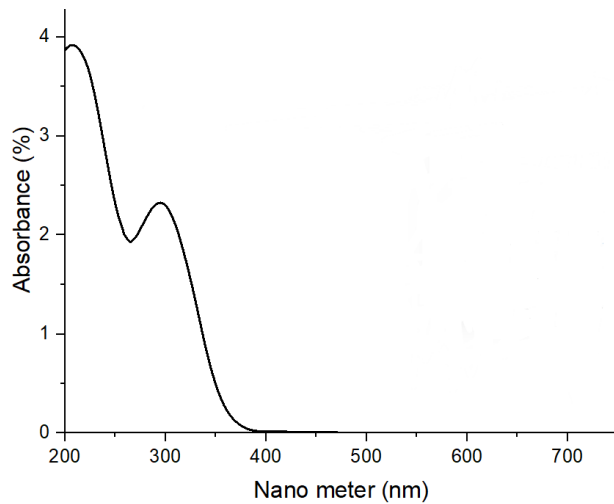


Fig.5. UV-VIS spectra of nano-S

Nano-S confirmation was achieved using FT-IR spectra (Fig.6), covering a range from 683 to 3900 cm^{-1} . The spectra displayed distinctive peaks at wave numbers of 683.210, 1132.35, 1157.19, 1270.61, 1547.56, 1676.20, 1894.00, 2062.12, 2413.01, and 2961.96 cm^{-1} . Notably, the presence of peaks at 1062.94 cm^{-1} (associated with sulphur vibrations) provided conclusive evidence of the successful synthesis and characterization of nano-S. The FT-IR peaks observed from the nano-S particles were found to be highly similar to the results reported in a previous study conducted by (14).

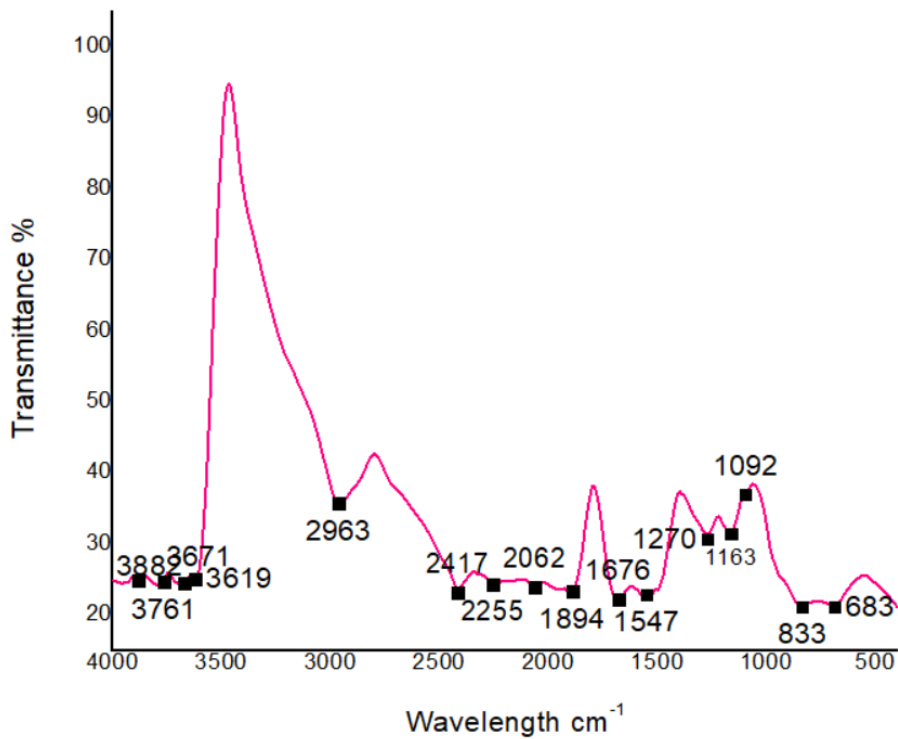


Fig.6. FT-IR characterization of Nano Sulphur

4. CONCLUSION

The synthesis of sulphur nanoparticles was effectively achieved through a precipitation method utilizing ($\text{Na}_2\text{S}_2\text{O}_3 \cdot 5\text{H}_2\text{O}$) with CTAB as a stabilizer, mixed in concentrated HCl at 40 degree Celsius. This procedure gave sulphur nanoparticles with a remarkably crystalline structure and a uniform size range of 24-45nm. The confirmation of the nanoparticles' structural morphology was carried out using XRD, SEM, and TEM analyses, further validating their nanoscale characteristics.

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