

## **Original Research Article**

# **EFFECT OF DUCK MEAT MACERATION IN COCONUT SHELL LIQUID SMOKE ON THE QUALITY OF DUCK MEAT SAUSAGE**

## **Abstract**

This study aims to determine the effect of maceration of coconut shell liquid smoke in increasing the preference value of panelists and the quality of duck meat sausages both physically and chemically. This study was conducted in January 2023 at the Meat Processing Laboratory, Animal Product Technology Section, Faculty of Animal Science, Brawijaya University. The material used in this research is duck meat sausage. This study used an experimental method with a completely randomized design consisting of 5 treatments and 4 replications. The results of the analysis show that maceration of coconut shell liquid smoke produced no significant effect ( $P > 0.05$ ) on carbohydrates, protein content, ash content, fat content, moisture content, cooking loss, pH, and tenderness but had a very significant effect ( $P < 0.01$ ) on the value of water holding capacity and organoleptic value. It can be concluded from this study that maceration of coconut shell liquid smoke can help in reducing the value of cooking loss, moisture content, fat content, carbohydrates, and pH as well as increase the value of ash content, protein content, and water holding capacity.

Keywords: coconut shell liquid smoke, duck meat, phenol, sausage

## **1. Introduction**

Duck meat is one of the rarely processed poultry, yet it has the advantage of a complex taste due to the fat content which can affect the taste of duck meat. The complex taste of duck meat also has drawbacks, namely a thick fishy odor compared to other poultry and a tougher meat texture. Processing duck meat into sausages can be one of the methods to increase the value of duck meat. Sausage is a processed meat product with a chewy, soft texture and good taste (Agtari, Tifauzah, and Ismail, 2017), so sausage is a processed meat product that is quite popular among Indonesian citizen.

Liquid smoke is the result of condensation from wood pyrolysis which contains a large number of compounds such as lignin, hemicellulose, and cellulose which go through a high temperature combustion process in a closed room or in a vacuum that consists of pipes for distributing smoke, pyrolysis tubes, tar catchers, liquid smoke containers and condensers (Nurhazisa, Susilo and Anggraini, 2018). Coconut shell liquid smoke has a brownish color and a distinctive odor so it can be used as a flavoring ingredient in food. The use of coconut shell liquid smoke as a substitute for direct smoking (roasting over a wood fire) however still has drawbacks, namely the desired concentration and taste of smoke is difficult to adjust so that the resulting product will not be the same one another because the best temperature and time cannot be maintained. The use of coconut shell liquid smoke is expected to improve the taste and reduce the distinctive odor of duck meat in sausages so that it can attract consumer interest. This distinctive odor of ducks is caused by the feed consumed by ducks has a high content of fat and protein (Wirjatmadja, et al., 2021) is expected to disappear along with the maceration process of coconut shell liquid smoke on duck meat in making sausages.

## **2. Research Methods**

### **2.1. Tools and materials**

The tools used in the study were cutting boards, knives, 100 ml beaker glass (Pyrex), 1 ml dropper pipettes, gas stoves, boilers, tissues, spoons, sample containers, stirrers, analytical scales, measuring cups (Herma), foodscan, pH meter (Mediatech), furnace, and waterbath with the materials used are coconut shell liquid smoke, duck meat, STTP, egg yolk, lime (*Citrus aurantiifolia*), pepper, oil, tapioca flour, ice cubes, garlic, nutmeg, salt, sugar, distilled water, whatman paper no.42 9 cm in diameter, 4 and 7 buffer solutions.

#### **2.1.1. Research methods**

The method used in this study uses a Completely Randomized Design. Maceration treatment of coconut shell liquid smoke was carried out with P1 (10 minutes), P2 (20 minutes), P3 (30 minutes), P4 (40 minutes), and P5 (50 minutes), and each treatment was repeated 4 times to produce 20 samples. Samples were conducted in the laboratory, then to be analyzed further for the physical, chemical, and organoleptic properties.

