

1 **Methods of purification and characterization of biosurfactants: an overview**

26 Abstract

27 Biosurfactants are amphiphilic molecules produced by several microorganisms including
28 bacteria, filamentous fungi and yeasts. They are classified according to their chemical
29 composition (glycolipids, lipopeptides, glycoproteins, glycolipopeptides, phospholipids) and
30 their molecular weight (low and high molecular weight). Biosurfactants are currently used in
31 several industrial fields (food industry, pharmacy, medicine, detergents, agriculture, cosmetics,
32 oil recovery and bioremediation) owing to some of their specific properties such as their low
33 toxicity, biocompatibility, biodegradability, environmentally-friendly, stability under extreme
34 conditions (temperature, pH and salinity), structural diversity, production using renewable low-
35 cost substrates, agreement with green chemistry and sustainability. Despite the properties of
36 biosurfactants, there are few studies leading to their structural characterization. The most
37 reported structures are from biosurfactants produced by *Bacillus* spp. (surfactins, fengycins,
38 lichenysines) and *Pseudomonas* spp. (rhamnolipids). The majority of researches performed on
39 biosurfactants emphasized their functional groups characterization. These biosurfactants have
40 yet to be fully characterized at structural level. Hence, in this review, we highlight the different
41 purification and structural characterization techniques which can be combined to provide
42 information on the structure of the biosurfactants independently of its complexity. This will
43 lead to enhance their application in some highly pointed industrial fields such as medicine and
44 pharmacy.

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49 **Keywords:** Biosurfactants, Microorganisms, Purification, Structural characterization.

50 **Introduction**

51 Biosurfactants are amphiphilic surface-active compounds produced by microorganisms from
52 diverse sources (terrestrial, marine environments, sludge, etc.) including bacteria, molds and
53 yeasts (Nataraj *et al.*, 2021a; Mouafo *et al.*, 2022). They are either excreted extracellularly or
54 remain bound to the producing cells (Vallejo *et al.*, 2021). They are synthesized by
55 microorganisms through different metabolism routes depending of the nature and the
56 composition of the substrates (Figure 1). Once the substrates are intake, some microorganisms
57 produced enzymes that might combine the hydrophilic and hydrophobic components of the
58 substrates leading to the formation of biosurfactants. The substrates can also be metabolized
59 into coenzyme into acetyl coenzyme A, that will be used in *de novo* pathway as the precursor
60 of the synthesis of sugars, lipids and proteins (Tokumoto *et al.*, 2009). Hence, the enzymatic
61 combination of these hydrophilic (sugar, proteins) and hydrophobic (lipids) components
62 synthesized by the microorganisms will lead to the biosurfactants. In some case, the hydrophilic
63 (sugar, proteins) or hydrophobic (lipids) components synthesized by the microorganisms
64 through *de novo* pathway can be combined with carbohydrates, proteins or lipids' components
65 intake from substrates (Sydatk and Wagner, 1987). According to Desai and Banat (1997),
66 microorganisms often used water insoluble substrates for the synthesis of the hydrophobic
67 moiety of the biosurfactants and the water soluble ones for the synthesis of the hydrophilic
68 moiety. Biosurfactants are classified according to their chemical composition and their
69 molecular weight. With regards to the chemical composition, they can be glycolipids
70 (rhamnolipids, Mannosylerythritol lipids, trehalolipids, xylolipids), lipopeptides (surfactins,
71 viscosines, fengycins, lichenysines), glycolipopeptides, glycoproteins, phospholipids, neutral
72 lipids, polymeric biosurfactants (emulsan, alasan, biodispersan), and particular biosurfactants
73 (protein–sugar–lipid complex molecules) (Bergevin *et al.*, 2017; Nitschke and Silva, 2018;
74 Mouafo *et al.*, 2022). Considering the molecular weight, biosurfactants are grouped as low

75 molecular weight (glycolipids, lipopeptides, phospholipids) and high molecular weight
76 (particular biosurfactants, polymeric biosurfactants) compounds (Smyth *et al.*, 2014).

77 Several investigations on the potential replacements of synthetic surfactants by biosurfactants
78 have been conducted this last decade. The main reasons that have impelled these investigations
79 are their low toxicity, biodegradability, environmentally friendly, biocompatibility, structural
80 diversity, stability under extreme conditions of temperature, salinity and pH, production using
81 renewable low-cost substrates, agreement with green chemistry and sustainability (Marchant
82 and Banat, 2012a; Marchant and Banat, 2012b; Mouafo *et al.*, 2018a; Nitschke and Silva, 2018).
83 These advantages of biosurfactants associated with their diverse properties (emulsifying, de-
84 emulsifying, foaming, dispersing, wetting, solubilizing, antioxidant, antiadhesive,
85 antimicrobial and antibiofilm agents) confer to these latter's, the ability to be applied in many
86 industrial fields including, cosmetics, detergents, oil recovery and bioremediation, agriculture,
87 pesticides, pharmaceuticals/medicines, and food industry (Nitschke and Silva, 2018; Silva *et*
88 *al.*, 2020; Patel *et al.*, 2021; Mouafo and Somashekar, 2020; Mouafo *et al.*, 2022). This justifies
89 the increasing demand of biosurfactants for which the markets reached 2210.5 million dollars
90 by 2018 (Transparency Market Research, 2013) and the high number of companies
91 (approximately 17) around the world, which currently produced biosurfactants (Randhawa and
92 Rahman, 2014; Sekon and Rahman, 2014).

93 The activity and structure of biosurfactants which derived from the secondary metabolism of
94 substrates by microorganisms, strictly depend on the producing strain, the medium
95 composition, and the culture conditions (Mulligan *et al.*, 2014; Liu *et al.*, 2015). Although in
96 the literature there are some studies on the full structural characterization of biosurfactants, the
97 majority of these researches concerned lipopeptides' biosurfactants derived from *Bacillus* spp.
98 (surfactins, fengycins, utirins, lichenysins) and glycolipid biosurfactants derived from
99 *Pseudomonas* spp. (rhamnolipids) (Joshi *et al.*, 2016; Sharma *et al.*, 2016; Abdalsadiq *et al.*,

100 2018). For the other microorganisms, almost researches performed on biosurfactants
101 emphasized their functional groups characterization (Lara *et al.*, 2020; Nataraj *et al.*, 2021a,
102 Nataraj *et al.*, 2021b; Sakr *et al.*, 2021; Vallejo *et al.*, 2021; Mouafo *et al.*, 2022). These
103 biosurfactants have yet to be fully characterized at structural level. The principal hurdles are
104 the complex nature of some biosurfactants particularly those derived from lactic acid bacteria
105 (Mouafo *et al.*, 2022). Hence, several purification and characterization techniques are needed
106 to obtain structural information on the molecule. In this review, we highlight the different
107 purification techniques reported in the literature as well as the different colorimetric,
108 spectrophotometric, chromatographic and spectrometric methods which can be combined to
109 obtain the structure of the biosurfactants independently of its complexity. Relevant data used in
110 this review were from several original articles, review articles, book chapters and books. They
111 are were obtained from PubMed, EMBASE, Google Scholar, Scopus, Google, Web of Science
112 and Google. The search terms were the combination of these four keywords: “biosurfactants”,
113 “techniques”, “purification” and “structural characterization”.