#### **2.1.2. Research procedure**

1. The duck was separated from its skin and bone, and the washed under running water
2. The duck meat was sliced into fillets and then put in the vacuum marinator with the aim of marinating with a concentration of 6% lime extract
3. Marinated duck meat was washed under running water and then macerated into 1% coconut shell liquid smoke for a different length of time according to the treatment
  - P1: 10 minutes
  - P2: 20 minutes
  - P3: 30 minutes
  - P4: 40 minutes
  - P5: 50 minutes
4. Duck meat that had been soaked in coconut shell liquid smoke was drained and then ground to form a dough which was then added with STPP, tapioca flour, sugar, oil, pepper, salt, garlic, nutmeg, egg yolks, and oil.
5. Sausages were cooked by boiling for 15 minutes at 60-70°C and 30 minutes at 70-80°C
6. Smoked duck meat sausages could be further analyzed physically, chemically, and organoleptic

#### **2.1.3. Data analysis**

Obtained data analysis from laboratory test results was then collected in Microsoft Excel for statistical analysis. Data analysis on the effect of maceration of coconut shell liquid smoke on duck meat in sausage products which includes the value of cooking loss, water holding capacity, pH, moisture content, ash content, protein content, ash content, fat content, carbohydrates, tenderness, and organoleptic performed was done by using Analysis of

Variance. If data was found showing significant or highly significant differences, then it was followed up with Duncan's multiple range test.

### 3. Results and Discussion

The effect of maceration of coconut shell liquid smoke with different lengths of time on the manufacture of duck meat sausages, namely the treatment of 10 minutes, 20 minutes, 30 minutes, 40 minutes, and 50 minutes with the aim of knowing the effect of maceration time of coconut shell liquid smoke on the quality of duck meat sausages in terms of pH value, tenderness, cooking loss, Water Holding Capacity (WHC), ash content, moisture content, carbohydrates by difference, protein content, fat content, organoleptic quality, and FTIR.

Table 1. The average value of tenderness, cooking loss, Water Holding Capacity, pH, moisture content, carbohydrates, protein content, ash content, and fat content in duck meat sausages with different lengths of maceration of coconut shell liquid smoke

Variable	Treatment				
	P1	P2	P3	P4	P5
Tenderness (N)	3.53±0.25	3.53±0.25	3.45±0.10	3.45±0.10	3.40±0.0
Cooking Loss (%)	6.69±1.27	6.62±0.21	6.58±0.31	6.61±1.48	6.55±1.62
WHC (%)	44.37 <sup>a</sup> ±4.58	47.97 <sup>ab</sup> ±0.51	49.17 <sup>ab</sup> ±1.82	51.20 <sup>bc</sup> ±1.66	51.92 <sup>c</sup> ±1.60
pH	5.94±0.06	5.92±0.10	5.91±0.08	5.93±0.10	5.89±0.17
Moisture Content (%)	60.71±1.27	60.64±0.29	60.45±0.18	60.64±0.35	60.43±0.60
Carbohydrate (%)	5.51±1.80	4.04±0.29	5.23±0.67	4.92±1.25	4.69 ±1.35
Protein content (%)	14.57±1.10	14.79±0.21	15.02±0.19	15.25±1.77	15.26±1.99
Ash content (%)	5.81±0.22	5.85±0.26	5.90±0.30	5.96±0.09	6.07±0.13
Fat content (%)	13.68±1.33	14.68±0.52	13.41±0.62	13.24±1.34	13.18±1.25

<sup>a,b,c,d</sup> Different superscripts show a significant effect ( $P < 0.05$ ) and a very significant effect ( $P < 0.01$ )

#### 3.1. Effect of Different Maceration Times of Coconut Shell Liquid Smoke on the Tenderness of Duck Meat Sausages

The results of the average tenderness of duck meat sausages with different lengths of maceration of liquid smoke are presented in Table 1. The results of the analysis of variance show that maceration of liquid smoke with different lengths of time has no significant effect ( $P > 0.05$ ) on the value of tenderness of duck meat sausages. The average tenderness value in Table 1 shows an increase in the tenderness value from P1 to P5. Maceration of liquid smoke at P1, which is 10 minutes long, has the highest average value, namely 5.51, with the lowest value at P2, namely 4.04 with 20 minutes of liquid smoke maceration.

The tender point of rejected ducks according to Budiman (2018) has a low value so that it can increase the toughness of the meat because the structure of the meat is composed of a lot of connective tissue, the tenderness of the meat is a factor in the level of consumer preference which includes the amount of residue left when chewing and ease of chewing. Warner-Bratzler is a tool used in measuring the value of breaking power which is influenced by myofibrillar components and connective tissue components. Maceration time affects a decrease in the value of tenderness at P5 (50 minutes), although this is not significantly different from the many factors that influenced the study of Akbar et al. (2014) which explains that the long storage time affects the breaking power of the meat to decrease during storage time in a period of four weeks due to the aging process where the breaking strength of the meat would decrease resulting in an increase in the value of tenderness (tenderness). In this study, with a range of 3.40-3.53, it can be classified as tender according to Suryati et al. (2008) because it is in the range of 3.30-5.00. The longer the maceration of coconut shell liquid smoke on duck meat sausages, the lower the tenderness value will be. Giving liquid smoke, in the study of Prayitno, et al. (2020), can reduce the value of breaking power in meat which results in tender meat, liquid smoke with phenol content functions as an antioxidant so that it can prevent food spoilage by donating hydrogen, thereby reducing food damage due to oxidation by oxygen. According to Anas, et al. (2019), tenderness in meat is influenced by either low or high pH values in meat itself. In the study, of smoked duck meat sausages, the lower the pH value obtains, the lower the tenderness value will be, indicating it as the tender category.

### **3.2. Effect of Different Maceration Times of Coconut Shell Liquid Smoke on Duck Sausage Cooking Loss**

The results of the average value of cooking losses in duck meat sausages with different lengths of maceration of liquid smoke are presented in Table 1. The results of the analysis of variance showed that maceration of liquid smoke with different lengths of time did not give a significant difference ( $P>0.05$ ) to the value of cooking losses of sausages. duck meat. The average value of cooking losses in Table 1 shows an increase in the value of cooking losses from P1 to P5. Maceration of liquid smoke at P1, which is 10 minutes long, has the highest average value, namely 6.69, with the lowest value at P5, namely 6.55, with 50 minutes of liquid smoke maceration time. Cooking loss is a process in which the amount of water bound to the muscle fibers of the meat will affect the nutritional value of the meat, cooking loss can also be affected by the time and temperature of the cooking process (Novita et al., 2019).

In this study, the smoked duck meat sausage has no significant effect on the length of maceration, but it still experiences a decrease in value. According to research by Anas, et al. (2019), the phenolic compounds in liquid smoke can bind acid ketones, esters and aldehyde groups, it will affect the decrease in the cooking loss value because phenol will dissociate to produce anions and  $H^+$ . The decreasing cooking loss was due to an increase in the value of the phenol content in the duck meat sausage, the increase in the phenol value occurred due to the longer maceration time so that it could increase the value of the phenol content obtained from coconut shell liquid smoke. According to Abustam, et al. (2019), a decrease in the value of cooking loss, with an increase in the concentration of used liquid smoke, will affect the yield of meat and processed meat products to increase, a decrease in the value of cooking loss is also accompanied by an increase in the WHC value. The decrease in the value of cooking loss in meat means that the nutrients and moisture loss also decrease, so with low cooking loss, good

quality duck meat sausages will be produced compared to those with high cooking loss values. Arizona, et al. (2011) stated that the quality of meat can be affected by the value of cooking loss because the higher the value of cooking loss, the higher the risk of nutrients escaping from the muscle fibers of the meat will be.

### **3.3. Effect of Different Maceration Times of Coconut Shell Liquid Smoke on Water Holding Capacity (WHC) of Duck Meat Sausage**

The results of the average value of Water Holding Capacity in duck meat sausage with different lengths of maceration time of liquid smoke are presented in Table 1. The results of the analysis of variance show that maceration of liquid smoke with different lengths of time has a very significant effect ( $P < 0.01$ ) on the value of water holding duck meat sausage capacity. The average value of Water Holding Capacity in Table 1 shows an increase in the value of Water Holding Capacity from P1 to P5. Maceration of liquid smoke at P5, which is 10 minutes long, has the highest average value, namely 51.92, with the lowest value at P5, namely 44.37, with 50 minutes of liquid smoke maceration. Water Holding Capacity is an indicator in measuring meat in binding water in products and added water. The Water Holding Capacity of the duck meat sausage has a significant effect, as the maceration time into the coconut shell liquid smoke increases.