114 **1. Purification techniques of biosurfactants**

115 Several techniques were reported in the literature concerning the purification process of
116 biosurfactants. These techniques included dialysis, membrane filtration, centrifugation, acid
117 precipitation, thin layer chromatography and column chromatography. Currently, no defined
118 commercial method is available for the purification of the biosurfactants. Table 1 summarizes
119 the different methods of purification of biosurfactants according to the producing strain et the
120 nature of the biosurfactant.

121 *1.1. Centrifugation and ultracentrifugation*

122 Biosurfactants extracted for culture media are complex mixture of several compounds. The
123 centrifugation allows the separation of these compounds based on their density even tiny the

124 difference can be. According to the size of biosurfactants, higher gravitational-force
125 instruments or ultra-centrifuges are very often used. That technique has been widely used for
126 purification of biosurfactants. A centrifugation at high speed (13,000×g, 4°C, 20 min) was used
127 by Mouafo *et al.* (2020) to separate the biosurfactants produced by *L. casei* subsp. *casei* TM1B
128 from contaminants. A centrifugation at 10,000 rpm, 4 °C, 15 min was applied by Madhu and
129 Paprulla (2013) in the purification process of biosurfactants. It is important to mention that
130 centrifugation and ultracentrifugation are not used as lone purification techniques of
131 biosurfactants. They are always used as a unit operation of a process that included several other
132 unit operations

133 *1.2. Precipitation*

134 Almost biosurfactants are known for their low solubility under acidic conditions (Nelson *et al.*,
135 2020). That property was exploited by several authors to purify biosurfactants from other
136 contaminants. Madhu and Paprulla (2013) acidified the solution of crude biosurfactants to pH
137 2 for 18 h, and used acidic water (pH 2.0) to wash the precipitate in order to remove possible
138 contaminants. The precipitation of biosurfactants was also achieved using ice-cold acetone
139 (Bhosale *et al.*, 2019), chilled ethanol (Fookao *et al.*, 2021; Devale *et al.*, 2023) and ammonium
140 sulphate (Vigneshwaran *et al.*, 2021).

141 *1.3. Chromatography*

142 Generally, biosurfactants are produced by microorganisms in association with other molecules.
143 These molecules can be extracted together with biosurfactants following the extraction method
144 chosen. Hence there is a need for purification and chromatography appears a one of the main
145 methods. By the means of the mobile phase the mixture of compounds is flowing through the
146 stationary phase and they are separated. The separation process is based on the differential
147 partitioning of compounds between the mobile and stationary phases. The most reported
148 chromatographic methods for biosurfactants purification are column chromatography, thin

149 layer chromatography (TLC) and reverse phase chromatography (Rodrigues *et al.*, 2006;
150 Sauvageau *et al.*, 2012; Mouafo *et al.*, 2020).

151 1.3.1. Thin layer chromatography

152 Based on the properties of the biosurfactants present in the mixture, a solvent is chosen. That
153 solvent into which biosurfactants should be dissolved will move up the plate the spot of the
154 compounds deposited at the bottom of the plate. Depending on the physical properties and the
155 structure of compounds from the mixture, they will move up the plate or stays behind. Then,
156 spots are visualized in UV light or after chemical treatment. The solvent systems generally used
157 for purification of biosurfactants on TLC plates are: petroleum ether/diethyl ether/acetic acid,
158 acetone/acetic acid/water, chloroform/methanol/water, ethyl acetate/methanol/water,
159 chloroform/methanol/water/acetic acid (Sauvageau *et al.*, 2012; Banerjee and Ghosh, 2021;
160 Meena *et al.*, 2021, Dabaghi *et al.*, 2023; Fernandes *et al.*, 2023).

161 1.3.2. Column chromatography

162 That technique separates a complex mixture of biosurfactants based on their molecular weight,
163 size and their affinity with the stationary phase. The stationary phases used are generally either
164 silica gel (60–120 mesh) or sephadex, while mobile phase consists of a mixture of solvents with
165 different polarities. Rodrigues *et al.* (2006) used an octyl Sepharose 4 FF Prep hydrophobic
166 interaction column and a linear gradient of PBS buffer containing 1.0 M (NH₄)₂SO₄ for elution
167 of the complex mixture of biosurfactants from *Streptococcus thermophilus* A. Thavasi *et al.*
168 (2011) and Sharma and Saharan (2016) used silica a gel (60–120 mesh) column with a gradient
169 solvent system (chloroform/methanol) starting from 20:1 to 2:1 (v/v). Reverse phase HPLC
170 using a C-18 column with a gradient solvent system (trifluoroacetic acid/millipore water,
171 0.05:99.95 and TFA/millipore water/acetonitrile, 0.05:19.95:80) was applied by for purification
172 of biosurfactants from *L. casei* subsp. casei TM1B (Mouafo *et al.*, 2020). A silica gel column
173 (60 Mesh) with chloroform–methanol–water (65:25:4) as mobile phase was successfully used

174 by Banerjee and Ghosh (2021) to purify biosurfactants from *Bacillus oceanisediminis* H2. A
175 Sephadex G-25 column with the sodium phosphate buffer (20 mM; pH 7.5) as elution solvent
176 was used by to purify biosurfactants from *B. velezensis* KLP2016 (Meena *et al.*, 2021).
177 Biosurfactants from *B. subtilis* LSFM-05 was purified on a silica gel column (0.03–0.07 mm,
178 60 Å) using the following solvent system at different polarities: chloroform, methanol, and an
179 aqueous solution of 28% (v/v) ammonium hydroxide (de Faria *et al.*, 2021). Vigneshwaran *et*
180 *al.* (2021) purified biosurfactant from *Brevibacillus* sp. AVN13 using fast protein liquid
181 chromatography.

182 However, in almost reported studies, the collected active fractions following column
183 chromatography were pooled by the authors (Thavasi *et al.*, 2011; Sharma and Saharan, 2016).
184 This might reduce the probability to discovery new biosurfactants.