Liquid smoke, which is an antioxidant, can inhibit auto-oxidation in proteins so that the Water Holding Capacity value will increase because it can bind free water and fill the spaces between cells (Akbar et al., 2014). In the study, the cooking loss value of duck meat sausage also decreases as the WHC value increases, so it gives good results. This is supported by the statement of Abustam and Ali (2016) who stated that an increased value of water holding capacity would be associated with a low value of cooking loss during the cooking process so that it will produce processed products with characteristics that are chewy, good, and compact. The longer the maceration of the duck meat in the coconut shell liquid smoke, the higher the WHC value of the duck meat sausage. The water holding capacity value will affect the texture value because, according to Bahtiar and Abustam (2014), a hard texture is obtained from a condition when it has a dry, tight, and sticky structure due to the extreme proportion of muscles in binding water, otherwise a tender texture is obtained from a tenuous structure also a wet and veiny texture with low water holding capacity. Bahtiar and Abustam (2014) added that water bind in muscles has 3 forms, namely the first is chemically bound water, the second is water that is rather weakly bound to water molecules in the hydrophilic group, and the third consists of the free water molecules layer that exists between the proteins molecules. According to Wulandari, et al. (1999) who stated that protein denaturation would only decrease the value of free water which is in the third layer with the position of free water between protein molecules while in the first and second layers would not decrease.

### **3.4. Effect of Different Maceration Times of Coconut Shell Liquid Smoke on the pH of Duck Meat Sausage**

The results of the average pH value of duck meat sausages with different lengths of maceration of liquid smoke are presented in Table 1. The results of the analysis of variance show that maceration of liquid smoke with different lengths of time has no significant effect ( $P > 0.05$ ) on

the pH value of duck meat sausage. The average pH value in Table 1 shows an increase in pH values from P1 to P5. Maceration of liquid smoke at P1, which is 10 minutes long, has the highest average value, namely 5.94, with the lowest value at P5, namely 5.89, with 50 minutes of liquid smoke maceration. The degree of alkalinity in the product can be analyzed through a pH test with a pH meter. In the study, it is found that the pH value of duck meat sausage decreases but not significantly, due to the washing of the meat under running water, so it will neutralize the pH value before the grinding process.

Based on the study by Arizona, et al. (2011), the administration of liquid smoke with different concentrations will affect the pH of the meat because of the acidic nature of the carboxylic acids (acetic acid, butyric acid, and formic acid) in the smoke will stick to the meat, so it will decrease, other factors that can affect the pH value is storing because it will increase the pH value in the presence of microbes that produce H<sub>2</sub>S and NH<sub>3</sub>. Low pH conditions in the study on duck meat sausage can reduce the number of microbes in the product. The pH value decreased in the research on duck meat sausages as the length of time it took to macerate the duck meat into the liquid smoke of the coconut shell because the smoke will stick to the duck meat more. The pH of the duck meat sausages has no significant effect due to liquid smoke which was able to maintain the pH value (Adriansyah, et al. 2012). The pH value can be affected by the value of Water Holding Capacity, tenderness, cooking loss, and juiciness (Soeparno, 2005).

### **3.5. Effect of Different Maceration Times of Coconut Shell Liquid Smoke on Moisture Content of Duck Meat Sausage**

The results of the average moisture content in duck meat sausages with different lengths of liquid smoke maceration are presented in Table 1. The results of the analysis of variance show that maceration of liquid smoke with different lengths of time has no significant effect ( $P > 0.05$ ) on the value of the moisture content of the duck meat sausage. The average value of the moisture content in Table 1 shows an increase in the value of the moisture content from P1 to P5. Maceration of liquid smoke at P1, which is 10 minutes long, has the highest average value, namely 60.71, with the lowest value at P5, namely 60.43, with 50 minutes of liquid smoke maceration. Analysis of moisture content is an important factor in a food product because the moisture content in the product will affect the texture, product appearance, and taste. In addition, the moisture content can also determine the level of freshness and durability of the product (Rasydta et al., 2015).

The results show that the decrease in the value of the moisture content has no significant effect on the difference in the length of maceration time into the coconut shell liquid smoke. The increasingly concentrated nature of liquid smoke can remove free or binding water which will affect the texture due to differences in the structure of the meat (Syarafina et al., 2014). Liquid smoke maceration treatment can reduce the value of moisture content because liquid smoke can bind free water in the process. The content of coconut shell liquid smoke can reduce the value of the moisture content so that it also helps inhibit the growth of microbes in food (Amperawati, Darmadji, and Santoso, 2012). Phenol is a water-soluble compound with volatile and miscible properties or content that allows it to mix (Fauziah et al., 2014). The results of the value of the moisture content in duck meat sausages will decrease with the length of maceration of duck meat in coconut shell liquid smoke due to the presence of phenol compounds in liquid smoke, this is in accordance with research (Najih et al., 2014) which stated that phenol

compounds in shell liquid smoke coconut, which increases in the maceration process, will give a decrease in the value of the moisture content. The moisture content value in coconut shell liquid smoked duck meat sausage meets the moisture content standards set by the Indonesian National Standard (SNI 01-3820-2015) found in sausages with a maximum value of 67%.

### **3.6. Effect of Different Maceration Times of Coconut Shell Liquid Smoke on Carbohydrates by-Difference Duck Meat Sausage**

The results of the average value of carbohydrates in duck meat sausages with different maceration durations of liquid smoke are presented in Table 1. The results of the analysis of variance showed that maceration of liquid smoke with different lengths of time has no significant effect ( $P>0.05$ ) on the carbohydrate value of duck meat sausage. The average carbohydrate value in Table 1 shows an increase in carbohydrate values at P1 to P5. Maceration of liquid smoke at P1, which is 10 minutes long, has the highest average value, namely 5.51, with the lowest value at P2, namely 4.04 with 20 minutes of liquid smoke maceration.

One of the main sources of energy for humans and animals is carbohydrates derived from hydrogen, oxygen, and carbon compounds, carbohydrates which are the main calorie providers with the amount given in 1 gram of carbohydrates will produce 4 Kcal (Hutomo et al., 2015). There is no significant effect of the administration of different lengths of maceration time on the carbohydrate value of coconut shell liquid smoked duck meat sausage, although according to study by Hutomo et al. (2015), maceration using coconut shell liquid smoke will increase the value of carbohydrates due to the content in coconut shell liquid smoke, namely the presence of cellulose and lignin, which are the building blocks of carbohydrates so that it will affect the increase in carbohydrate value but in this study, there is no increase or significant effect due to concentration used in different studies in the study of Hutomo et al. (2015) used concentrations of liquid smoke as much as 5%, 10%, and 15%, while in this study only used a concentration of 1% so that it did not have an effect on the carbohydrate value. The length of maceration can also affect the decrease in the value of carbohydrates due to the use of the by-difference method which is related to the values of moisture content, fat content, protein content, and ash content, so fluctuations in these values can affect the results of carbohydrate values in duck meat sausage products. The value of carbohydrate content in duck meat sausages is in accordance with the Indonesian National Standard (SNI 01-3820-1995) for sausages with a maximum value of 8%.

### **3.7. Effect of Different Maceration Times of Coconut Shell Liquid Smoke on Protein Content of Duck Meat Sausage**

The results of the average value of protein content in duck meat sausage with different lengths of maceration of liquid smoke are presented in Table 1. The results of the analysis of variance show that maceration of liquid smoke with different lengths of time has no significant effect ( $P>0.05$ ) on the value of the protein content of duck meat sausage. The average value of protein content in Table 1 shows an increase in the value of moisture content from P1 to P5. Maceration of liquid smoke at P5, which is 50 minutes long, has the highest average value, namely 15.26, with the lowest value at P1, namely 14.57, with 10 minutes of liquid smoke maceration time. The protein content is determined using the Kjeldal method by calculating the

total nitrogen present in the food. The part of the meat that is important in the process of making sausage is protein because protein can play a role in increasing the quality of the cohesiveness of sausages (Bulkaini et al., 2020).

Factors that result in an increase and decrease in protein are the presence of microbial activity that can degrade protein and the content of threonine in liquid smoke which is included in amino acids, the increase in the value of protein content in research on duck meat sausages is along with the addition of liquid smoke due to the threonine content in liquid smoke containing nitrogen (Assidiq et al., 2018). Protein degradation begins with a decrease in the value of volatile bases resulting from bacterial decomposition (Budiarti et al., 2016). The longer maceration of duck meat in liquid smoke can result in an increase in the value of protein content because liquid smoke can bind free water. Another factor that causes protein levels to increase, due to clumping in protein, is reduced moisture content (Julianto et al., 2021). According to the Indonesian National Standard (SNI 01-3820-2015) regarding sausages, the protein content in sausages has a minimum value of 13%, which means that the results of the research on protein content in liquid smoked duck meat sausages meet the standards given with a value range of 14.57-15.26.