185 1.4. Filtration

186 This method uses the difference in pressure between two sides of a special membrane to
187 separate biosurfactants from other molecules according to their size. Depending on the
188 membrane pores' size and the pressure, it can be microfiltration, ultrafiltration or nanofiltration
189 (Satpute *et al.*, 2010). The crude biosurfactants derived from *L. acidophilus* NCIM 2903 and *L.*
190 *casei* subsp. *casei* TM1B was purified from contaminants using filtration through a 0.22 µm
191 membrane pore size (Satpute *et al.*, 2019; Mouafo *et al.*, 2020).

192 1.5. Dialysis

193 As a good method for sensitive compounds, dialysis enable separation of biosurfactants from
194 accompanying substances simultaneous extracted with biosurfactants such as salts. In the
195 dialysis process, molecules driven by a differential concentration gradient, are transported
196 through a semipermeable membrane based on their size. Hence, contaminants present in the
197 crude biosurfactants will pass through the semipermeable membrane leading to the purification

198 of this latter. In the purification process of biosurfactants, Vecino *et al.* (2017), Ghasemi *et al.*
199 (2018), Satpute *et al.* (2019) and Vigneshwaran *et al.* (2021) used a membrane of molecular
200 weight cutoff 6000–8000 Da to perform dialysis against double demineralized water. The
201 process has led to the obtention of pure biosurfactants.

202 Globally, the choice of the purification techniques of biosurfactants depends on the producing
203 strain, the culture media and the extraction method. There are some microorganisms that
204 produce only one molecule of biosurfactant as major metabolism compound (*Bacillus* spp.,
205 *Pseudomonas* spp.). Depending on the production mode (extracellular or cell-bound), the
206 biosurfactants is extracted from the culture media. The great challenge in the purification
207 process is to separate the biosurfactants from the culture media or cells' components which can
208 be extracted together with the biosurfactants. However, other microorganisms (lactic acid
209 bacteria) produced complex mixture of molecules with different features as biosurfactants. In
210 this case, the choice of the purification technique becomes difficult and requests that several
211 techniques should be used with special care to the screening of desired activity during the
212 process. Hence, at least three different techniques should be used in combination with TLC or
213 column chromatography to strengthen the purity of the biosurfactants (Mouafo *et al.*, 2022).

214 **2. Physicochemical characterization of biosurfactants**

215 *2.1. Identification of ionic properties of biosurfactants*

216 The different types of biosurfactants vary according to their biochemical composition. Based
217 on their large structural diversity, the biosurfactants might be charged or not. This has led to
218 the classification of biosurfactants depending on their ionic properties. Hence, the different
219 classes are: anionic, cationic, amphoteric and non-ionic. The CTAB agar method was developed
220 and was generally used to detect the production of biosurfactants of glycolipidic nature (Satpute
221 *et al.*, 2008). The method is based on the fact that the biosurfactants can form an insoluble ion

222 pair (precipitation lines) with the cationic cetyl trimethyl ammonium bromide (CTAB) or
223 anionic sodium dodecyl sulfate (SDS). Methylene blue is sometimes added in the culture media
224 to ease the observation of the precipitation line materialized as a blue halo around well
225 containing culture (Satpute *et al.*, 2008). This method was successfully used to confirm the
226 anionic nature of biosurfactants derived from *Lactococcus lactis* (Saravanakumari and Mani
227 2010) *E. faecium* (Sharma *et al.*, 2015), and *Pseudomonas guguanensis* strain Iraqi ZG.K.M
228 (Faisal *et al.*, 2023). However, the method is not suitable for other types of biosurfactants such
229 as lipopeptides or glycoproteins.

230 2.2. Color of biosurfactants

231 The color of biosurfactants generally varies according to the producing strain, the culture media
232 composition and the extraction technique. The colors reported in the literature were either
233 whitish, yellowish or brownish (Faisal *et al.*, 2023). Fig. 2 presents the color of biosurfactants
234 produced by some lactobacilli strains (Mouafo, 2019).

235 2.3. Identification of chemical nature

236 2.3.1. Screening of proteins

237 The reaction of ninhydrin and amino acids is used to screen the presence of proteins in
238 biosurfactants. After TLC plates development, plates are dried, sprayed with ninhydrin solution
239 and kept at 90°C for 30 min. Appearance of pink or red spots indicates the presence of amino
240 acids and thus reveals the proteinaceous nature of the biosurfactants (Banerjee and Ghosh,
241 2021; Faisal *et al.*, 2023).

242 2.3.2. Screening of sugars

243 At high temperature and in presence of α -naphthol and sulfuric acid, carbohydrates reacted,
244 leading to the formation of a pink complex. That reaction was exploited to screen the presence

245 of carbohydrates in biosurfactants. Plates obtained following TLC development of complex
246 mixture of biosurfactants are sprayed with α -naphthol solution and concentrated sulfuric acid
247 and heated at 100°C for 5 min. Appearance of pink spots indicates the presence of carbohydrates
248 in biosurfactants (Satpute *et al.*, 2010). That method was applied directly on a solution of pure
249 biosurfactants by Atta *et al.* (2009). The authors confirmed the presence of carbohydrates in the
250 biosurfactants after the apparition of a violet or purple colour between the two layers formed
251 by the solution of biosurfactants and the reagents. Sen *et al.* (2017) reported that the TLC plates
252 can be sprayed with anthrone reagent for detection of sugars while Satpute *et al.* (2019) noticed
253 that sugars detection can be assessed through TLC plates spraying with diphenylamine. In the
254 studies of Reddy *et al.* (2016), orcinol reagent was sprayed on TLC plates to detect the presence
255 of sugars in biosurfactants.

256 2.3.3. Screening of lipids

257 The presence of lipids in biosurfactants is generally assessed on TLC plates. The principle is
258 based on the reaction between iodine vapors and lipids in a close chamber that leads to the
259 development of a yellow color (Sen *et al.*, 2017; Faisal *et al.*, 2023). The method is not specific
260 as a positive result might indicate the presence of neutral or polar lipids (Atta *et al.*, 2009).
261 According to de Faria *et al.* (2021) and Meena *et al.* (2021), the presence of lipids in
262 biosurfactants can be assessed through the spraying of TLC plates with water followed with
263 drying. Appearance of white spots on the TLC plates indicates the lipophilic nature of the
264 biosurfactants.

265 2.3.4. Screening of phosphate groups

266 Some biosurfactants were reported as containing phosphate groups in their constitution
267 (Rodrigues *et al.*, 2006). A rapid method to assess phospholipids in biosurfactants was
268 developed by Okpokwasili and Ibiene (2006). In that method, a solution of biosurfactants is

269 mixed with nitric acid 6M, the mixture is heated at 70°C for 30 min and a solution of ammonium
270 molybdate 5% (w/v) is added drop by drop. Apparition of a yellow color and formation of a
271 yellow precipitate at the bottom of the tube indicate the presence of phospholipids.

272 2.4. Identification of the chemical composition

273 2.4.1. Protein content

274 In the literature, the protein content of biosurfactants was quantified through different methods.
275 The dye-binding method of Bradford (1976) was used by Ghasemi *et al.* (2019) and Behzadnia
276 *et al.* (2020) to assess the protein content of biosurfactants. In that method, the Coomassie G-
277 250 dye is bound to proteins leading to the formation of a blue complex that absorbs at 595 nm.
278 The dye-binding method of Bradford is relatively rapid and suitable for determination of protein
279 content of biosurfactants with high molecular weight (Smyth *et al.*, 2010). In the study of
280 Morais *et al.* (2017), the method of Lowry *et al.* (1951) was used to quantify protein in
281 biosurfactants. That method combines the Biuret reagent (used to assess protein through the
282 presence of peptide bonds) and the Folin-Ciocalteu phenol reagent (used to assess the residues
283 of tryptophan and tyrosine). The intensity of the blue colored complex developed is measured
284 spectrophotometrically at 660 nm. The Kjeldahl method (AOAC, 1990) was used by Mouafo
285 *et al.* (2018) to assess the protein content of biosurfactants derived from three lactobacilli
286 strains. In that method, biosurfactant was digested with a strong acid leading to the release of
287 nitrogen which was titrated. The nitrogen content was then converted to protein content using
288 an appropriate conversion factor.

289 2.4.2. Lipid content

290 Lipids are one of the major constituents of biosurfactants. They are mostly responsible for the
291 amphiphilic nature of biosurfactants. The lipid contents of biosurfactants were assessed using
292 the method of Folch *et al.* (1957) by Ferreira *et al.* (2017) and Ghasemi *et al.* (2019) [57]. That

293 method based on the solubility of lipids in solvents of different polarities. When solvent is
294 heated, it evaporated, passed through the sample, extracted lipids and carried these later into
295 the flask where they can be quantified after solvent evaporation. However, as lipids are always
296 complexed in biosurfactants with proteins (lipoproteins), carbohydrates (glycolipids) or the
297 association of proteins and carbohydrates (glycolipoproteins) (Mouafo *et al.*, 2022), the most
298 suitable method to assess their content required to break the bond that hold lipids prior solvent
299 extraction. Generally, hydrolysis with HCl 3N at 100°C for 1 h is used to release these bound
300 lipids (Morais *et al.*, 2017).

301 2.4.3. Sugar content

302 Sugars are important elements for the composition of some types of biosurfactants such as
303 glycolipids, glycoproteins, and glycolipoproteins. They can be simple sugars, oligosaccharides,
304 or polysaccharides. The most reliable method widely used in the literature to assess the sugar
305 content of biosurfactants is the phenol–sulfuric acid of Dubois *et al.* (1956). In that method,
306 hydrolyzed saccharides of biosurfactants are dehydrated into furfural derivatives while reacting
307 with concentrated sulfuric acid. The furfural derivatives obtained reacted with phenol to form
308 a colored complex that absorb light at 490 nm. The phenol–sulfuric acid was successfully used
309 by Ferreira *et al.* (2017), Mouafo *et al.* (2018a), Mouafo *et al.* (2018b), Behzadnia *et al.* (2020),
310 Mouafo *et al.* (2020) and Devale *et al.* (2023) while identifying the chemical nature of
311 biosurfactants.

312 2.5. Elemental composition of biosurfactants

313 Element analysis provides information that can be used to determine the chemical nature and
314 structure of biosurfactants. The elemental composition of biosurfactants was assessed in the
315 literature with different equipment. Rodrigues *et al.* (2006), used X-ray photoelectron
316 spectroscopy (XPS) to determine the percentage of C, N, O and P in biosurfactants from

317 *Streptococcus thermophilus* A. Based on the higher amount of C and O, the authors concluded
318 on the glycolipid nature of the biosurfactants. The energy dispersive X-ray was successfully
319 used by Habib *et al.* (2023) to assess the elemental composition of biosurfactants from *P.*
320 *benzoelyticum* Pb4, *Bacillus albus* S2i and *Proteus mirabilis* Th1. Ferreira *et al.* (2017), and
321 Vecino *et al.* (2017), used a Carlo Erba EA-1108CHNS-O element analyzer to determine the
322 percentage of C, N, H and S in the biosurfactants from *L. paracasei*. The authors reported
323 respectively the glycoprotein and glycolipopeptide natures of biosurfactants based on their C,
324 N, H and S contents. The glycolipoprotein nature of biosurfactants derived from *L. paracasei*
325 subsp. *tolerans* N2 was identified by Mouafo *et al.* (2018b) using a Vario EL III elemental
326 analyzer associated with biochemical analyses.

327 **3. Identification of functional groups of biosurfactants**

328 *3.1. FTIR spectroscopy*

329 Fourier transform infrared spectroscopy (FTIR) is a method widely used for the characterization
330 of biosurfactants. It generally leads to determine the chemical nature of biosurfactants based on
331 the functional groups and chemical bonds that are present in the biosurfactants (Jemil *et al.*,
332 2017). In the method, biosurfactants are submitted to radiation ranging from 400 cm^{-1} to 4000
333 cm^{-1} . When the radiation frequency is close to the resonance frequency of the biosurfactants
334 that is analyzed, there is absorption of the luminous energy. A decrease of the transmitted
335 energy is then observed. The absorption bands obtained that vary according to chemical bonds
336 and functional groups of constituent elements of the biosurfactants are characteristic of the
337 studied biosurfactants. FTIR was used by several authors to determine the chemical nature of
338 biosurfactants (Morais *et al.*, 2017; Vecino *et al.*, 2017; Mouafo *et al.*, 2018b; Mouafo *et al.*,
339 2020; Banerjee and Ghosh, 2021; Dabaghi *et al.*, 2023; Faisal *et al.*, 2023; Habib *et al.*, 2023).
340 It is generally performed by 32 scans of the compounds at a spectral resolution of 4 cm^{-1} and a

341 wave number accuracy between 400 and 4,000 cm^{-1} . Background reference used is always
342 potassium bromide pellets.