### **3.8. Effect of Different Maceration Times of Coconut Shell Liquid Smoke on Ash Content of Duck Meat Sausage**

The results of the average ash content in duck meat sausages with different lengths of liquid smoke maceration are presented in Table 1. The results of the analysis of variance showed that maceration of liquid smoke for different lengths of time has no significant effect ( $P > 0.05$ ) on the value of the ash content of the duck meat sausage. The average value of the ash content in Table 1 shows an increase in the value of the ash content from P1 to P5. Maceration of liquid smoke at P5, which is 50 minutes long, has the highest average value, namely 6.07, with the lowest value at P1, namely 5.81, with 10 minutes of liquid smoke maceration. Ash content is the total collection of mineral components or inorganic materials present in a material (Purwanti et al., 2022). The composition of the ash is metal oxides derived from minerals in the carbonization process which do not experience evaporation, an increase in the ash content in the analysis of the ash content is caused by the higher temperature and the longer carbonization time (Kemas et al., 2018).

The difference in the value of the ash content can be influenced by several factors, namely the value of the moisture content, the concentration of liquid smoke, and the processing temperature where if the concentration in the addition of liquid smoke increases accompanied by the processing temperature it will increase the value of the ash content. Besides that, the value of the ash content will give an inverse value to the moisture content, where the decreased moisture content can increase the value of the ash content (Jakung et al., 2020). The treatments in the study on duck meat sausages in liquid smoke maceration with different lengths of time have no significant effect because the concentration of liquid smoke in maceration can not increase the total value of minerals present in the product (Widiastuti et al., 2019). In the study of duck meat sausages with liquid smoke maceration gives an increased value due to the length of maceration which increased the value of the ash content because, during the time of maceration, the liquid smoke will stick to the meat and the content of liquid smoke containing organic acids would increase the value of the ash content.

### 3.9. Effect of Different Maceration Times of Coconut Shell Liquid Smoke on Fat Content of Duck Meat Sausage

The results of the mean value of fat content in duck meat sausages with different lengths of liquid smoke maceration are presented in Table 1. The results of the analysis of variance show that maceration of liquid smoke with different lengths of time has no significant effect ( $P>0.05$ ) on the value of the fat content of the duck meat sausage. The average value of fat content in Table 1. shows an increase in the value of fat content from P1 to P5. Maceration of liquid smoke at P5, which is 50 minutes long, has the highest average value, namely 14.06, with the lowest value at P1, namely 12.99 at 10 minutes of liquid smoke maceration. Phenol has antioxidant characteristics that can inhibit damage in products due to reducing the amount of hydrogen, so it suppresses the oxidation process in fat by oxygen (Assidiq et al., 2018). The increase in the value of fat content in the manufacture of coconut shell liquid smoked duck meat sausage is caused by the length of maceration, so the phenol content will increase. Increasing levels of phenol in the product will further help inhibit damage to fat (Sanger, 2010).

The correlation between fat content and moisture content is inversely proportional where the decreased moisture content will result in an increase in the value of the fat content, this is due to the decreased moisture content so that the phenol content in the coconut shell liquid smoke will become more concentrated with the length of maceration time. The phenol content can help inhibit oxidation of fat and the concentrated phenol value will have an impact on the fat content because phenol in liquid smoke is a compound that functions in the formation of fat (Fauziah et al., 2014). The fat content in the duck meat sausage is in accordance with the Indonesian National Standard (SNI 01-3820-2015) the nutritional value of the sausage is a maximum of 20%, meaning that the fat content produced by the macerated duck meat sausage with coconut shell liquid smoke still meets the standard fat content in sausages.