343 3.2. Ultraviolet spectroscopy

344 Several microorganisms produced biosurfactants thus leading to a broad structural diversity.
345 They are mixture of lipids (saturated or unsaturated fatty acids), proteins and sugars that possess
346 several kinds of bonds which can absorb ultraviolet (UV) light in the range of 100 to 800 nm
347 (Wilcox and Wilcox, 1995; Sakr et al., 2021). The ultraviolet spectroscopy method was used
348 by Dehghan-Noudeh *et al.* (2005) and Ismail *et al.* (2013) to identify the lipopeptidic nature of
349 biosurfactants produced by *Bacillus* sp. Authors reported peaks at 215 nm corresponding to α
350 and β -unsaturated ketones, peaks at 260 nm corresponding to aromatic rings thus indicating the
351 presence of aromatic amino acids. Based on these information's, they concluded on the
352 lipopeptidic nature of the biosurfactants. Sakr *et al.* (2021) reported that biosurfactants from *L.*
353 *plantarum* 60FHE, *L. paracasei* 75FHE, and *L. paracasei* 77FHE absorbed in the far UV region
354 (270-277 nm) and were all glycolipopeptides.

355 3.3. Fatty acids profile of biosurfactants

356 The structural diversity of biosurfactants leads to a great variation in their lipid moiety. To
357 obtain detailed structural information on that lipid moiety, the different fatty acid entering in
358 their constitution should be identified. The most suitable methods for that are GC-FID (gas
359 chromatography coupled with flame ionization detection) and GC-MS (gas chromatography
360 coupled mass spectrometry). In these methods, the lipid moiety of biosurfactants is prior
361 separated from the other moiety through a hydrolytic process that will cleave the link (Smyth
362 *et al.*, 2010). The fatty acids obtained are transformed into a volatile derivate (fatty acid methyl
363 esters) which will be easily analyzed in GC-FID using standards or in GC-MS. Fatty acid
364 methyl esters are separated according to their chain length, and their molecular mass registered

365 provide information on their structures. The fatty acids profile of biosurfactants were
366 determined by several authors in the literature using GC-MS (Sharma *et al.*, 2015; Morais *et*
367 *al.*, 2017; Vecino *et al.*, 2017; Behzadnia *et al.*, 2020; De Gregorio *et al.*, 2020; Mouafo *et al.*,
368 2020 ; Faisal *et al.*, 2023).

369 *3.4. Monosaccharide's profile of biosurfactants*

370 The sugar moiety of biosurfactants is always made of monosaccharides bound through
371 glycosidic links. To identify these monosaccharides, the first step is the separation of the sugar
372 moiety of the biosurfactants from the other moiety which could be lipids, proteins, or both
373 depending on the nature of the biosurfactants. That separation is generally carried out through
374 hydrolysis trifluoroacetic in a sealed tube at 120°C for 4-6 h. Then, the mixture is neutralized
375 with 2 M NH₄OH, reduced with an aqueous solution of sodium borohydride (NaBH₄) and then,
376 the sugars are transformed into volatile derivates (N-trimethylsilylimidazole, alditol acetates).
377 The obtained derivates are injected in GC-MS which will provide structural information. The
378 sugar moieties of biosurfactants were successfully identified by Sauvageau *et al.* (2012), Morais
379 *et al.* (2017) and Mouafo *et al.* (2020) using GC-MS.

380 *3.5. Amino acids profile of biosurfactants*

381 *3.5.1. Amino acids profile*

382 Amino acids are constitutive units of peptides that entering into the composition of several class
383 of biosurfactants such as lipopeptides, glycopeptides and glycolipopeptides. The peptide moiety
384 of biosurfactants is linked to other compounds through amide and lactone bonds (for fatty acids
385 chain) or N-glycosidic and O-glycosidic bonds (for sugars) (Joshi *et al.*, 2016). Prior
386 identification of the amino acids of the peptide moiety of the biosurfactants, these bonds should
387 be cloven. That cleavage generally occurs after hydrolysis at high temperature (110°C) with
388 concentrated HCl (6 N) for approximately 24 h in sealed tubes. The amino acid obtained can

389 be analyzed by GC-MS after conversion into volatile derivatives (trimethylsilylation). That
390 method provides information on the amino acid composition of the biosurfactants based on the
391 retention times and masses (m/z). GC-MS was successfully used by You et al. (2015) to identify
392 four amino acids (Val, Leu, Asp and Glu) in the lipopeptide from *Enterobacter* sp. N18 after
393 acid hydrolysis and trimethylsilylation. However, that method does not provide information on
394 the sequence of amino acids.

395 3.5.2. Amino acid sequence

396 Amino acids sequence of biosurfactants can be assessed using Edman degradation or
397 Quadruple-time-of-flight tandem mass spectrum (Q-TOF MS/MS). Edman degradation is the
398 earlier method reported in the literature to elucidate the composition and sequence of amino
399 acids of biosurfactants (Smyth *et al.*, 2014). The method was mostly applied for lipopeptides.
400 In that method, the biosurfactant is hydrolyzed and the smaller cleaved peptides are submitted
401 to Edman degradation. Mild alkaline hydrolysis is generally applied to open the ring of
402 lipopeptides. The Edman degradation method required peptides from the biosurfactants to be
403 purified to homogeneity (Smyth *et al.*, 2014). The Edman degradation process is conducted in
404 an automated sequencers and the cleaved amino acids are submitted to chromatography. The
405 retention time of the cleaved amino acid is compared with the one of amino acid standards for
406 identification (Zachara and Gooley, 2000).

407 Opposite to the Edman degradation technique, Q-TOF MS/MS is applied directly on the entire
408 biosurfactants without a preliminary hydrolysis step (You *et al.*, 2015). In that method, the
409 initial mass (m/z) of the biosurfactants is determined. Then, amino acids from biosurfactants
410 are lost sequentially leading to a decrease of its m/z after MS/MS fragmentation. The m/z lost
411 corresponds to the mass of the amino acid eliminated. The C-term amino acid is often identified
412 using the double hydrogen transfer mechanism of Yang et al. (2006). In that mechanism, the
413 m/z of the C-term amino acid is increased of m/z value of 18 which correspond to the m/z of

414 water. Direct infusion in the mass spectrometer or application of liquid chromatography (LC,
415 HPLC, UPLC) leading to separation of individual peptides before mass spectrometer analysis
416 can be used. The method is less time consuming and required small volume of samples (Smyth
417 *et al.*, 2014). Korenblum *et al.* (2012) used Q-TOF MS/MS to identify Glu-Leu-Leu-Val-Asp-
418 Leu-Leu as the amino acid sequence of biosurfactants produced by *Bacillus* sp. H2O-1. The
419 peptide sequence Gly-Ser-Thr-Leu-Leu-Ser-Leu-Leu was identified from the biosurfactants
420 produced by *P. fluorescens*. BD5 using MALDI TOF/TOF mass spectrometry and MS/MS
421 fragmentation (Janek *et al.*, 2010). The same method was used by Pereira *et al.* (2013) to
422 identify the sequence of the heptapeptide moiety (L-Glu-L-Leu-D-Leu-L-Val-L-Asp-D-Leu-L-
423 Leu) of the biosurfactants from three strains of *B. subtilis*. Fragments indicating the sequential
424 losses of the amino acid residues Leu/Leu/Asp/Val/Leu/Leu/Glu-OMe was identified in the
425 biosurfactants from *B. subtilis* LSFM-05 by de Faria *et al.* (2011) while using Fourier transform
426 ion cyclotron resonance mass spectrometry with electrospray ionization (ESI-FTICR-MS).

427 **4. Molecular weight of biosurfactants**

428 The method commonly used to assess the molecular weight of biosurfactants is Sodium
429 Dodecyl Sulphate Polyacrylamide Gel Electrophoresis (SDS-PAGE). The method is
430 recommended for high molecular weight biosurfactants (Smyth *et al.*, 2010). In that method,
431 biosurfactants are separated in a gel load with a reducing buffer and SDS. They will be separated
432 according to their molecular mass (Toren *et al.*, 2001). Fouad *et al.* (2010) have successfully
433 determined the molecular weight of surlactin (a glycolipid biosurfactants) produced by *L.*
434 *acidophilus* using SDS-PAGE. The molecular weight of the protein fraction of biosurfactants
435 derived *L. acidophilus* NCIM 2903 was also determined by Satpute *et al.* (2019) using SDS-
436 PAGE. Tricine-SDS-PAGE was performed by Vigneshwaran *et al.* (2021) to identify the
437 molecular mass the biosurfactant *Brevibacillus* sp. AVN13

438 **5. Mass spectrum of biosurfactants**

439 Mass spectrometers provide information on the structure of biosurfactants through an
440 identification of all constitutive elements of the molecule. The method identifies both the
441 moieties of the biosurfactants without a preliminary hydrolysis. The MS spectra provides
442 information on the mass (m/z) of the protonated molecules $[M+H]^+$ of and their sodium
443 $[M+Na]^+$ or potassium $[M+K]^+$ adducts. During MS/MS fragmentation, constitutive elements
444 of the biosurfactants are released and identified based on the m/z values. The direct infusion to
445 the mass spectrometer and injection into liquid chromatography (LC) connected to a MS
446 detector system, so as 90% of each fraction is collected and 10% sent to MS detector, are
447 generally used. The only condition is the purity of the biosurfactants. For this purpose, it is
448 always recommended to perform and HLPC-UV or HPLC-DAD to confirm the purify of the
449 compound with the appearance of a well-constructed and differentiated peaks. These peaks
450 correspond to pure fractions. HPLC-ESI-MS, LC-MS/MS, Tandem MS/MS, HRMS and other
451 mass spectrometry techniques were used by several authors to determine the structure of
452 biosurfactants (de Faria *et al.*, 2011; Janek *et al.*, 2013; Pereira *et al.*, 2013; You *et al.*, 2015;
453 Oluwaseun *et al.*, 2017; Abdalsadiq *et al.*, 2018; Adu *et al.*, 2023).

454 **6. Nuclear magnetic resonance of biosurfactants**

455 NMR is an analytic technique that consists to measure the absorption of radio frequencies by
456 atoms of biosurfactants submitted to a magnetic field. That magnetic field allows the resonance
457 of atoms present in the molecule. The different resonance frequencies of the atoms are
458 consigned on a graph which permits to determine the structure of the molecule based on
459 chemical shifts (Abdel-Mawgoud *et al.*, 2011). Briefly, NMR required a principal static
460 magnetic field and a magnetic field that oscillates in the field of radio frequencies (10^6 - 10^7 Hz).
461 Sample is dissolved in solvents (deuterated chloroform, methanol pyridine, acetic acid,
462 dimethyl sulfoxide acetone, benzene) and introduced into an induction coil that generates an
463 oscillating magnetic field. Depending on the nucleus present in the sample and the value of the

464 principal static magnetic field, the sample will absorb and reemit energy in a particular way and
465 at a precise frequency named resonance. Some recent NMR spectrometers are equipped with
466 triple resonance helium-cooled TCI cryoprobe (^1H , ^{13}C and ^{15}N or ^{31}P) and provide information
467 on the chemical environment of atoms of H, C, N, and P within the biosurfactants (Hamerly *et*
468 *al.*, 2015).

469 Proton and carbon NMR are amongst the most used techniques for structure elucidation of
470 biosurfactants. It was used by several authors independently of the biosurfactants producing
471 strain (Monteiro *et al.*, 2007; Sauvageau *et al.*, 2012; Pereira *et al.*, 2013; Sharma *et al.*, 2015 ;
472 Oluwaseun *et al.*, 2017; Mouafo *et al.*, 2020 ; Dabaghi *et al.*, 2023). In the process of identifying
473 the exact position of constitutive atoms (carbons, hydrogen, nitrogen, phosphorus) of the
474 biosurfactants with respect of their chemical environment, two dimensions NMR (COSY,
475 HMBC, ROZY, and HSQC) is often used to strengthen information provided by one dimension
476 ^1H and ^{13}C NMR (Sauvageau *et al.*, 2012).

477 **7. Successful structure elucidation of biosurfactants.**

478 Successful characterization leading to the proposition of a chemical structure to biosurfactants
479 was achieved by some authors in the literature. Globally, the combination of at least two
480 techniques depending on the biosurfactants and the producing strains, was required.

481 Nelson *et al.* (2020) used HPLC coupled to high-resolution electrospray ionization mass
482 spectrometry to characterize the biosurfactants from *L. sakei* JN-185, *L. fermentum* JN-119 and
483 *L. plantarum* JN-141. They identified several compounds including glycosyldiglycerides,
484 surfactin C13, iturin A8, octapeptin D, plantaricin A, lichenysin A, sakacin-A, glysperin,
485 plusbacin A3 and laterocin. The biosurfactants from *Pseudomonas putida* BD2 was identified
486 by Janek *et al.* (2013) using TLC and UPLC/ESI-MS/MS. They found that the biosurfactants
487 was a mixture of di-rhamnolipid (Rha-Rha-C10-C10) and phosphatidylethanolamines PE