### 3.10. Effect of Different Maceration Times of Coconut Shell Liquid Smoke on the Organoleptic of Duck Meat Sausage

**Table 2.** The average value of texture, color, odor, and taste of duck meat sausages with different lengths of maceration times of coconut shell liquid smoke

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Variable	Treatment
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	P1	P2	P3	P4	P5
Texture	39.00±3.74	40.50±3.42	40.50±4.43	41.25±2.75	38.50±3.11
Color	33.25±0.96	33.25±2.50	33.50±1.91	33.25±1.26	33.00±1.41
Odor	43.50±4.65	43.75±1.71	45.50±3.87	43.25±2.87	49.50±5.45
Taste	37.25±2.22	42.75±4.11	36.50±3.87	41.00±1.83	36.50±3.00

The treatments have a significant effect on the texture value of liquid smoked duck meat sausages and panelists preferred the taste of duck meat sausages with liquid smoke maceration for 40 minutes. Texture is a physical property of structural elements derived from food. Texture formation, according to Lindriati (2020), is by uniting the components in the form of an oil-in-water emulsion so that it can produce a compact texture because the texture of a good quality sausage has the characteristics of being chewy, tender, and compact. The longer the maceration time, the higher the liquid smoke attached to the meat. Indiarto (2012) stated that the addition of liquid smoke can increase the hardness value of the meat.

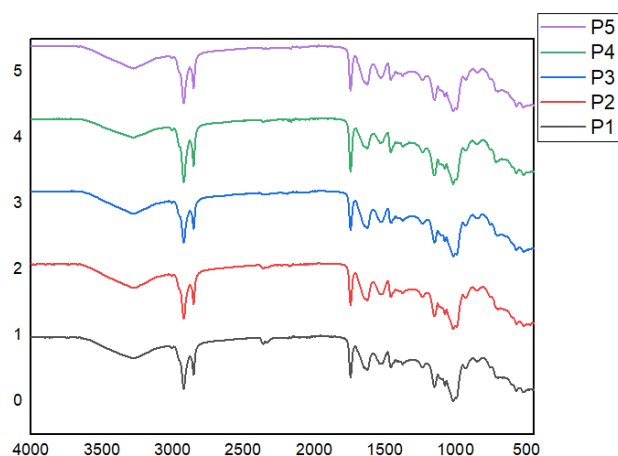
The treatments have a very significant effect on the color parameters of the panelists. Duck meat sausages with maceration time in liquid smoke for 30 minutes are preferable to duck meat sausages with liquid smoke maceration time for 50 minutes, the average color is light brown. Color is a sensory sensation, not a substance, sensory originating from radiant energy that falls on the sense of sight (Riyadi and Windi, 2010). Based on research by Arizona, et al. (2011), the discoloration that occurs in the meat to become slightly darker is influenced by the increasing concentration of liquid smoke given due to non-enzymatic reactions of smoke products originating from dicarbonic and carbonyl condensation reactions in smoke with free amino acids and protein amino acids. Another factor that can affect color, according to Arizona, et al. (2011), is a change in meat pigment due to myoglobin being oxidized to produce brown metmyoglobin which then mixed with H<sub>2</sub>S to form sulfur myoglobin which creates yellow or green pigments with the help of microbes. Changes in the color of the duck meat sausage can also be influenced by the pH value obtained where the lower the color it is, the paler the color the color of the duck meat sausage will be.

The treatment have a very significant effect on the odor value of liquid smoked duck meat sausages and the panelists preferred the taste of duck meat sausages with liquid smoke maceration for 50 minutes. Based on the opinion of Riyadi and Windi (2010), the odor that is formed comes from phenol compounds that act as smoke flavor formers, namely 4-methyl guaicol, guaicol, and 2,6-dimethoxy phenol. The result of this study of odor on duck meat sausages is the longer maceration time is, the more concentrated odor will produce. The siringol compound is known as a smoke flavoring compound, and along with the length of maceration it will give the duck meat sausage a more concentrated aroma (Nuesiwi, et al. 2013). According to Suryani, et al., (2020) syringol is obtained from the degradation of lignin at a temperature of 160-625°C, meaning that the lignin content can determine the aroma of the product.