488 (32:1), PE (33:1). You *et al.* (2015) used the combination of GC-MS, ESI-MS and Q-TOF
489 MS/MS to identify the biosurfactants from *Enterobacter* sp. N18. They reported the presence
490 of surfactin homologues such as n-C12, iso-C13, anteiso-C13, iso-C14, n-C14, iso-C15,
491 anteiso-C15, iso-C16, n-C16 and iso-C17 β -OH fatty acids. Korenblum *et al.* (2012) identified
492 surfactin analogues as biosurfactants produced by the *Bacillus* sp. H2O-1 using TLC, GC-MS,
493 ESI-MS and Tandem-MS. These compounds contained a similar heptapeptide chain of
494 surfactin (Glu-Leu-Leu-Val-Asp-Leu-Leu) as the hydrophilic moiety, and C13, C14, C15, C16
495 β -hydroxy-fatty acids as the hydrophobic moiety. TLC, GC-MS and MALDI TOF-MS/MS was
496 used to identify biosurfactants derived from *P. fluorescens* BD5 (Janek *et al.*, 2010). The
497 authors reported two cyclic peptides namely pseudofactin I (palmitoyl-Gly-Ser-Thr-Leu-Leu-
498 Ser-Leu-Val-O-) and pseudofactin II (palmitoyl-Gly-Ser-Thr-Leu-Leu-Ser-Leu-Leu-O-).
499 The biosurfactants from *B. subtilis* 309, *B. subtilis* 311 and *B. subtilis* 573 were identified by
500 Pereira *et al.* (2013) using FTIR-ATR, ^1H NMR and MALDI-TOF MS/MS. They found that
501 the biosurfactants were made of a heptapeptide (L-Glu-L-Leu-D-Leu-L-Val-L-Asp-D-Leu-L-
502 Leu) linked to a C13, C14 or C15 hydroxy fatty acid chain. Lichenysin-A, is a compound made
503 of a small peptide (Gln, Leu, Leu, Val, Asp, Leu, and Ile) that was linked to 3-hydroxy fatty
504 acid residue (3-hydroxylated tri, tetra, penta, or hexadecanoic acids) with amide and lactone
505 bonds forming a cyclic structure, was identified as the biosurfactants produced by *Bacillus*
506 *licheniformis* W16 while using FTIR, HPTLC-ESI-MS and MALDI-TOF-MS, ^1H and ^{13}C
507 NMR as analytical techniques. In the study conducted by Oluwaseun *et al.* (2017), L-
508 rhamnosyl-L-rhamnosyl-3- β -hydroxydodecenoate was identified as the biosurfactants from
509 *Pseudomonas aeruginosa* C1501 using LC-ESI-MS and ^1H and ^{13}C NMR.
510 Saravanakumari and Mani (2010) used GC-MS and ^1H NMR to identify O-methyl- β -D-
511 xylopyranoside and octadecanoic acid was the major constitutive elements of the biosurfactants
512 from *L. lactis*. The final structure proposed by the authors was 2-methyl-O-methyl- β -D-

513 xylopyranosyl octadecanoic acid. The combination of TLC, GC-MS, ESI-MS and NMR (^1H
514 and ^{13}C) at one and two dimensions (COSY, HMBC and HSQC) was used in the
515 characterization process of biosurfactants from *L. plantarum* (Sauvageau *et al.*, 2012). The
516 authors identified four fractions including α -D-Glucopyranosyl-diglyceride (GL1), α -D-
517 Galactopyranosyl-(1 \rightarrow 2)- α -D-Glucopyranosyl-diglyceride (GL2a), β -D-Glucopyranosyl-
518 (1 \rightarrow 6)- β -D-Galactopyranosyl-(1 \rightarrow 2)-6-O-acyl- α -D-Glucopyranosyl-diglyceride (GL2b) and
519 β -D-Glucopyranosyl-(1 \rightarrow 6)- α -D-Galactopyranosyl-(1 \rightarrow 2)- α -D-Glucopyranosyl-diglyceride
520 (GL3). Xylopyranosyl linked to octadecanoic acid was identified as the biosurfactants from *L.*
521 *helveticus* MRTL91 while using TLC, UPLC-ESI-MS, GC-MS, FTIR and NMR (^1H and ^{13}C)
522 (Sharma *et al.*, 2014). Using the same techniques latter, the authors identified xylopyranosyl β -
523 hydroxydecanoic acid as the biosurfactants produced by *E. faecium* MRTL9 (Sharma *et al.*,
524 2015). Mouafo *et al.* (2020) identified 2,5-O-methyl-rhamnofuranosyl-palmitate in
525 biosurfactants from *L. casei* TM1B using elemental analysis, FTIR, GC-MS, and NMR (^1H and
526 ^{13}C).

527 **Conclusion**

528 This review presents the different techniques of purification of biosurfactants. It suggests that,
529 the choice of the purification techniques of biosurfactants depends on the producing strain, the
530 culture media composition and the extraction method. Chromatographic, spectrometric and
531 mass spectrometry methods are suitable for fully characterization at structural level of
532 biosurfactants. However, biosurfactants which are known as complex mixture of compounds
533 must be fractionated before being analyzed. They are in the food industry to enhance the shelf
534 life of food, remove biofilms from food processing surfaces, stabilize emulsions, improve
535 dough stability and texture of bakery products. In agricultural field, they are used as
536 biopesticides. In environmental field, they are used for bioremediation, to enhance oil recovery
537 and remove heavy metals from contaminated soils. They are also used in cosmetic, detergency

538 and painting. The full structural characterization of biosurfactants will improve their added
539 values and their application in some highly pointed industrial fields such as medicine and
540 pharmacy.

549 **Data Availability Statement:**

550 Upon request, the data will be made available from the corresponding author.

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List of Tables

Table 1. Purification methods and nature of biosurfactants produced by some microorganisms

Microorganisms	Method of purification	Nature of biosurfactants	References
<i>L. casei</i> subsp. <i>casei</i> TM1B	- Centrifugation (13,000×g, 4°C, 20 min) - Filtration (0.22 µm) - RP-HPLC	Glycolipid	(Mouafo <i>et al.</i> , 2020)
<i>L. plantarum</i> CFR 2194	- Centrifugation (10,000×g, 4 °C, 15 min) - Precipitation (pH 2)	Glycoprotein	(Nelson <i>et al.</i> , 2020)
<i>B. velezensis</i> KLP2016	- TLC - Size exclusion chromatography - Ion exchange chromatography	Lipopeptide	(Dabaghi <i>et al.</i> , 2023)
<i>B. oceanisediminis</i> H2	- TLC - Column chromatography	Lipopeptide	(Meena <i>et al.</i> , 2021)
<i>B. subtilis</i> LSFM-05	- Column chromatography	Lipopeptide	(Satpute <i>et al.</i> , 2010)
<i>S. thermophilus</i> A	- Filtration (0.22 µm) - Dialysis (6000–8000 Da) - Hydrophobic interaction chromatography	Glycolipid	(Sauvageau <i>et al.</i> , 2012)
<i>L. plantarum</i> IRL- 560	- TLC - Column chromatography - Size exclusion chromatography	Glycolipid	(Banerjee and Ghosh, 2021)
<i>L. delbrueckii</i>	- Column chromatography - Dialysis (6000–8000 Da)	Glycolipid	(Sharma and Saharan, 2016)
<i>L. helveticus</i> MRTL91	- Dialysis (6000–8000 Da) - Column chromatography	Glycolipid	(de Faria <i>et al.</i> , 2021)
<i>L. lactis</i>	- Precipitation (pH 2) - Centrifugation (6000×g, 15 min, 4°C)	Glycolipid	(Sharma <i>et al.</i> , 2015)
<i>L. rhamnosus</i> PTCC 1637	- Filtration (0.22 µm) - Dialysis (6000–8000 Da)	Phosphoglycoprotein	(Satpute <i>et al.</i> , 2008)
<i>L. paracasei</i> ssp. <i>paracasei</i> A20	- Filtration (0.22 µm) - Dialysis (6000–8000 Da)	Glycolipoprotein	(Ghasemi <i>et al.</i> , 2018)
<i>L. acidophilus</i> NCIM 2903	- Filtration (0.22 µm) - Dialysis (6000–8000 Da)	Glycolipoprotein	(Vecino <i>et al.</i> , 2017)