The treatments have a very significant effect on the taste value of liquid smoked duck meat sausage and the panelists preferred the taste of duck meat sausage with liquid smoke maceration for 20 minutes, which was obtained from the average taste value of duck meat with smoked taste. According to the study of Naveen, et al. (2016), meat has a complex taste that

comes from sugar, protein, and fat with its characteristic that evaporates easily during the cooking process depending on the method, time, and temperature, so it will produce maillard reactions between sugars and amino groups. Taste is an important factor in a food product because the sensory taste will give rise to a taste depending on the compounds that make up the used food ingredients, which do not only consist of one taste, but of various kinds of flavors that combine to form a coherent taste to produce a complete taste (Sembor, et al. 2022). According to this treatment too long maceration in liquid smoke will cause the absorption of the smoke component, namely phenol to increase due to diffusion in the liquid smoke into the meat. The increase in the phenolic component will have an impact on increasing the smoked taste of the duck meat sausage, while the panelists' assessment did not like the concentrated taste of coconut shell liquid smoke with the lowest value in the 50-minute treatment.

### 3.11. Effect of Different Maceration Times of Coconut Shell Liquid Smoke on Duck Meat Sausage's Fourier Transform Infrared (FTIR).



**Figure 1.** FTIR spectrum of duck meat sausage with different maceration times of coconut shell liquid smoke

FTIR is a structural analysis based on the presence of polar bonds and functional group vibrations which are used to detect changes during processing. The image above shows the FTIR spectrum of meat with different treatments at detected wavelengths of 3500–500  $\text{cm}^{-1}$ . In general, the spectral patterns in this study were no different, as can be seen in Figure 1. According to Pavia, Gary, and George (2001), in the wave range 1820-1660  $\text{cm}^{-1}$  shows the C=O group of amide I compound (secondary structure of the protein) which gives rise to strong absorption energy and is called peak because it has the strongest and widest spectrum. This is in accordance with the results of the P1 study (10 minutes) the typical sparse absorption area at wave number 3271.73  $\text{cm}^{-1}$  indicates the presence of O-H groups, the presence of absorption at wave 2852.42-2922.31  $\text{cm}^{-1}$  indicates the presence of C-H groups and the absorption peaks are found in the 1744.26  $\text{cm}^{-1}$  indicates the C=O ester group. At the lowest absorption value of 574.76-521.99, chloride functional groups are found. The results of the P2 study (20 minutes) the typical tenuous absorption area at wave number 3271.73  $\text{cm}^{-1}$  indicates the presence of O-H groups, the presence of absorption at waves 2922.31-2852.42  $\text{cm}^{-1}$  indicates the presence of C-H groups and the absorption peaks are at 1744.26  $\text{cm}^{-1}$  indicates the C=O ester group. At

the lowest absorption value of 571.91-523.42, chloride functional groups are found. The results of the P3 study (30 minutes) the typical tenuous absorption area at wave number 3277.43 cm<sup>-1</sup> indicates the presence of O-H groups, the presence of absorption at waves 2922.31-2853.85 cm<sup>-1</sup> indicates the presence of C-H groups and the absorption peaks are at 1744.26 cm<sup>-1</sup> indicates the C=O ester group. At the lowest absorption value of 573.34-521.99, chloride functional groups are found. The results of the P4 study (40 minutes) the typical tenuous absorption area at wave number 3276.01 cm<sup>-1</sup> indicates the presence of O-H groups, the presence of absorption at waves 3006.45-2922.31 cm<sup>-1</sup> indicates the presence of C-H groups and the absorption peaks are at 1744.26 cm<sup>-1</sup> indicates the C=O ester group. At the lowest absorption value of 573.34-521.99, chloride functional groups are found. The results of the P5 study (50 minutes) the typical tenuous absorption area at wave number 3278.86 cm<sup>-1</sup> indicates the presence of O-H groups, the presence of absorption at waves 2922.31-2853.85 cm<sup>-1</sup> indicates the presence of C-H groups and the absorption peaks are at 1744.26 cm<sup>-1</sup> indicates the C=O ester group. At the lowest absorption value of 573.34-524.85, chloride functional groups are found.

#### 4. Conclusion

Maceration of coconut shell liquid smoke for different lengths of time has no significant effect ( $P > 0.05$ ) on carbohydrates, protein content, ash content, fat content, moisture content, cooking losses, pH, and tenderness but has a very significant effect ( $P < 0.01$ ) to the value of water holding capacity and organoleptic value. In this study, it can be concluded that maceration of coconut shell liquid smoke can help in reducing the value of cooking loss, moisture content, fat content, carbohydrates, and pH and can increase the value of ash content, protein content, and water holding capacity.

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