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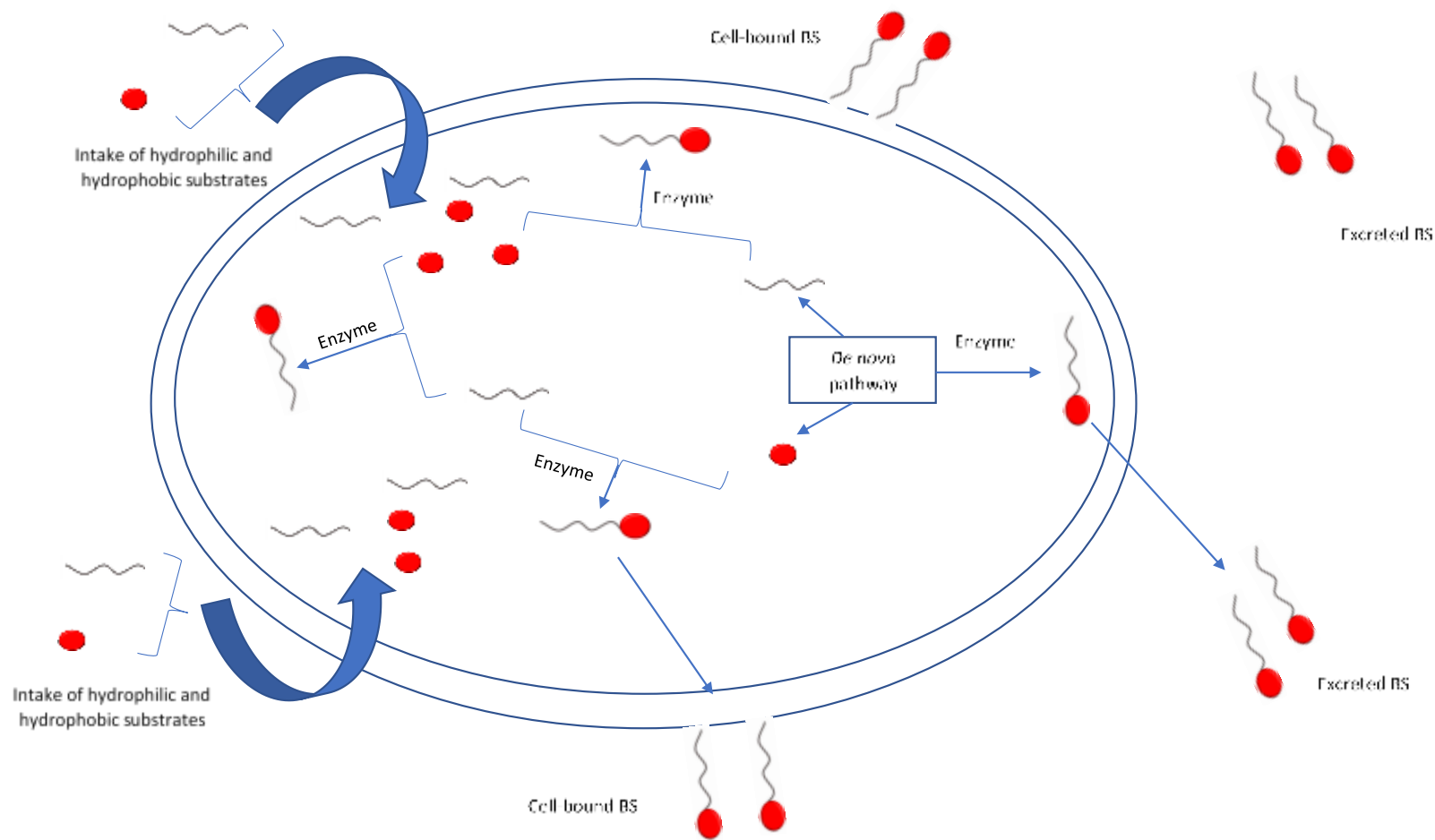


Fig. 1. The different metabolism routes of biosurfactants by microorganisms.

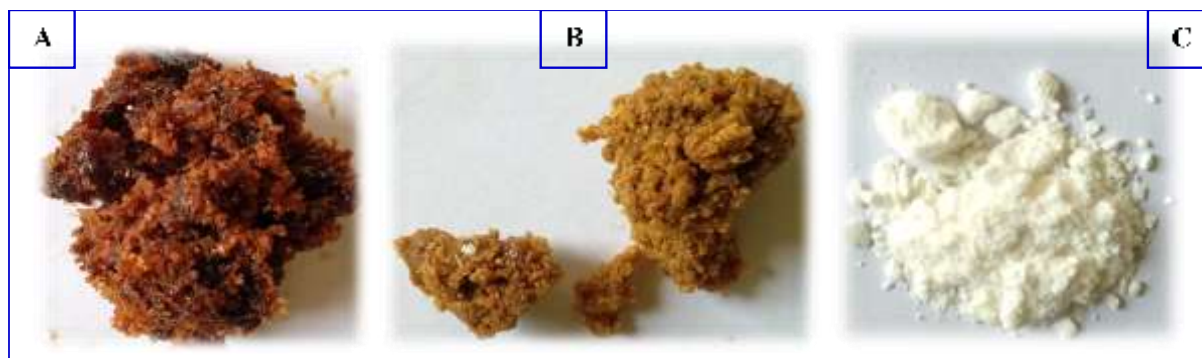


Fig. 2. Pictures showing color of biosurfactants produced by *Lactobacillus paracasei* subsp. tolerans N2 with sugar cane molasses as substrate (A), *Lactobacillus casei* subsp. casei TM1B with sugar cane molasses as substrate (B) and *Lactobacillus rhamnosus* G88 with glycerol as substrate (C) (Mouafo, 2019).